



Oligosaccharides

An overview of manufacturing and application in food products

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Agenda

- Known oligo-Saccharides.
- Properties.
- Benefits.
- Legal status.
- Manufacturing processes.
- Conclusion

Oligosaccharides

- Oligosaccharides are important group of polymeric carbohydrates that are found in all living organisms.
- Oligosaccharides composed of 2 to 10 monosaccharide residues.
- These monosaccharide's linked together by glycoside (α -1,4 or α -1,6) bonds.
- The discovery of new enzymes helps in developing other oligosaccharides of monosaccharide's with other linked bonds.

Trehalose (α, α 1,1), **Gentio-oligosaccharides** (β -1,6), **Nigero-oligosaccharides** (α -1,3), **Cyclodextrin** (α -1-4).

Oligosaccharides groups

- Sucrose-related oligosaccharides.
- Starch-related oligosaccharides.
- Lactose-related oligosaccharides.
- Others-oligosaccharides.

Oligosaccharides Substrates

Oligosaccharides

Substrate

- Fructo-oligosaccharide → Sucrose/Innulin.
- Malto- oligosaccharide → Starch.
- Isomalto-oligosaccharide → Starch.
- Galacto-oligosaccharide → Lactose.
- Lactosucrose → Lactose+ sucrose.
- Lactulose → Lactose.
- Xylo- oligosaccharide → Xylan.
- Soy- oligosaccharide → Soy.

Properties

- Low sweetness intensity (*1/3 of sucrose*)
- Calorie free.
- Resistance to hydrolysis by digestive enzymes.
- Non-cariogenic (*inhibit the growth of Streptococcus mutans*)
- Highly soluble than sucrose.
- Heat stable (*doesn't degrade by heating process*)
- Hydrolyze in high acid environment.

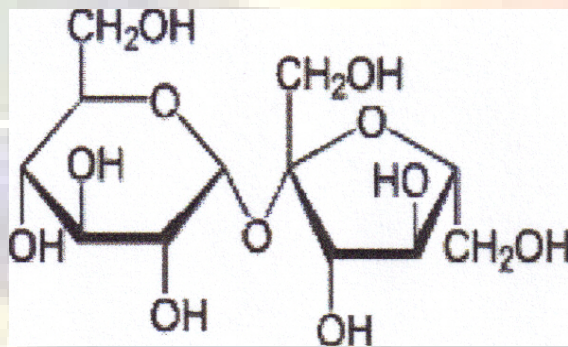
Benefits

- Prebiotic (*enhance bifidus bacteria in colon*).
- Increase digestion of lactose metabolism.
- Increase mineral absorption.
- Increase HDL/LDL ratio.
- Decrease serum lipids and blood cholesterol.
- Decrease blood pressure.
- Decrease glycemic response.
- Decrease fecal PH, toxic, and carcinogenic metabolites.

Legal status

- Cannot be labeled as carbohydrates or sugars.
- Are not food additives.
- Are food ingredients.
- Applied without restrictions.

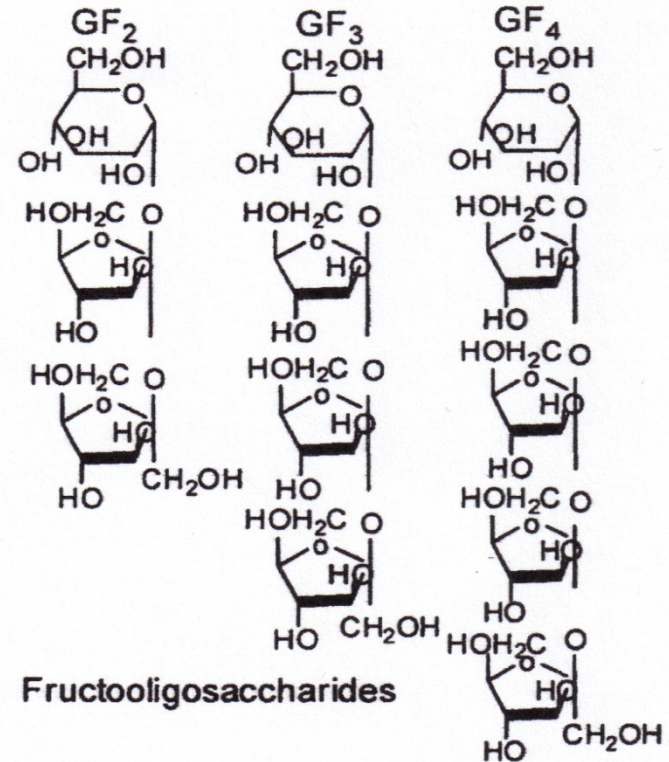
Sucrose-related oligosaccharides



Sucrose

O- α -D-glucopyranosyl-(1-2) β -D-fructofuranoside

Substrate



products

Fructo-oligosaccharide (FOS)

- Naturally occurring sugar (*fruits and vegetable*).
- Built from sucrose (D-glucose and D-fructose).



Enzymatic reaction:

- $GF + GF \longrightarrow GF_2$ (*1-Kestose*)
- $GF + GF_2 \longrightarrow GF_3$ (*Nestose*)
- $GF + GF_3 \longrightarrow GF_4$ (*fructosyl-nestose*)

By-product:

- Free glucose (*process enzyme inhibitor*)

FOS production enzymes

- Enzymes:
 - Fructosyltransferase (*EC 2.4.1.9*).
 - *B*-fructofuranosidase (*EC.3.2.1.26*).
- Microbial source:
 - *Aureobacidium pullulans*.
 - *Aspergillus niger*.
 - *Arthrobacter sp.*
 - *Fusarium sp.*
 - *Lactobacillus vulgalicus*

FOS Production (Enzymatic process)

- **Step (1) Enzyme production:**
 - Microbial cells propagation.
 - Cell harvesting.
 - Enzyme extraction (*intracellular enzyme*).
 - Enzyme purification.
- **Step (2) FOS Production:**
 - Free enzyme (*batch process*).
 - Immobilized enzyme (*continuous process*).

FOS Production (Whole cells process)

- **Step (1) Enzyme production:**
 - Microbial cells propagation.
 - Cell harvesting (*centrifugation*).
- **Step (2) FOS Production:**
 - Free whole cells (*batch process*).
 - Immobilized whole cells (*continuous process*).

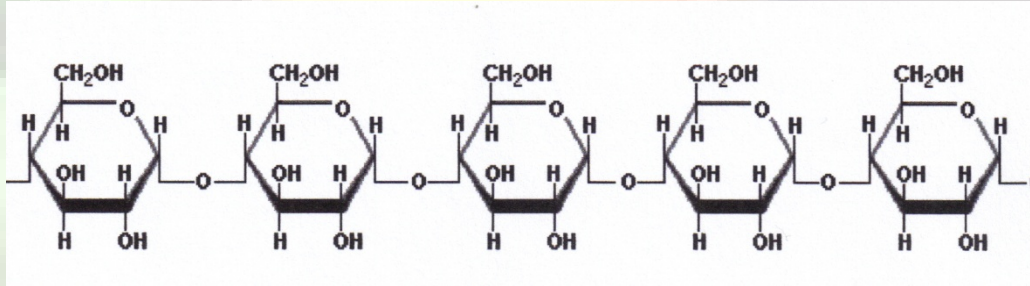
Optimum production conditions

- The raw material is sucrose or molasses.
- Optimum sucrose concentration (70-80%).
- Higher enzyme activity.
- Absence of hydrolytic enzymes (invertase).
- Optimum bioconversion pH (5.0-6.5), and temperature (50-60°C).
- Low by-product concentration (glucose/fructose).
- Addition of glucose oxidase or glucose isomerase (enrichment process)

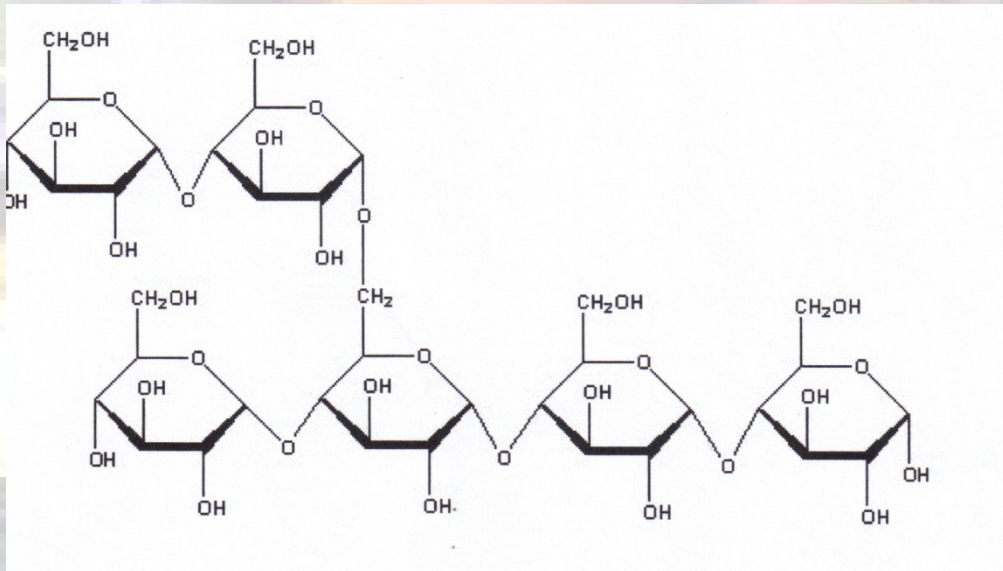
Enzymatic process vs. whole cells process

- Immobilized enzymes are superior to immobilized cells (*faster processing*)
- Stability of the immobilized cells is proved to be higher than immobilized enzymes.
- The minimum economical shelf life for the immobilized system is **3 months**.
- Batch process needs additional process to remove enzymes or cells.

Starch-related oligosaccharides



Amylose starch

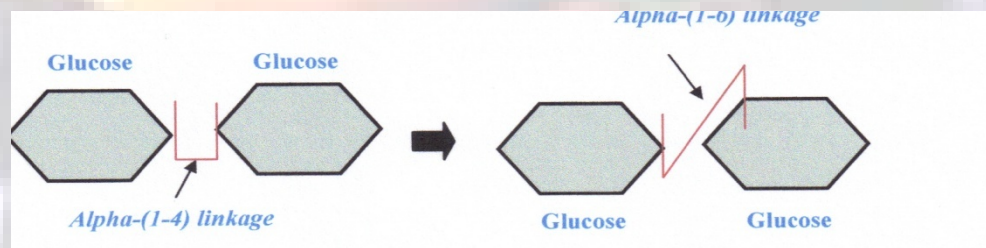


Amylopectin starch

Substrates

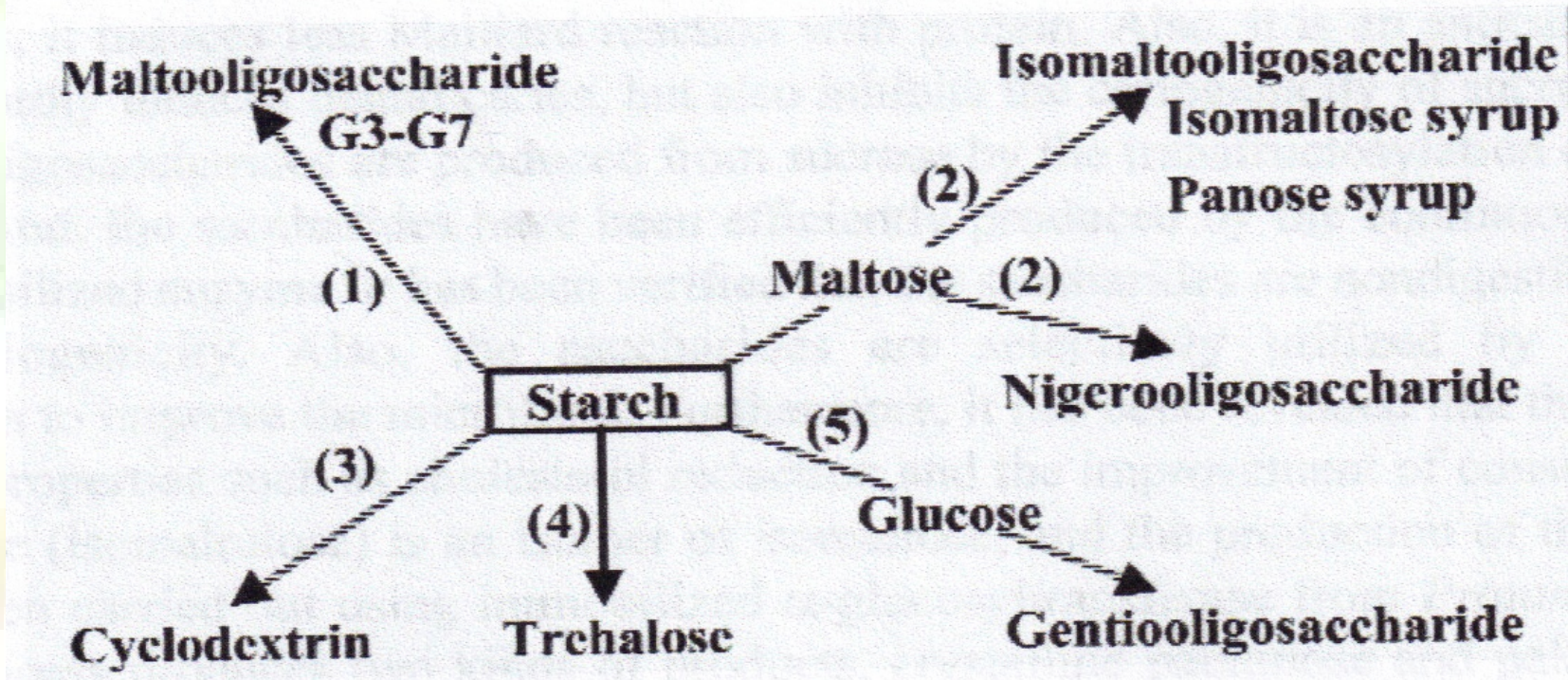
Starch oligosaccharides

- Starch oligosaccharides are composed of glucose units linked by α -1,4 and/or α -1,6 bonds.



- Oligosaccharides containing only α -1,4 bonds are called malto-oligosaccharides.
- Oligosaccharides containing both α -1,4 and α -1,6 bonds is called isomalto-oligosaccharides

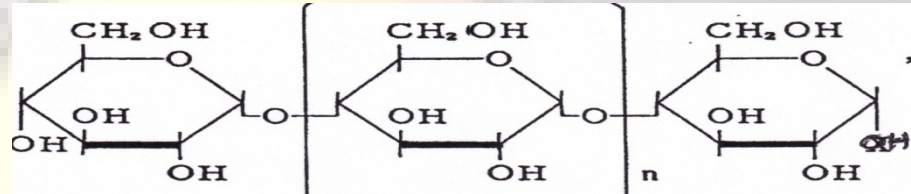
Currently produced starch-oligosaccharides



(1) Amylase. (2) α -Glucosidase. (3) CGTase (4) MTSase, MTHase.

(5) β -Glucosidase (CGTase= cyclo maltodextrin transferees . MTSase=maltooligosaccharide trehalose synthase, MTHase= maltooligosaccharide trehalose hydrolase)

Malto-oligosaccharides (MOS)



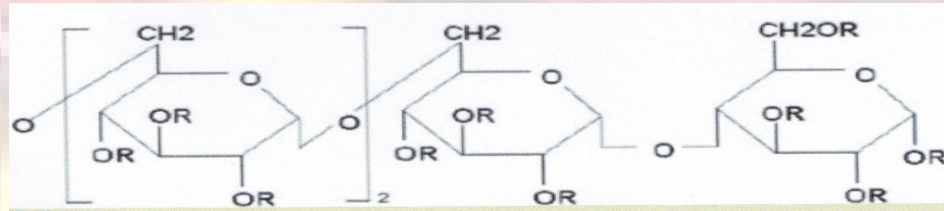
- Debranching enzymes such as pullulanase are used first to break α -1,6 linkage of amylopectin starch.
- The conventional method is enzymatic hydrolysis of α -1,4 linkage starch using Malto-oligosaccharide forming amylases.
- These enzymes have different degree of glucose polymerization and are produced from different sources of microorganisms.

Malto-oligosaccharides

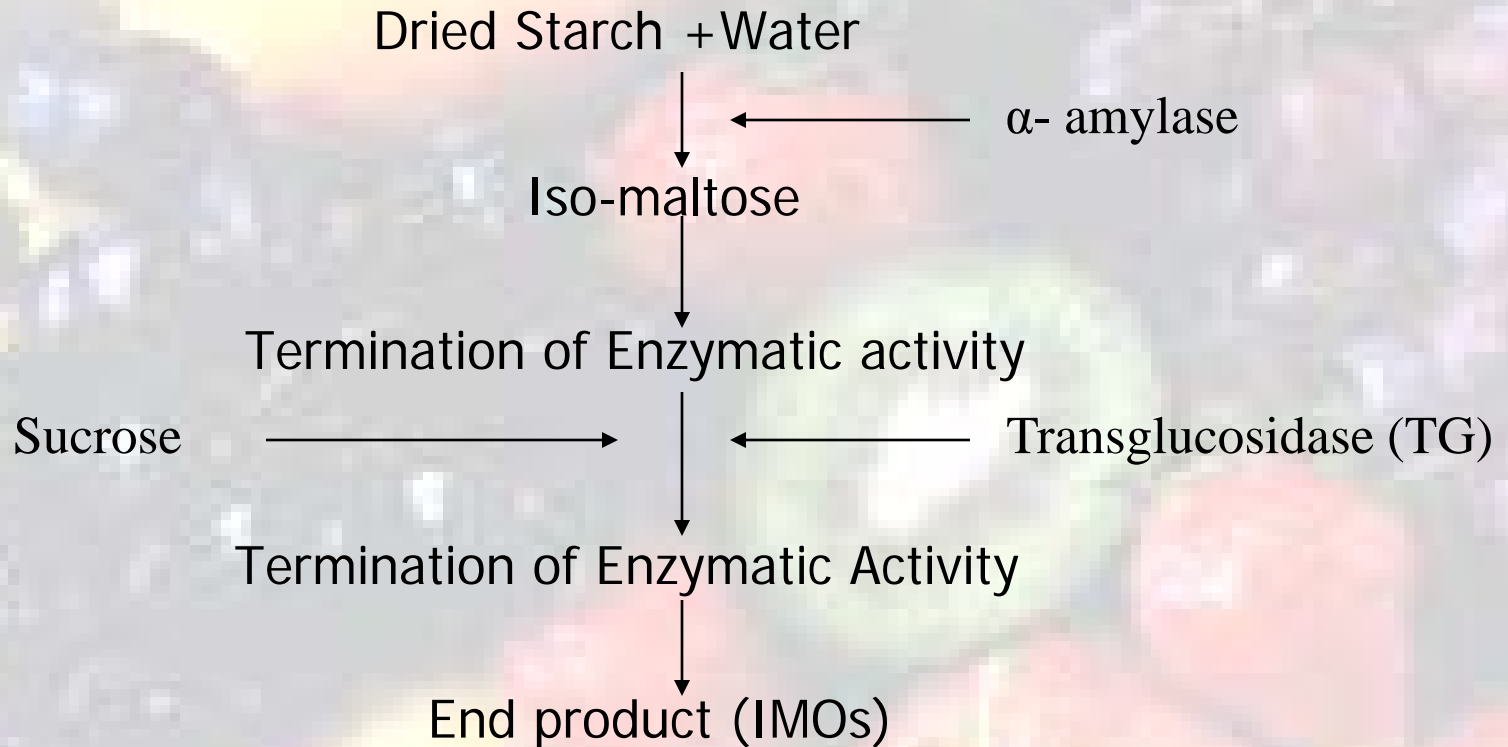
Properties

- Malto-oligosaccharides are widely used as a ingredients in foods and has the following characteristics:
 - Carry a mellow sweetener.
 - The degree of coloring is lower than that of glucose.
 - Have a high moisture retaining capacity.
 - Have an ability to suppress aging of starchy food products.

Isomalto-oligosaccharides (IMOs)



Mono., Di. and Oligosaccharides (DP3 and DP5)



B-fructofuranosidase applications

- React on sucrose as a glucose donor and saccharides as an acceptor
- Products such as:

	<u>Glucose donor</u>	<u>Acceptor</u>
- Malto-oligosaccharide	Sucrose	Maltose
- Isomalto-oligosaccharide	↓	Isomaltose

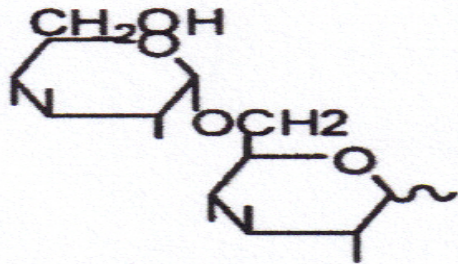
X Plus the use of Transglucosidase (TG)

Isomalto-oligosaccharides

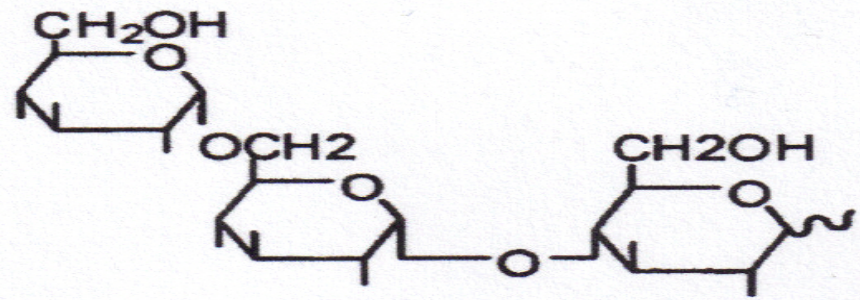
Properties

- it is a mixture of short-chain carbohydrates..
- It's key components (DP) are iso-maltose, panose iso-maltotriose and higher oligosaccharides .
- It is resistant to digestion enzymes.
- It is prebiotic that able to improve gastrointestinal health'
- It has multiple application in a wide variety of foods such as dairy, confectionary, ready-to-eat cereal and cereal bars, meat and poultry products ,etc.

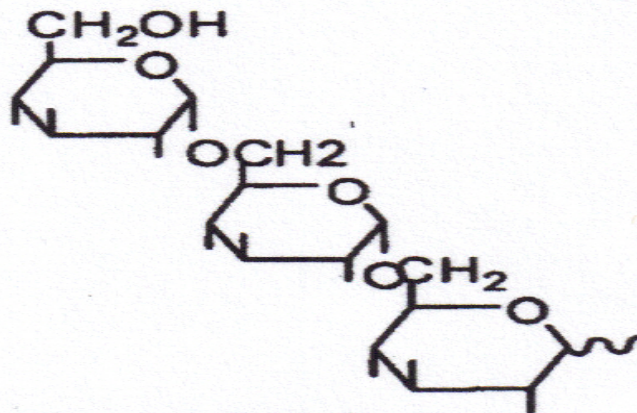
Isomalto-oligosaccharides



Isomaltose

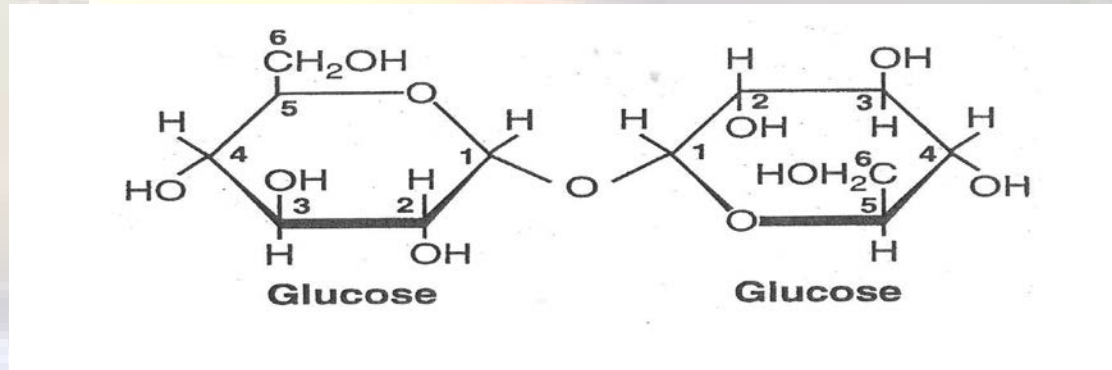


Panose



Isomaltotriose

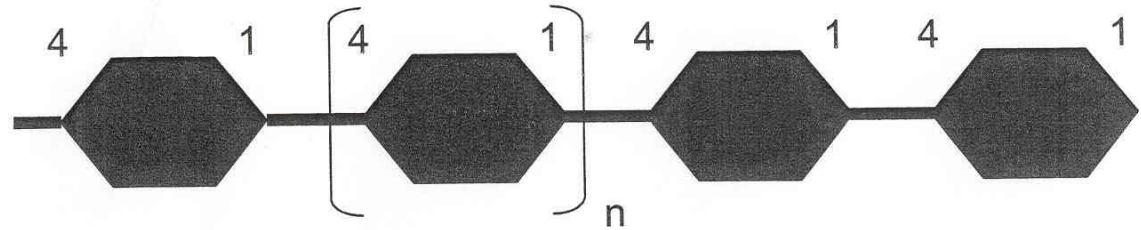
Trehalose



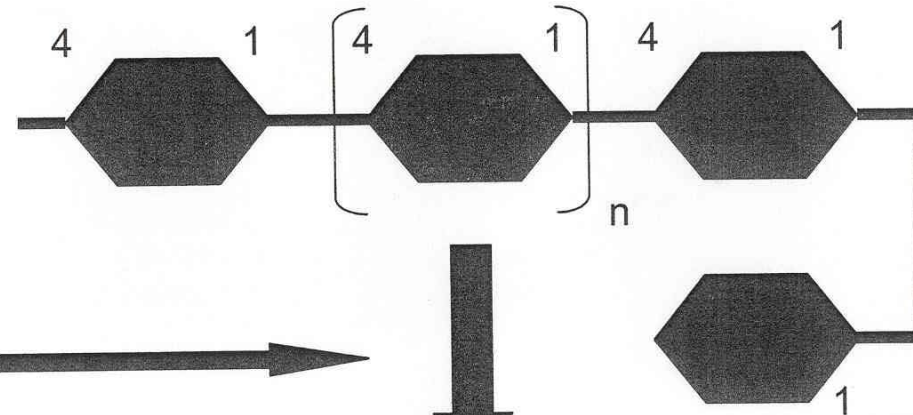
- It is a naturally occurring in bacteria, yeast, fungi, insects, and higher plants.
- It is a disaccharide, which consists of two glucose units.
- These two glucose units are linked by α -1,1 linkage (glycoside bond).

Production process

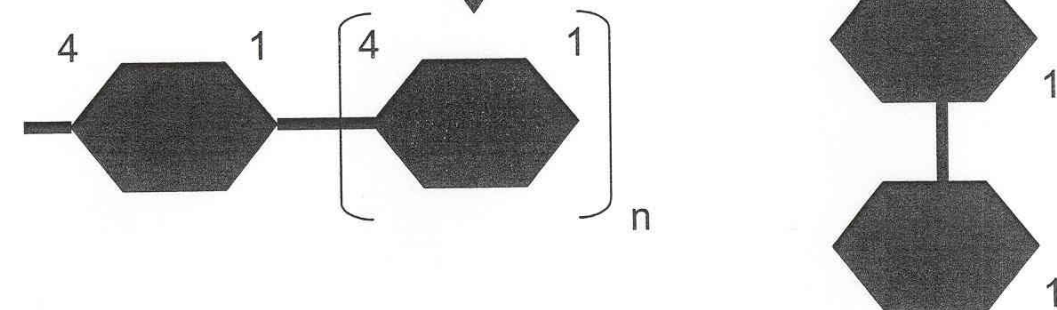
Maltooligosaccharide



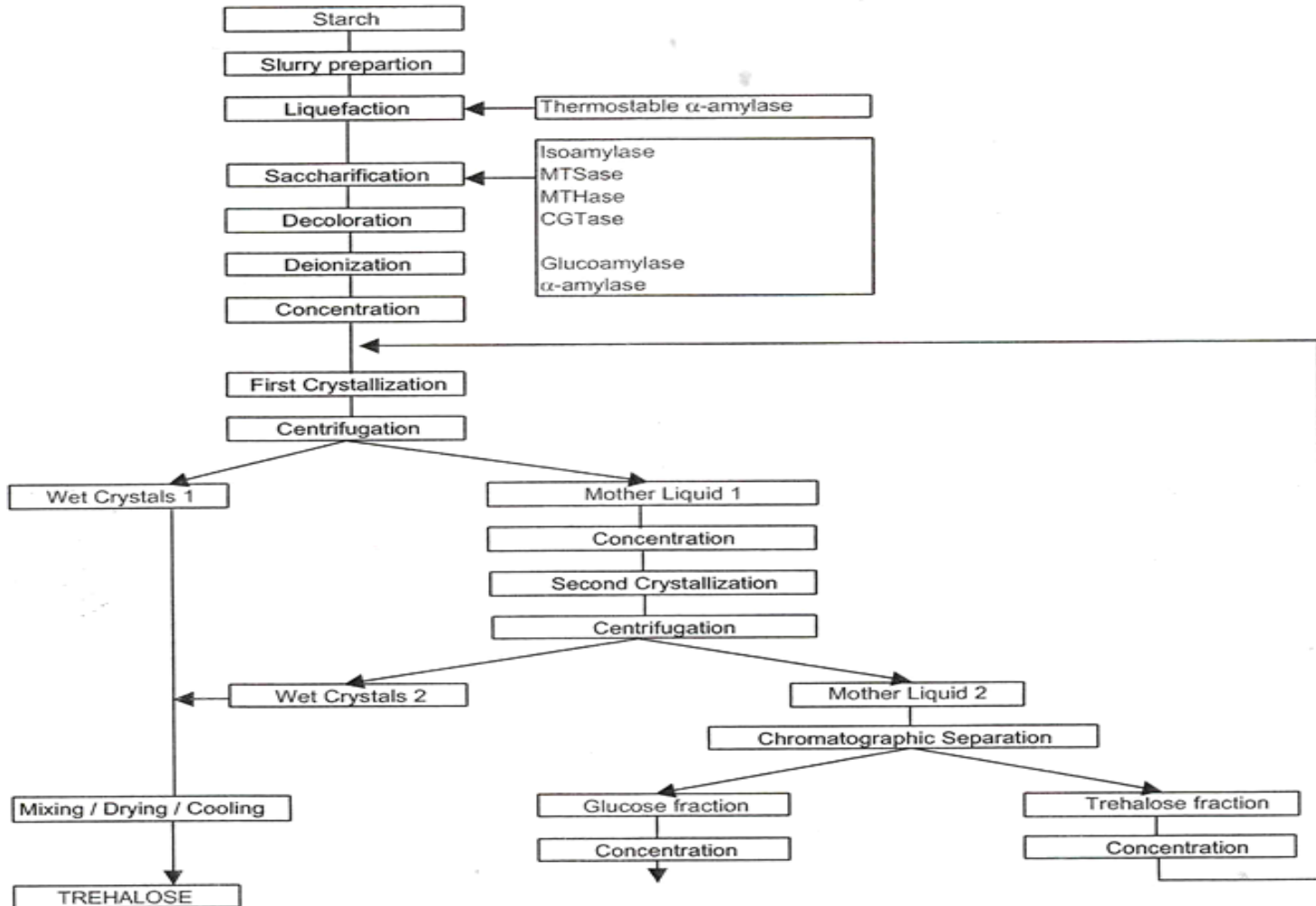
MTSase
(EC 5.4.99.15)



MTHase
(EC 3.2.1.141)



Trehalose manufacturing process



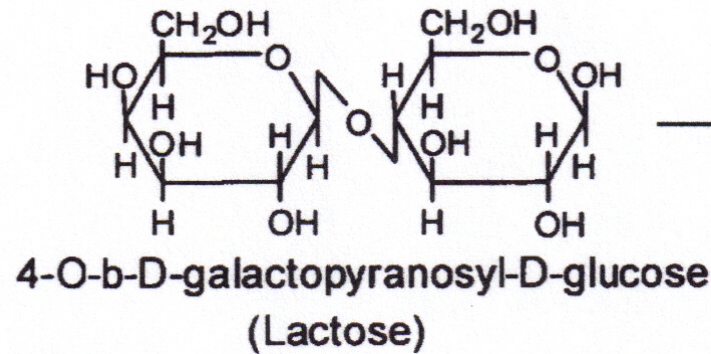
Trehalose Properties

- Non-reducing disaccharide sugar.
- It has 40-45% sweetness in sucrose.
- Odorless, almost white crystals with sweet taste.
- Stable at all pH and temperature conditions.

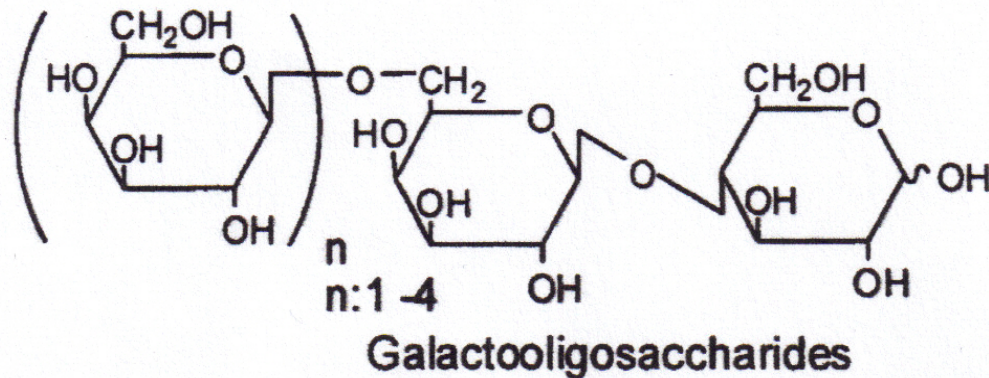
Trehalose applications

- Bulk sweetener
- Texturizer.
- Stabilizer.
- Humectants.
- Formulation aid

Lactose-related oligosaccharides



Substrate



products

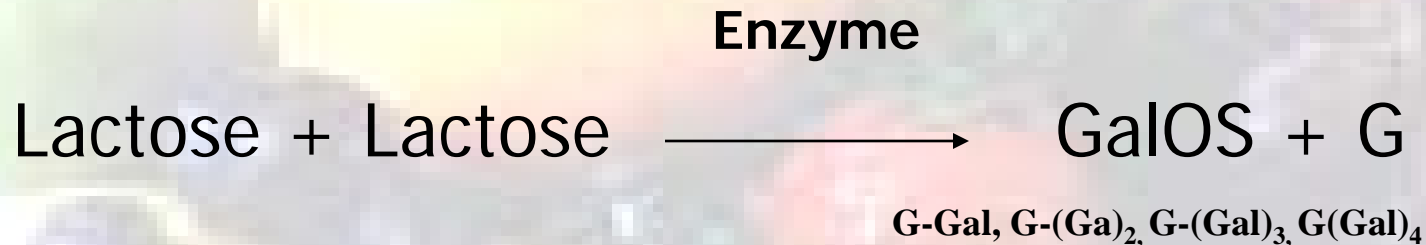
Galcto-oligosaccharides (GalOS)

- Naturally occurring in milk products.
- It is one of the major oligosaccharide in Japan.
- It is built from lactose(**D-glucose** and **D-galactose**).

G-(Gal)_n-Gal

		<u>% of mixture</u>
G-Gal	—————→ di-saccharide	(33 %)
G-(Gal) ₂	—————→ tri-saccharide	(39 %)
G-(Gal) ₃	—————→ tetra-saccharide	(18 %)
G-(Gal) ₄	—————→ penta-saccharide	(7 %) ₃₁

Galacto-oligosaccharides (GalOS)



Process by-product:

- Glucose (*enzyme inhibitor in the process*).
- Galactose (*galactocymia in the blood*)

GalOS Production Enzyme

- Enzyme name:
 - *B*-galactosidase (*EC 3.2.1.22*).
(Also known by the name lactase and *B*-galactosyl transferase)
- Microbial source:
 - *Aspergillus niger*.
 - *Aspergillus oryzae*.
 - *Kluyveromyces fragilis*.
 - *Kluyveromyces fragilis*.
 - *Bacillus circulans*.
 - *Streptococcus thermophilus*.

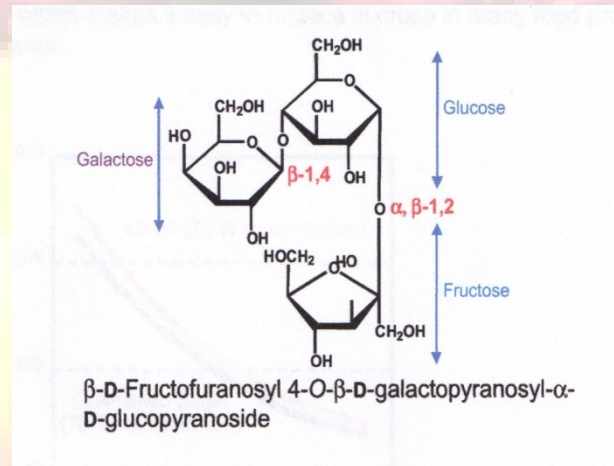
GalOS Production process

- **Step (1) Enzyme production:**
 - Microbial propagation (*inducible enzyme*).
 - Cell mass removal (*extracellular enzyme*).
 - Enzyme purification.
- **Step (2) GalOS Production:**
 - Free enzyme (*batch process*)
 - Immobilized enzyme (continuous process).

Optimum Production conditions

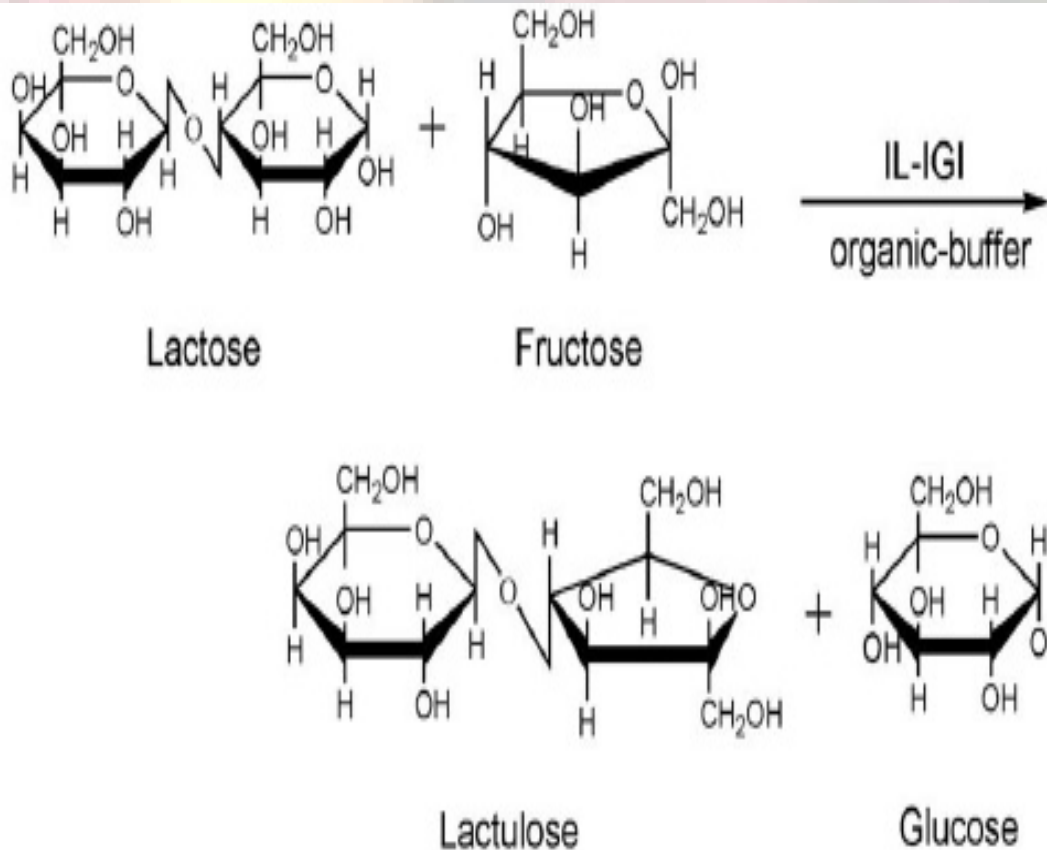
- The raw material is lactose or whey
- Optimum Lactose concentration (70-80%).
- Higher enzyme activity.
- Optimum bioconversion pH (5.0-6.5), and temperature (50-60°C).
- Low by-product concentration (glucose / galactose)
- Addition of glucose oxidase or glucose isomerase (enrichment process).
- Elimination of free galactose.

Lactosucrose



- Lactosucrose is a tri-saccharide of galactose, glucose and fructose.
- Has prebiotic effects and promotes intestinal mineral absorption.
- It occurs naturally in yogurt when sucrose and lactose are present in milk.
- Produced on a large scale from a mixture of sucrose and lactose in the presence of the enzyme fructosyltransferase.

Lactulose

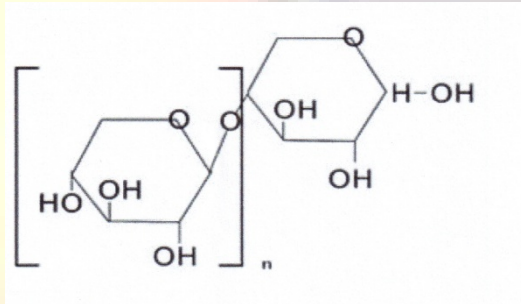


Synthetic non digestive disaccharide used in the treatment of constipation

Other-oligosaccharides

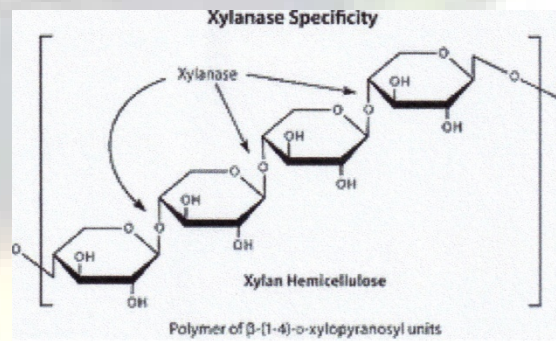
- Xylo-oligosaccharides.
- Soy-oligosaccharides

Xylo-oligosaccharides (XOs)



XOs

- Lignocelluloses materials are a source of cellulose and hemicellulose.
- Hemicellulose is rich of xylan that the is the substrate e to the production of xylo-oligosaccharide.

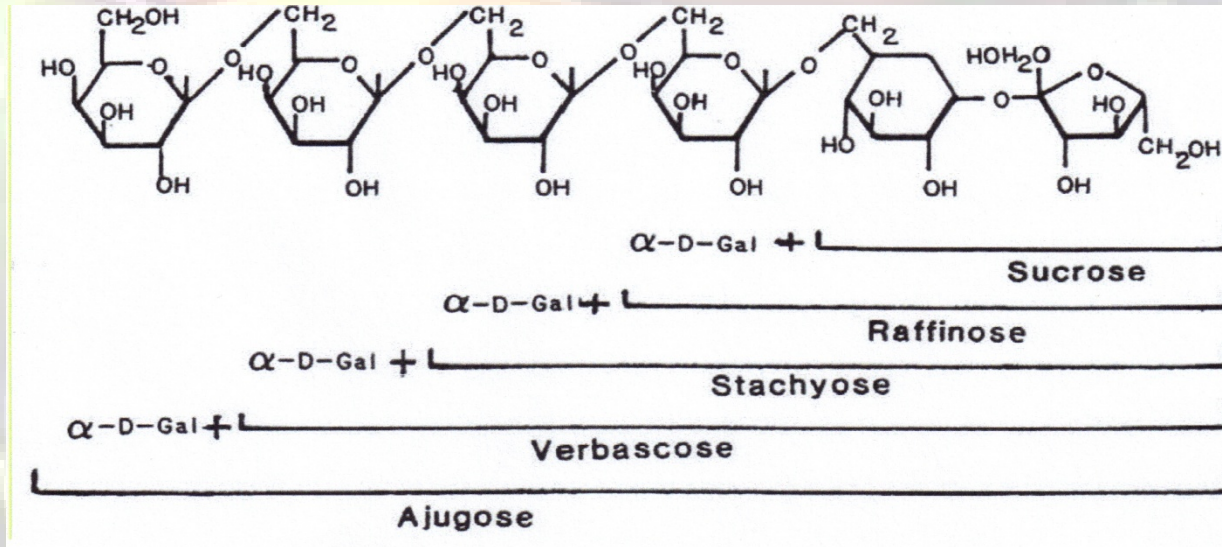


Xylan hydrolysis

Xylo-oligosaccharides (XOs)

- **XOs** is a non-digestible oligosaccharide (prebiotic)
- It is odorless white powder or yellowish liquid.
- It is water soluble, has low caloric value, good taste with 40% sweetness of cane sugar.
- It has antimicrobial (inhibit microbial growth) and humectants properties.
- It is used in a wide variety of products, such as: **functional beverages, sugarless /low sugar confections, dairy products, functional healthy foods, acid products (salad dressing), beer & wine, prebiotic supplements, etc.**

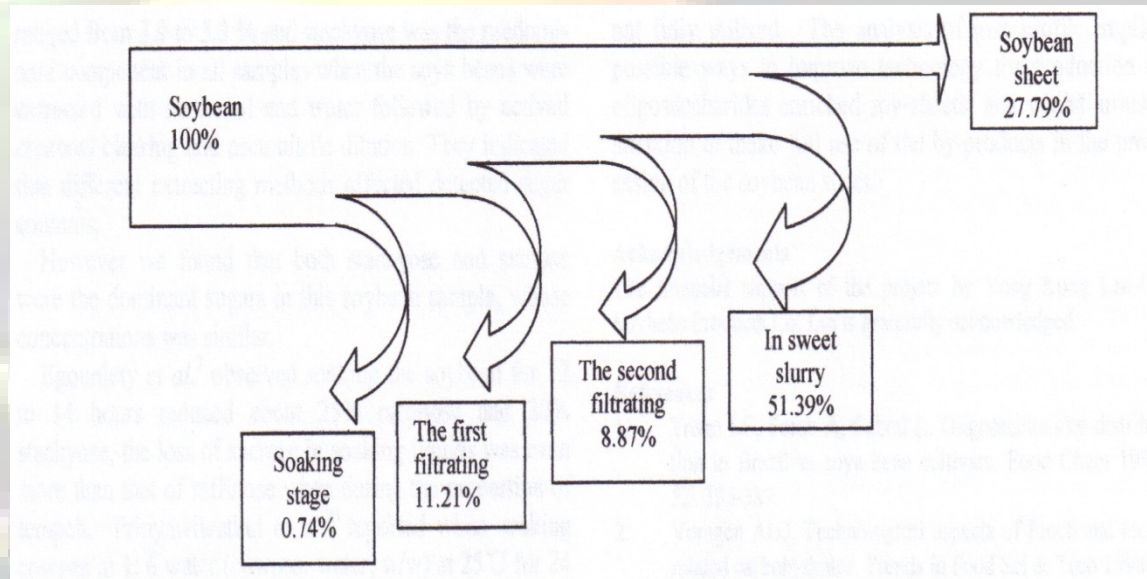
Soy-Oligosaccharides



Benefits

Prebiotic, preventing constipation, improving absorption of calcium / other minerals, and reducing the risk of colon cancer.

Soy-Oligosaccharides production process



- Extraction of oligosaccharides from defatted soybean meal (DSM) with 10 % ethanol in water at 50⁰c.
- Ultra filtration for protein removal.
- Concentration of oligosaccharides.

Summary

- Great concern for health food impact the need for healthier food products.
- Much attention has been paid recently for functional oligosaccharides which promote the growth of *Bifidobacteria in vivo*.
- A number of different oligosaccharides are currently used as low calorie sweeteners.
- One of these oligosaccharides is Galacto-oligosachharides which represent one way to add value to cheese whey.