



# Using agriculture wastes and sulfur obtained from the residues of the desulfurization of natural gas and oil as fertilizer for productive purposes.

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This study started in cooperation with SBS an engineering and production company specialized in the design and manufacturing of steel belt systems for continuous industrial processes, pioneers in developing flaking and pastillating units for a wide range of products.



- **Elemental Sulfur (99% S)** obtained from the residues of the desulfurization of natural gas and oil **is a pollutant for the environment with serious impact on human health.** It is, nowadays in a small percentage used in the industrial process to produce sulfuric acid.

- **Olive wastes and orange residues** are recalcitrant biomass, pollutant for the environment.

- **S is insoluble in water, and to be used for agriculture purpose needs to be mixed with bentonite an inert clay to form pellet (or pastille).**

When the clay becomes wet in the soil, it swells and breaks the pellet into many small pieces with a very large reactive surface area releasing sulfur.

- **Released sulfur** requires microbial oxidation to sulfate before plants can take it up. The rate of oxidation is largely governed by the properties of soil and environmental conditions.

# The novelty of this study was

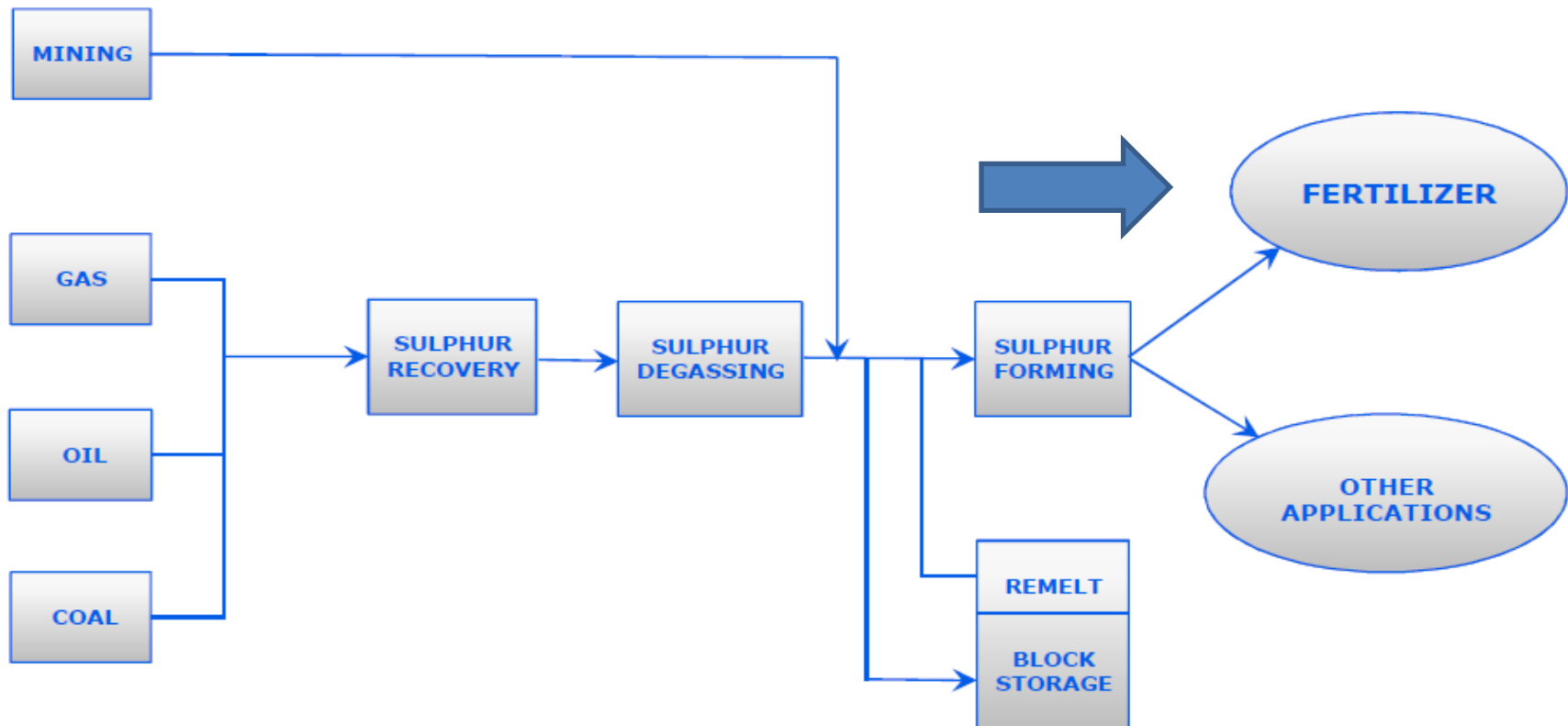
to use sulfur-bentonite linked to recalcitrant organic matrices

## DUAL AIM

1. improving the quality and fertility of alkaline soils in a sustainable way.
2. increasing plant productivity.

# BRIEF INTRODUCTION TO THE SULFUR PROCESS

## Sulphur Solidification Process



- Pastilles were developed from mixtures of 10% sodium

Pastilles



Granules



# The pastilles of sulfur bentonite were linked with agriculture wastes



**Elemental S**



**Bentonite**

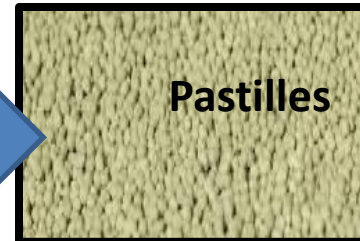
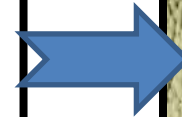
+



**Dried orange residues**



**Dried olive residues**



**Pastilles**



## Experiment with soil

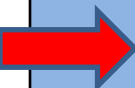
•Alkaline sandy-loam soils, in pots, have been amended with sulfur-bentonite + orange waste “A”; sulfur-bentonite + olive waste “B”, sulfur - bentonite “C” at the concentration of  $0.88 \text{ g l}^{-1}$ . Not amended soil was used as control.

•Soil in pots was regularly watered to maintain 70% of field capacity and 2 months after treatment, soil chemical and biological parameters were detected.

# Soil chemical and biochemical parameters

2 months after treatment

# RESULTS

Treatment	Text						FDA	MBC
Control	SL	8.4 <sup>a</sup>	200	11	1.49 <sup>c</sup>	0.28 <sup>d</sup>	42 <sup>b</sup>	842 <sup>d</sup>
 A	SL	6.8 <sup>d</sup>	437	10	1.68 <sup>a</sup>	0.50 <sup>a</sup>	46 <sup>a</sup>	1245 <sup>a</sup>
B	SL	7.2 <sup>c</sup>	419	10	1.63 <sup>ab</sup>	0.33 <sup>b</sup>	44 <sup>a</sup>	1007 <sup>b</sup>
C	SL	7.6 <sup>b</sup>	485	10	1.58 <sup>a</sup>	0.30 <sup>c</sup>	43 <sup>b</sup>	890 <sup>c</sup>

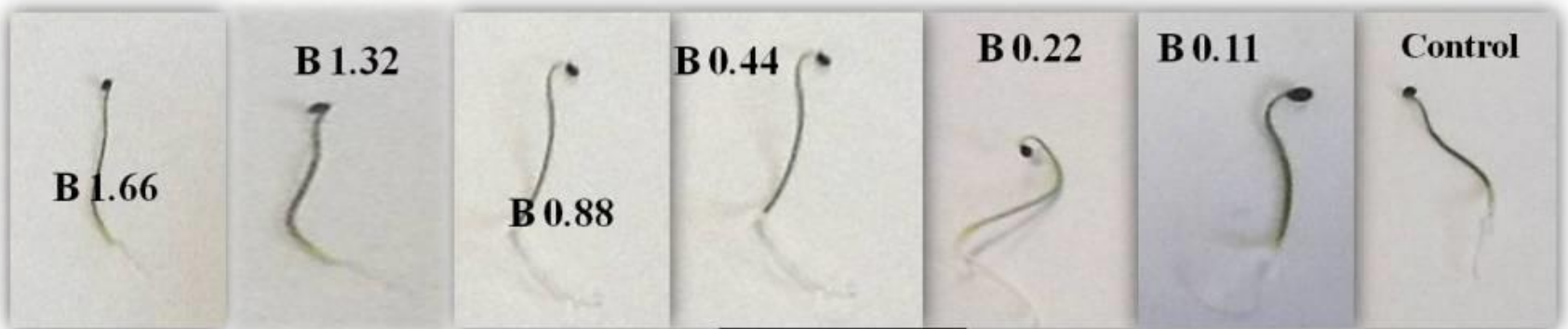
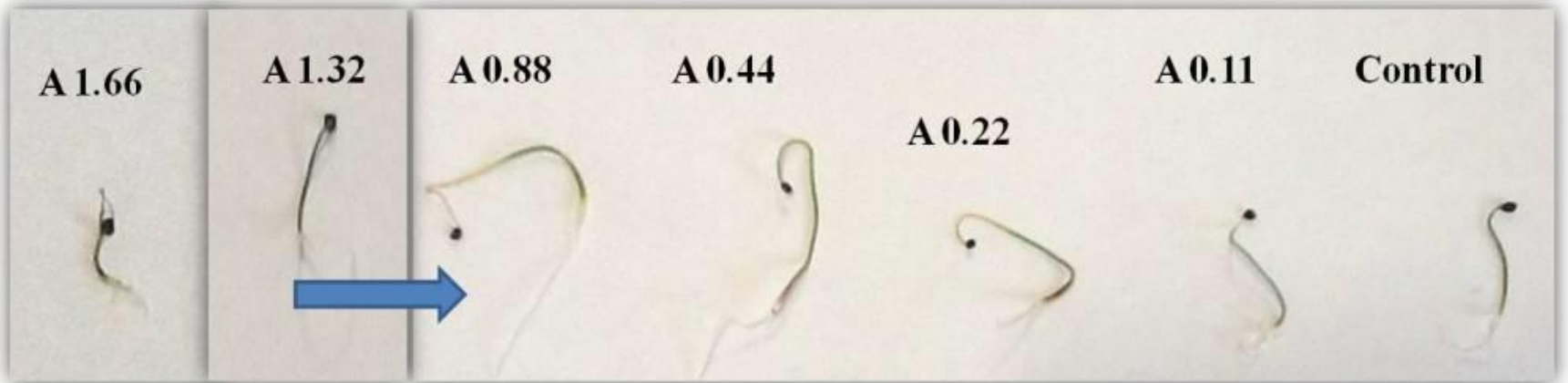
## Experiments with plants:

### *In Vitro* experiments

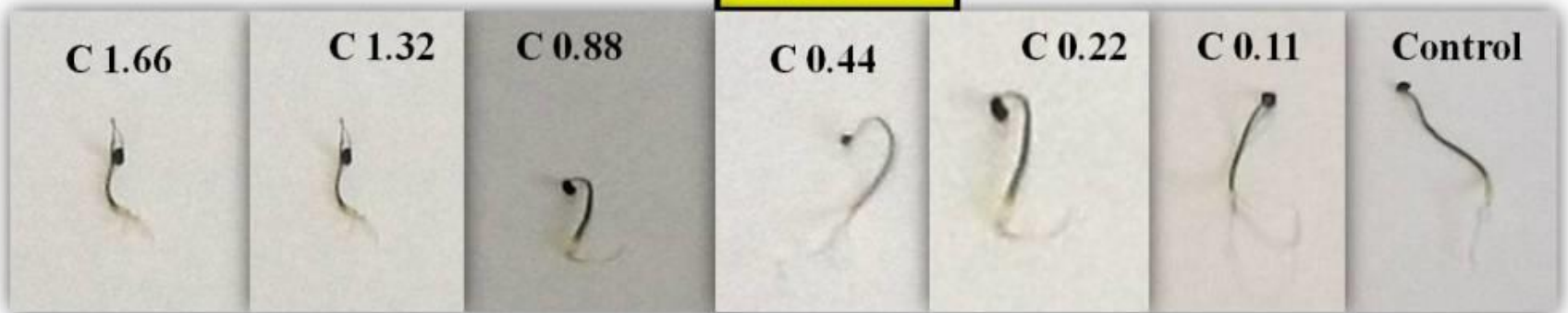
Germination in petri dishes in growth chamber at 25°C and 70% humidity (red onion and bean) with sulfur-bentonite + orange waste “A”; sulfur-bentonite + olive waste “B”; sulfur -bentonite “C” at the concentrations of 1.66; 1.32; 0.88; 0.44; 0.22; 0.11 g l<sup>-1</sup> and control “distilled water.”

<u>Red Onion</u>	Treatment	Germination %	Radicle cm	Shoot cm
Control	water	100	1.5 <sup>f</sup>	3.0 <sup>e</sup>
A	0.11	100	3.2 <sup>b</sup>	4.2 <sup>b</sup>
	0.22	100	4.5 <sup>a</sup>	4.3 <sup>b</sup>
	0.44	100	4.6 <sup>a</sup>	4.4 <sup>b</sup>
				7 <sup>a</sup>
				9 <sup>d</sup>
B				9 <sup>d</sup>
				7 <sup>c</sup>
				7 <sup>c</sup>
				7 <sup>c</sup>
				8 <sup>c</sup>
C				5 <sup>d</sup>
				0 <sup>e</sup>
	0.11	100	0.7 <sup>f</sup>	1.6 <sup>f</sup>
	0.22	100	1.2 <sup>g</sup>	1.6 <sup>f</sup>
	0.44	100	0.8 <sup>i</sup>	1.6 <sup>f</sup>
	0.88	100	0.8 <sup>i</sup>	1.6 <sup>f</sup>
1.32	50	0.8 <sup>i</sup>	1.2 <sup>g</sup>	
1.66	35	0.8 <sup>i</sup>	1.0 <sup>h</sup>	

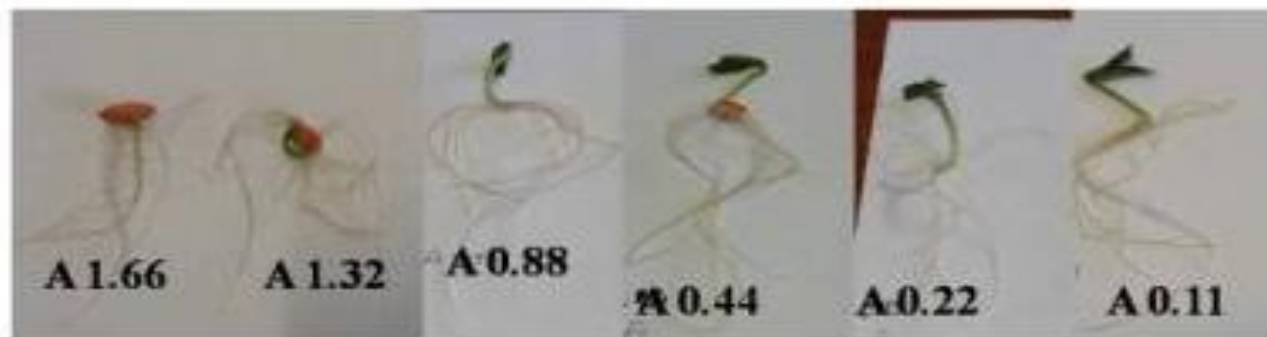
**In VITRO  
RESULTS**



**Red Onion**



<u>Bean</u>	Treatment	Germination %	Radicle cm	Shoot cm
<b>Control</b>	water	80	8.5 <sup>i</sup>	2.5 <sup>g</sup>
<b>A</b>	0.11	100	16 <sup>o</sup>	3.8 <sup>e</sup>
	0.22	100	19 <sup>c</sup>	7 <sup>b</sup>
	0.44	100	22 <sup>b</sup>	7 <sup>b</sup>
	0.88	100	24 <sup>a</sup>	9 <sup>a</sup>
	1.32	90	22 <sup>b</sup>	0.8
	1.66	85	18 <sup>d</sup>	0
<b>B</b>	0.11	100	19 <sup>c</sup>	2.0 <sup>h</sup>
	0.22	100	19 <sup>c</sup>	2.5 <sup>g</sup>
	0.44	100	19 <sup>c</sup>	2.5 <sup>g</sup>
	0.88	100	24 <sup>a</sup>	4.5 <sup>d</sup>
	1.32	95	24 <sup>a</sup>	4.0 <sup>e</sup>
	1.66	90	22 <sup>b</sup>	3.8 <sup>e</sup>
<b>C</b>	0.11	100	14 <sup>f</sup>	3.5 <sup>f</sup>
	0.22	100	18 <sup>d</sup>	4.0 <sup>e</sup>
	0.44	100	18 <sup>d</sup>	4.5 <sup>d</sup>
	0.88	100	21 <sup>b</sup>	6.5 <sup>c</sup>
	1.32	70	11 <sup>g</sup>	2.5 <sup>g</sup>
	1.66	62	9.5 <sup>h</sup>	0



**Bean**



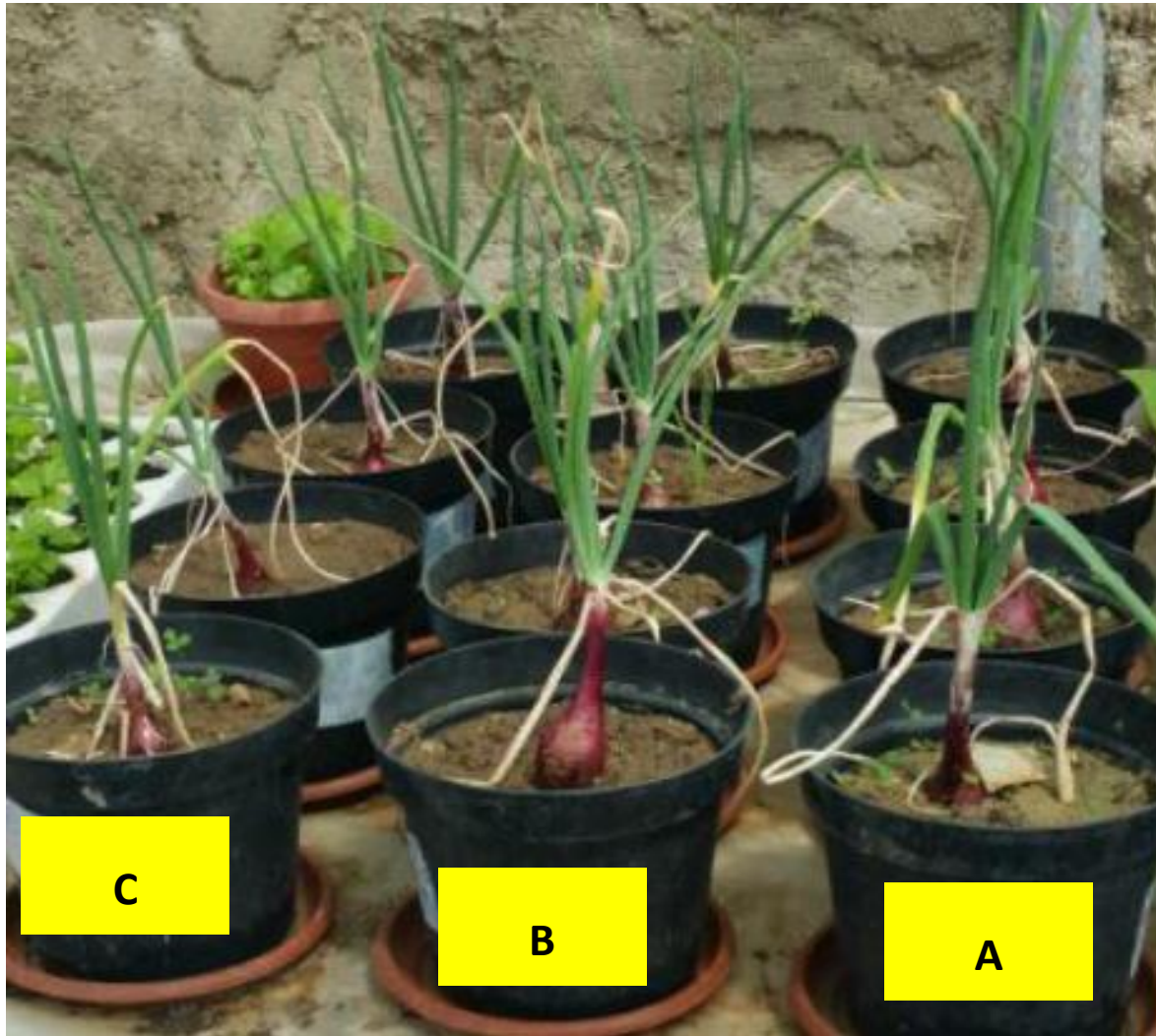
## Pot experiments

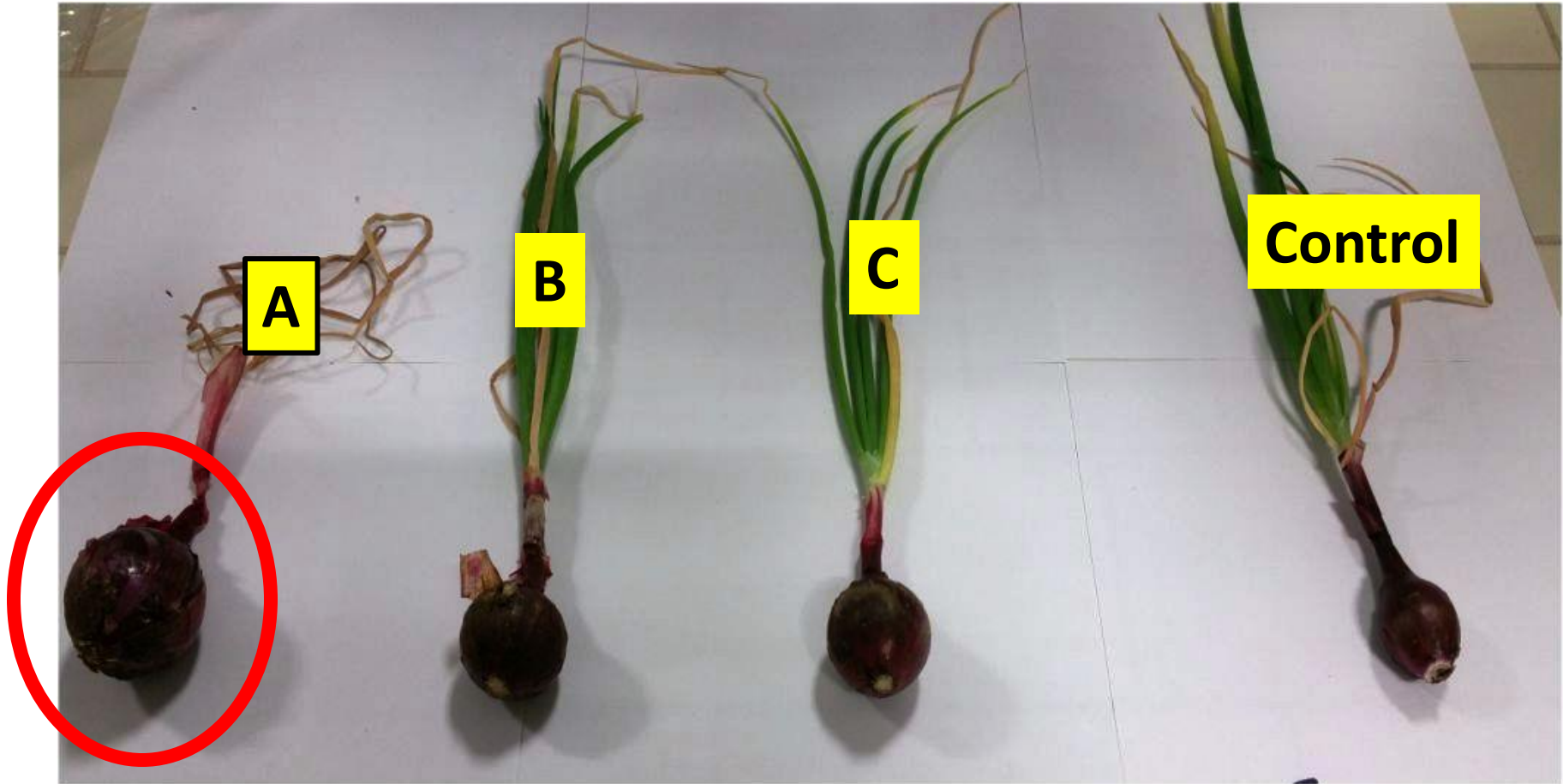
Phenotypic and growth measurements, in pots with alkaline soil, fertilized with sulfur-bentonite + orange waste “A”; sulfur-bentonite + olive waste “B”; sulfur -bentonite “C” at the concentrations of  $0.88 \text{ g l}^{-1}$  and control “not ammended” (red onion, bean and chili pepper). The plants were regularly watered to maintain 70% of field capacity.



Phenotypic and growth parameters of red onion 3 months after treatment (A, B, C) with respect to control (not treated) number in the same column followed by different letters are statistically different  $p \leq 0.05$

Treatment	POT RESULTS			fruit diameter cm
Control	38 <sup>c</sup>	5 <sup>b</sup>	4.6 <sup>d</sup>	3.1 <sup>c</sup>
A	46 <sup>a</sup>	6 <sup>a</sup>	6.3 <sup>a</sup>	4.4 <sup>a</sup>
B	38 <sup>c</sup>	5 <sup>b</sup>	5.6 <sup>b</sup>	3.5 <sup>b</sup>
C	41 <sup>b</sup>	5 <sup>b</sup>	5.0 <sup>c</sup>	3.4 <sup>b</sup>





**A**

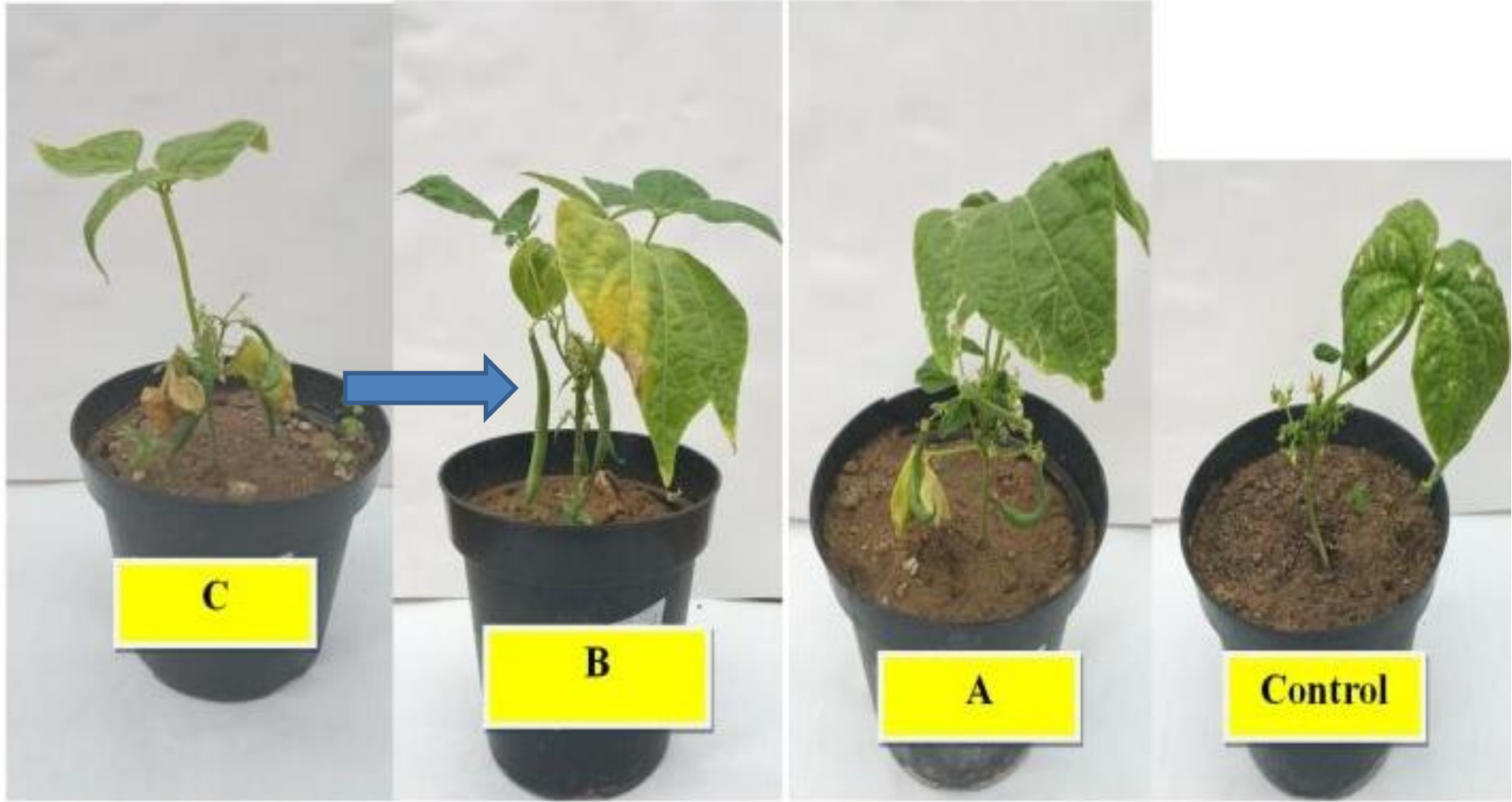
**B**

**C**

**Control**

Phenotypic and growth parameters of bean 3 months after treatment (A,B, C) with respect to control (not treated) number in the same column followed by different letters are statistically different  $p \leq 0.05$

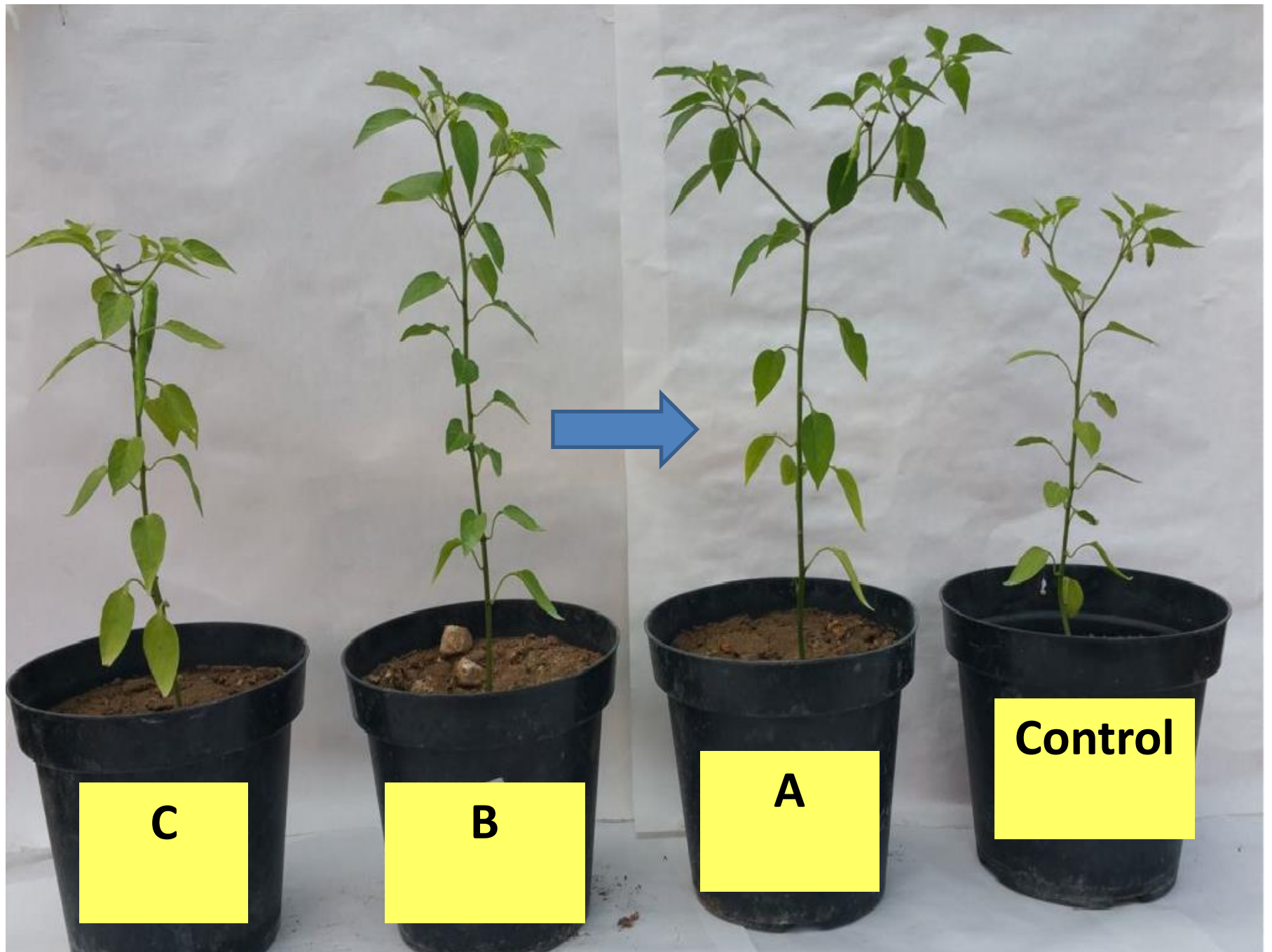
<b>Treatment</b>	<b>Plant height cm</b>	<b>Leaf number</b>	<b>Flower number</b>	<b>Fruit number</b>
Control	15 <sup>c</sup>	5 <sup>d</sup>	1 <sup>c</sup>	2 <sup>c</sup>
A	18 <sup>b</sup>	10 <sup>b</sup>	3 <sup>b</sup>	5 <sup>b</sup>
<b>B</b>	<b>20<sup>a</sup></b>	<b>14<sup>a</sup></b>	<b>8<sup>a</sup></b>	<b>10<sup>a</sup></b>
C	16 <sup>c</sup>	7 <sup>c</sup>	2 <sup>c</sup>	5 <sup>b</sup>



**Bean**

Phenotypic and growth parameters of cayenna red pepper 3 months after treatment (A, B, C) with respect to control (not treated). Number in the same column followed by different letters are statistically different  $p \leq 0.05$

Treatment	Plant height cm	Leaf number	Flower number	Fruit number	Fruit length cm
Control	26 <sup>c*</sup>	30 <sup>b</sup>	2 <sup>c</sup>	1 <sup>d</sup>	0.3 <sup>d</sup>
<b>A</b>	<b>32<sup>a</sup></b>	<b>43<sup>a</sup></b>	<b>4<sup>a</sup></b>	<b>4<sup>a</sup></b>	<b>8<sup>a</sup></b>
B	30 <sup>b</sup>	33 <sup>b</sup>	3 <sup>b</sup>	3 <sup>b</sup>	6 <sup>b</sup>
C	27 <sup>c</sup>	33 <sup>b</sup>	3 <sup>b</sup>	2 <sup>c</sup>	3 <sup>c</sup>



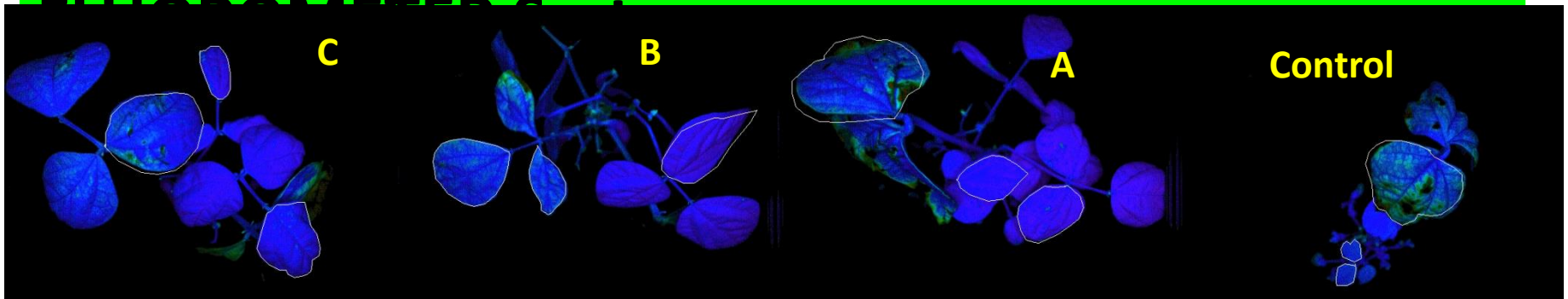
**C**

**B**

**A**

**Control**

The performance of the fertilized plants was evaluated by assessing the photosynthetic efficiency (FV/FM = reaction centre activity in the PSII of plants) by using IMAGING-PAM CHLOROPHYLL



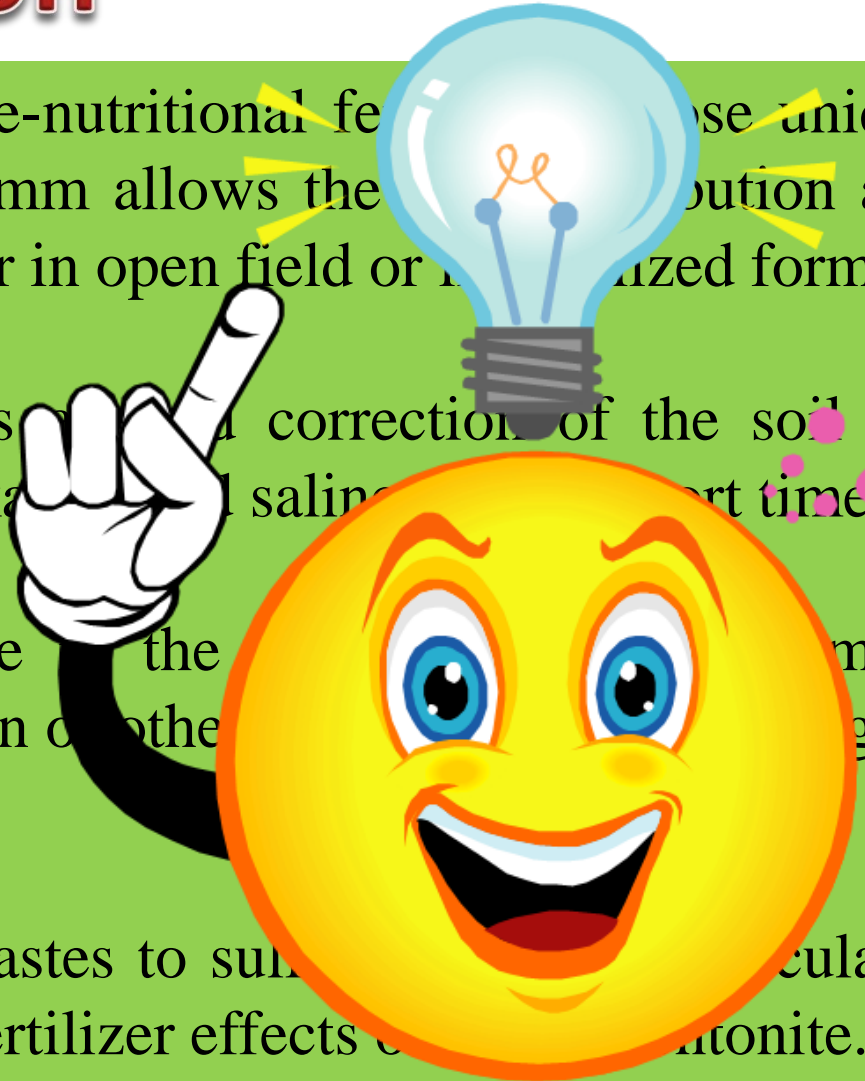


Species	Treatment	F	Fm	F0	YII	Y(NPQ)	NPQ	YNO	qN	qP	qL	ETR	Inh	Fv/Fn
<b>Red pepper</b>	Control	0.147	0.222	0.153	0.310	0.314	0.219	0.364	0.859	0.94	0.91	10	0.15	0.310
	A	0.142	0.289	0.150	0.592	0.204	0.204	0.271	0.698	1.000	0.95	15	0.17	0.680
	B	0.127	0.226	0.120	0.546	0.180	0.219	0.321	0.769	0.94	0.93	13	0.13	0.470
	C	0.182	0.301	0.199	0.394	0.311	0.242	0.265	0.816	0.94	0.83	12	0.14	0.338
<b>bean</b>	Control	0.107	0.157	0.081	0.391	0.318	0.289	0.222	0.380	0.89	0.76	15	-0.28	0.484
	A	0.129	0.263	0.094	0.532	0.272	0.196	0.196	0.659	0.95	0.87	16	-0.22	0.640
	B	0.078	0.190	0.067	0.553	0.298	0.182	0.149	0.804	0.91	0.85	17	-0.28	0.647
	C	0.082	0.180	0.078	0.566	0.214	0.194	0.220	0.675	0.92	0.86	15	-0.18	0.560
<b>Red onion</b>	Control	0.075	0.182	0.099	0.588	0.358	0.251	0.255	0.663	0.95	0.90	13	-0.02	0.456
	A	0.143	0.321	0.120	0.593	0.157	0.130	0.250	0.452	0.95	0.89	17	-0.05	0.626
	B	0.120	0.302	0.120	0.491	0.267	0.102	0.240	0.551	0.92	0.90	16	-0.05	0.602
	C	0.601	0.246	0.130	0.502	0.304	0.095	0.194	0.314	0.69	0.65	14	-0.05	0.471



# Conclusion

- Sulfur bentonite is a corrective-nutritional fertilizer. Its unique formulation in pastilles of 2-4-mm allows the easy distribution and quick disintegration in soil, either in open field or in a containerized form.
- The easy disintegration allows for a correction of the soil pH improving the cultivability of alkaline and saline soils in a short time.
- The lowering of the pH value of the soil facilitates the movement of nitrogen, phosphorus and potassium.
- The addition of agricultural wastes to sulfur bentonite, particularly of orange waste, improves the fertilizer effects of sulfur bentonite.



# WORK IN PROGRESS



