

# Comparison between different sesame oil production techniques for lignans

**Ming-Chang Wu**

**National Pingtung University of Science and Technology  
Department of Food Science**

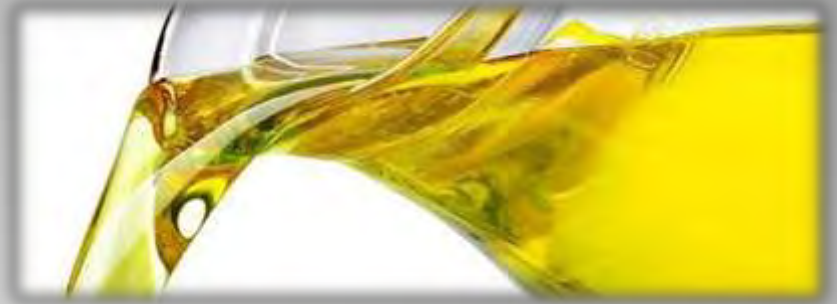
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國立屏東科技大學

National Pingtung University of Science and Technology



# Outline



- Introduction
- Objective
- Experimental design
- Materials and methods
- Results
- Conclusions





# Introduction

# Introduction

- Sesame is an important **oilseed crop** in the world and provides a good source of edible gourmet oil.
- Sesame serves as a nutritious food for humans.

(Chen *et al.*, 2005)

## 20 Huge Health Benefits Of Sesame Seeds



[www.RealFoodForLife.com](http://www.RealFoodForLife.com)

**High Protein**

Helps Prevent Diabetes

**Healthy Skin**

Helps Lessen Anxiety

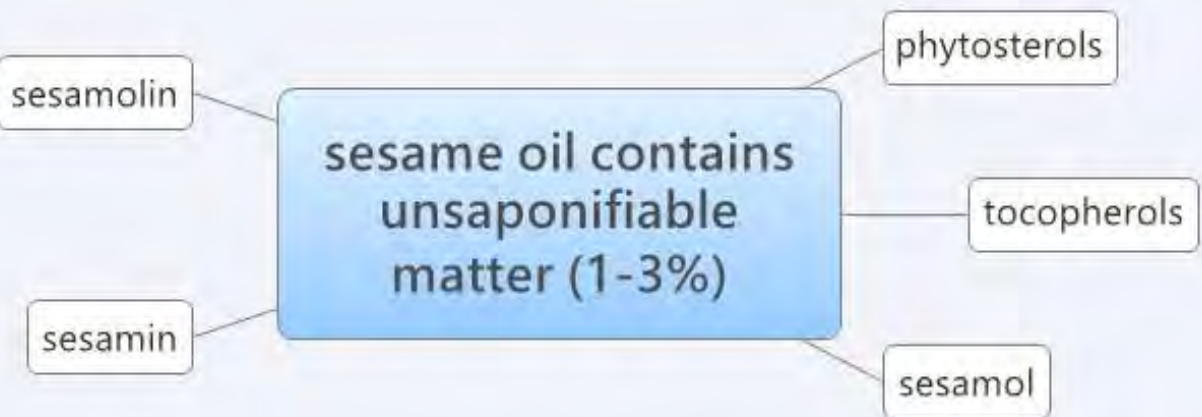
**Prevents Cancer**

Prevents Damage From Radiation

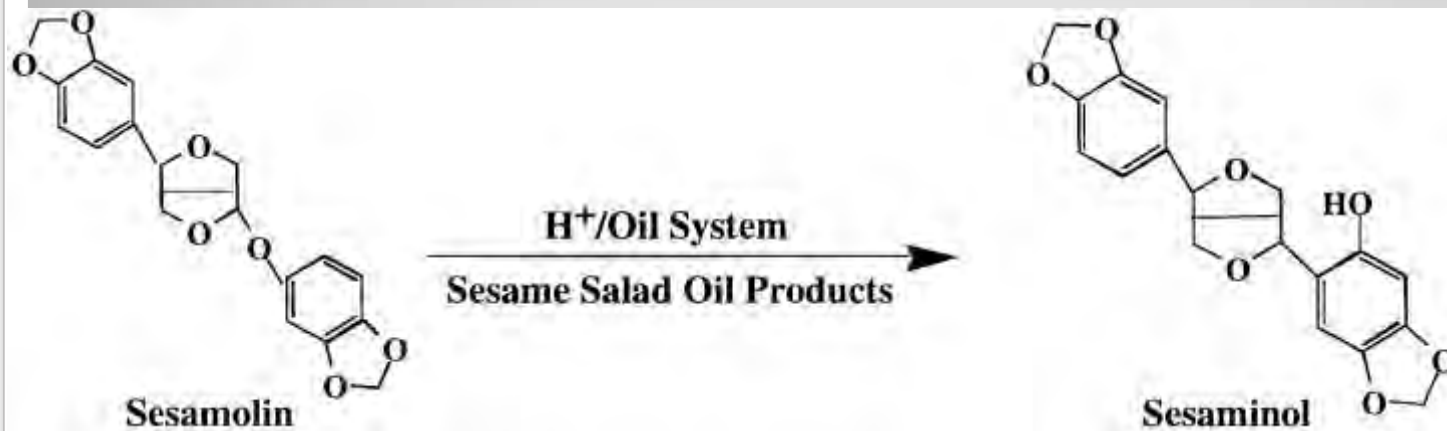
**Maintains Oral Health with Oil Pulling**



# Sesame oil



(Kochhar, 2002)



(Karnika and Naik, 2014) 5

# Introduction

- **While antioxidants are unstable to oxidation in general, they do form the phenoxyl radical in multiple positions and therefore, intimately linked to their oxidative stability. In their chemical structure, they require three different oxidation parameters.** (Velasco *et al.*, 2004)

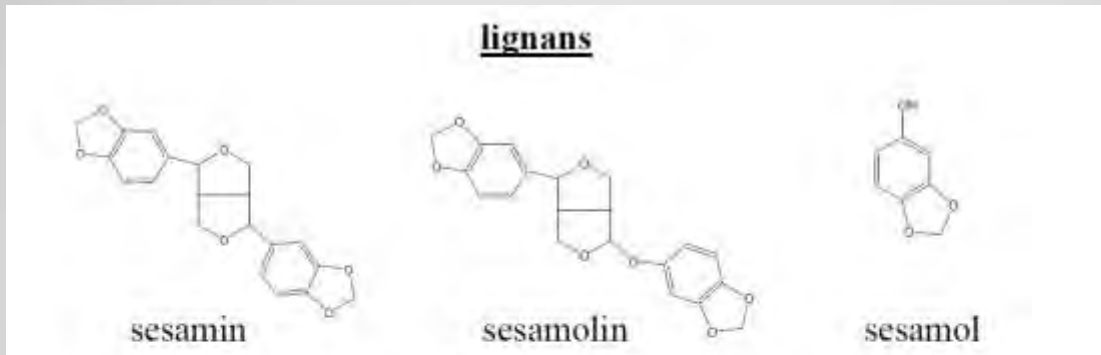
- Sesquiterpene hydrocarbons are resistant to oxidation.



resistant to

(*et al.*, 2005)

- According to the previous research, the most lignans in sesame is **sesamin**, **sesamolin** and **sesamol**.
- After heating or acid processing ,the sesamolin will turn into the other kinds of lignans - sesamol. As a result, the **sesamol** is mainly exist in the hot processing sesame and sesame oil.



(Kamal-Eldin *et al.*, 1995)

■ **Cold-pressing** is a special processing procedure commercially used to produce edible oils.

■ Cold-pressed oils contain a higher concentration of **omega-3 PUFAs**. They may be an **antioxidant** dietary source of **omega-3 PUFAs**. In processed oils, the **oxidative stability** is a critical factor for the potential **food applications** of the cold-pressed oils.

(Yu *et al.*, 2002)

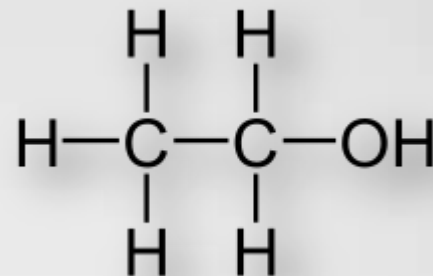
(Parker *et al.*, 2003)



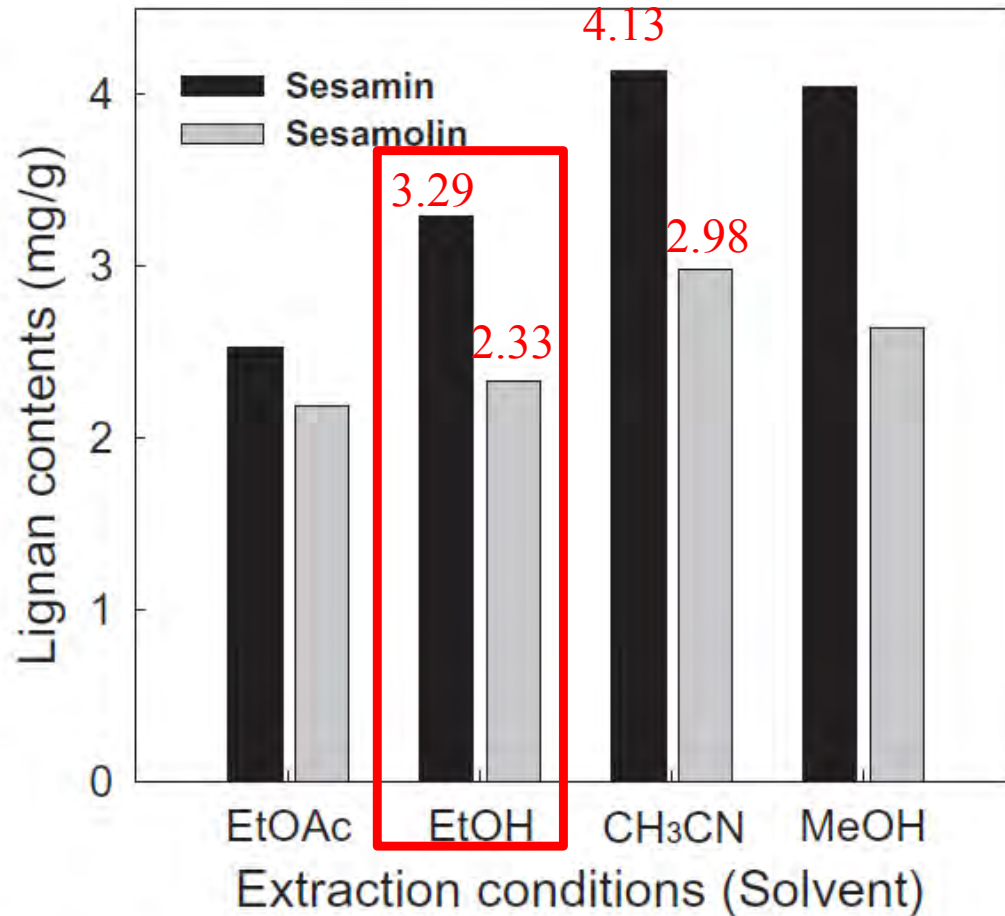
- Compare with the traditional sesame oils, cold-pressed oils have awesome characteristics, like **light color, high nutritional value**. The use of cold-pressed sesame oil as frying oil, not only increase the nutritional value of fried foods also fried foods will have a special sesame oil flavor.
- After 24-hours frying test, the results showed that the content of **benzopyrene** was no significant difference, which was about 1.16  $\mu\text{g}/\text{kg}$  (far lower than the international standard value of 10  $\mu\text{g}/\text{kg}$ ). And after 18 hours, **carbonyl value** reached 59.01 meq/kg (more than the international standard value of 50 meq/kg), so the results of cold-pressed sesame oil for fry should be set up at 17 hours.

- **Ethanol** is recognized as **non-toxic** and has **less handling risks** than other solvent such as hexane and acetonitrile .
- In addition to **triglycerides** , during the extraction process other compounds such as **polyphenols**, **pigments** are extracted jointly.

(Yu *et al.*, 2002)



(wikipedia)



**Fig 1. - Comparison of lignan contents in four different solvent extracts from sesame seeds.**

(Kim et al.,2014)

## Antioxidant activity of defatted sesame meals . . .

**Table 1. Effect of heat treatments with different temperatures and periods on total phenolic contents of methanol extracts from defatted sesame meals**

Temp (°C)	Roasting time (min) <sup>a</sup>								SEM
	0 (μM)	10 (μM)	20 (μM)	30 (μM)	40 (μM)	60 (μM)	90 (μM)	120 (μM)	
50	35.6d	27.2fz	39.3bx	34.9dz	33.0ez	33.5ez	37.1cy	40.5az	0.2
100	35.6d	33.2ey	35.7dy	39.7cy	40.1cy	47.0ay	35.4dz	43.8 by	0.4
150	35.6f	38.0ex	33.4gz	43.5dx	83.6aw	84.4ax	46.7cx	67.9bx	0.3
200	35.6f	50.7ew	73.8bcw	72.3cdw	69.0dx	87.4aw	70.9cdw	76.8bw	1.1
SEM	0.1	0.9	0.4	1.1	0.4	0.5	0.4	0.3	

<sup>a</sup>Different letters (a through f) within a row indicate significant differences ( $P < 0.05$ );  $n = 3$ . Different letters (x through w) within a column with same color value indicate significant differences ( $P < 0.05$ ).

(S.-M. JEONG *et al.*, 2004)

# Objective

- **The objective is to evaluate the shelf life of sesame oils from difference extraction methods.**
- **Ethanol extraction method can increase the antioxidants contents which was compared to the tradition heating process in sesame oil.**



# Experimental design

(Part 1)

Traditional processing oils and ethanol extract oils  
(120 °C, 150 °C, 180 °C, 210 °C ; 30% , 50% , 75% , 95%)

Quality test

Color

Antioxidant capacity

Acid Value

Peroxide Value

Thiobarbituric acid value

Total phenolic and flavonoid contents

DPPH and ABTS radical scavenging activity

Reducing power and Ferrous iron chelating ability

Lignans contents by HPLC

(Part 2)

Oven test by incubation at 65 °C  
(120 °C 、 210 °C 、 30% oils)

Acid Value

Peroxide Value

Total phenolic and flavonoid contents

Lignans contents by HPLC

Color

# **Materials and methods**



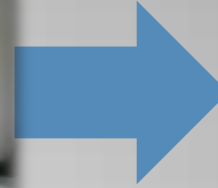
# Materials and Methods

## Sample preparation

White Sesame ( *Sesamum indicum L.*) from India



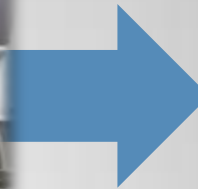
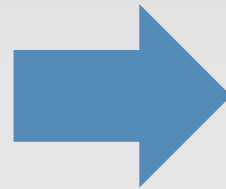
# Traditional processing oils



✓ Roast

✓ Squeezing

# Ethanol extract oils



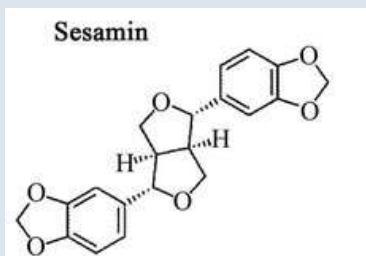
✓ Crushed  
✓ Soaked with ethanol

✓ Filter with filtering cloth

✓ Centrifuge

## Sesamin

5,5'-(1S,3aR,4S,6aR)-tetrahydro-1H,3H-furo[3,4-c]furan-1,4-diylbis(1,3-benzodioxole)



## Sesamol

5-[4-(1,3-benzodioxol-5-yloxy)tetrahydro-1h,3h-furo[3,4-c]furan-1-yl]-1,3-benzodioxole

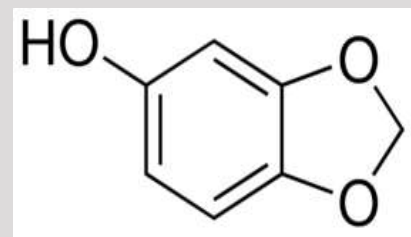


ChromaDex  
Certificate of Analysis

PRODUCT NAME	Sesamol	Structure	
BIOS NUMBER	2003147		
STANDARD TYPE	Pure 98.0%		
LOT NUMBER	2003147-001		
REPORT NUMBER	2003-147-001-01		
SAMPLE NUMBER	2003-147-001		
DATE OF SAMPLE	2003/11/11		
DATE OF REPORT	2003/11/11		
CHEMICAL NAMES	5-[4-(1,3-benzodioxol-5-yloxy)tetrahydro-1h,3h-furo[3,4-c]furan-1-yl]-1,3-benzodioxole		
CHEMICAL FORMULA	C <sub>20</sub> H <sub>18</sub> O <sub>7</sub>		

## Sesamol

3,4-(Methylenedioxy)phenol, 5-Benzodioxolol



# Results-part 1



Table 1. Effect of heating temperature and ethanol extract concentration of traditional heating process and ethanol extract sesame oil on acid value, peroxide value and thiobarbituric acid value

	Acid value (mg KOH/g)	Peroxide value (meq/kg oil)	Thiobarbituric acid value ( $\mu\text{g/g}$ )
120°C	1.65±0.02 <sup>a</sup>	1.8±0.20 <sup>cd</sup>	<u>0.14±0.08</u> <sup>e</sup>
150°C	1.60±0.03 <sup>b</sup>	1.5±0.12 <sup>de</sup>	0.57±0.34 <sup>cd</sup>
180°C	1.40±0.03 <sup>c</sup>	1.3±0.12 <sup>de</sup>	1.21±0.12 <sup>a</sup>
210°C	1.36±0.02 <sup>d</sup>	<u>1.1±0.12</u> <sup>e</sup>	1.26±0.25 <sup>a</sup>
30%	0.59±0.01 <sup>e</sup>	3.2±0.24 <sup>a</sup>	0.96±0.13 <sup>ab</sup>
50%	0.51±0.01 <sup>f</sup>	2.4±0.12 <sup>ab</sup>	0.78±0.18 <sup>bc</sup>
75%	0.41±0.01 <sup>g</sup>	2.0±0.20 <sup>bc</sup>	0.48±0.13 <sup>cde</sup>
95%	<u>0.41±0.01</u> <sup>g</sup>	1.6±0.12 <sup>cde</sup>	0.31±0.13 <sup>de</sup>

Each value is express as means  $\pm$  standard deviation from three data. <sup>a-e</sup>  
Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).



# Total Phenolic Contents

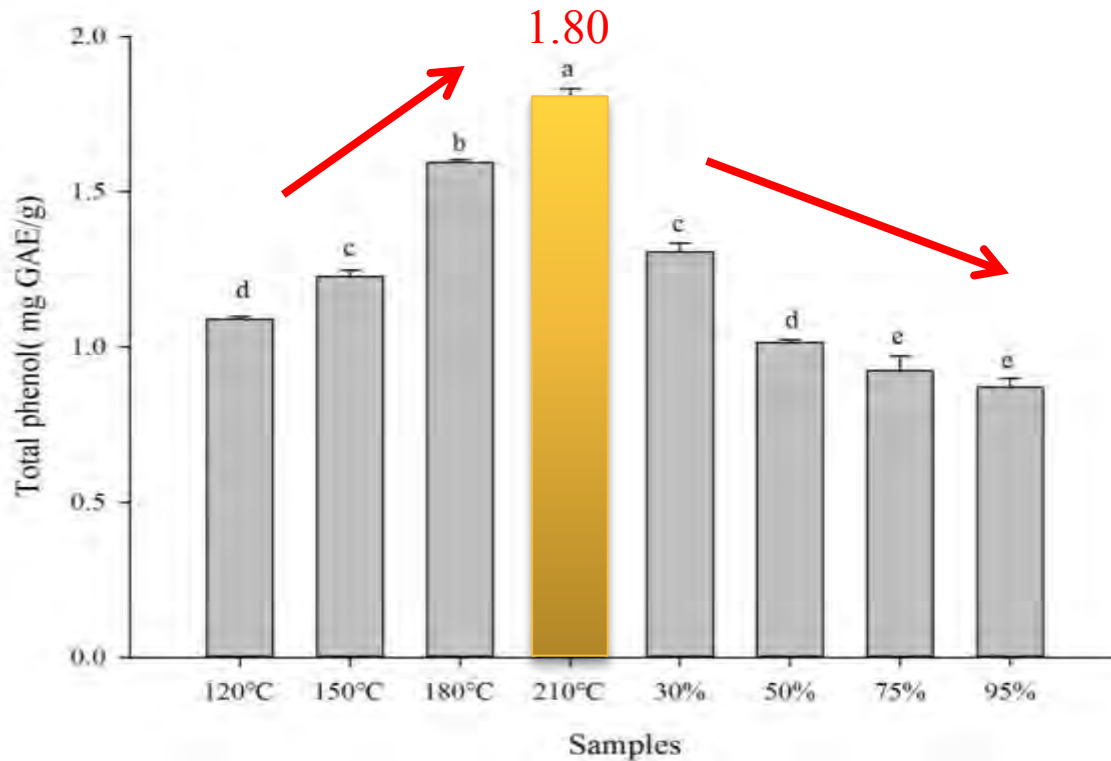


Figure 1. Effect of heating temperature and ethanol extract concentration on total phenolic contents of traditional heating processing sesame oil and ethanol extract sesame oil. Each value is express as means  $\pm$  standard deviation from three data. a-e Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).



# Total Flavonoid Contents

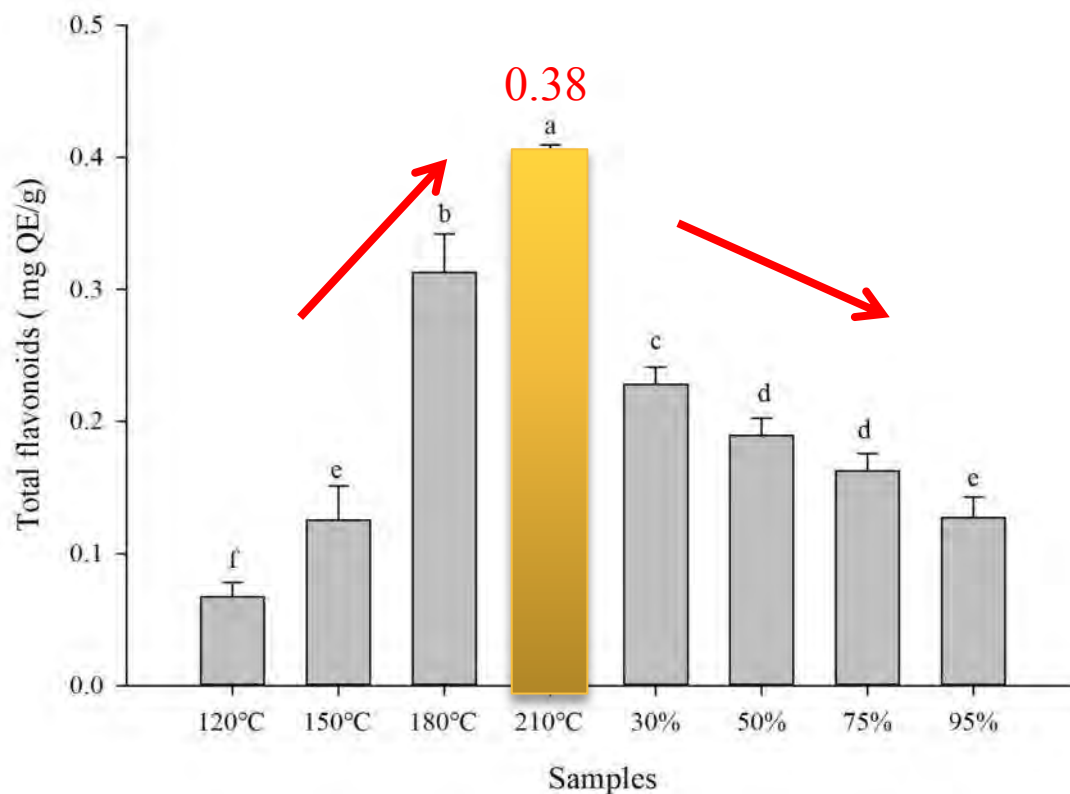


Figure 2. Effect of heating temperature and ethanol extract concentration on total flavonoid contents of traditional heating processing sesame oil and ethanol extract sesame oil. Each value is expressed as means  $\pm$  standard deviation from three data. <sup>a-f</sup> Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).



# DPPH Scavenging Activity

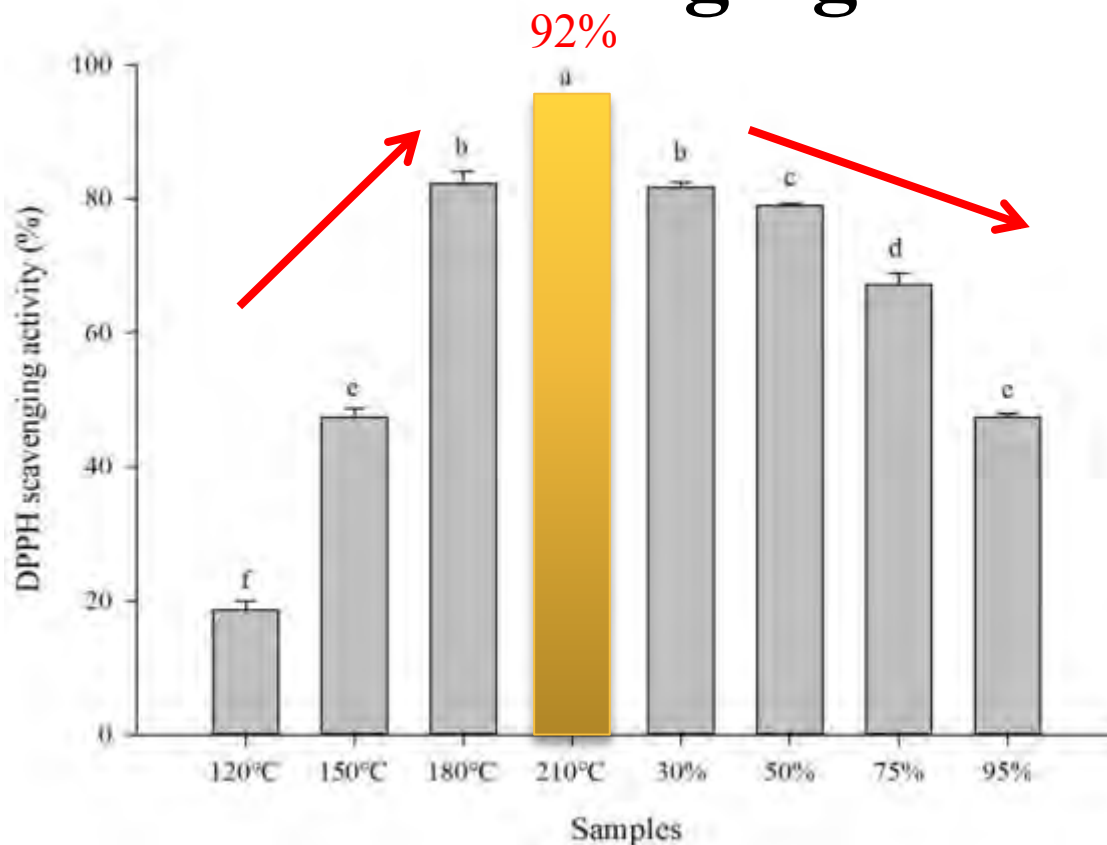


Figure 3. Effect of heating temperature and ethanol extract concentration on DPPH scavenging activity of traditional heating process sesame oil and ethanol extract sesame oil. Each value was expressed as means  $\pm$  standard deviation from three data. <sup>a-f</sup> Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).





# ABTS Scavenging Activity

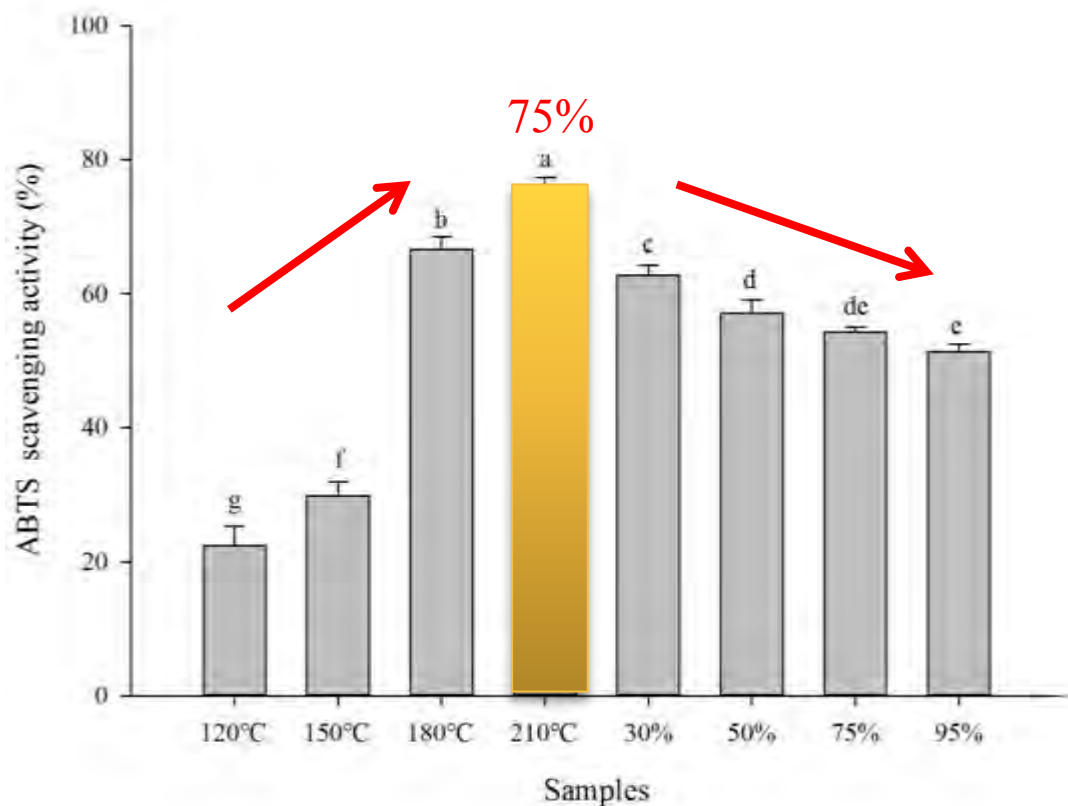


Figure 4. Effect of heating temperature and ethanol extract concentration on ABTS scavenging activity of traditional heating process sesame oil and ethanol extract sesame oil. Each value was expressed as means  $\pm$  standard deviation from three data. <sup>a-g</sup> Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).



# Reducing Power

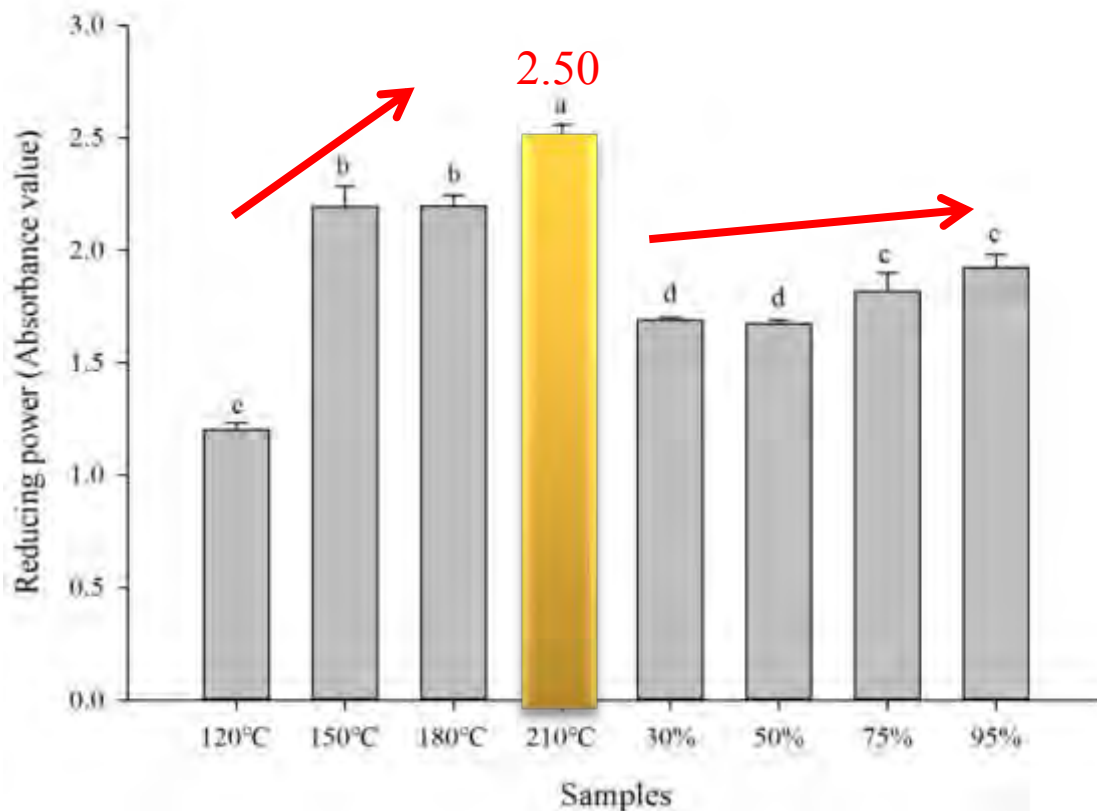


Figure 5. Effect of heating temperature and ethanol extract concentration on reducing power of traditional heating processing and ethanol extract sesame oil. Each value was expressed as means  $\pm$  standard deviation from three data. <sup>a-e</sup> Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).



# Ferrous iron Chelating Ability (%)

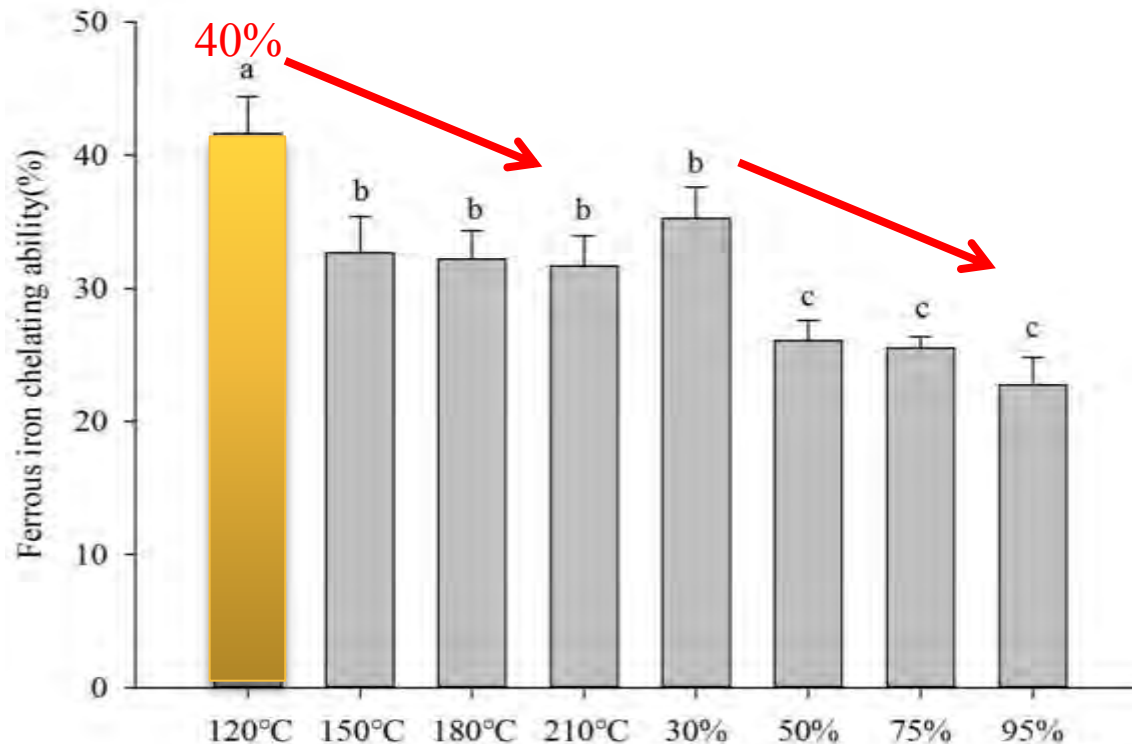


Figure 6. Effect of heating temperature and ethanol extract concentration on Ferrous iron chelating ability of traditional heating processing and ethanol extract sesame oil. Each value was expressed as means  $\pm$  standard deviation from three data. <sup>a-c</sup> Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).

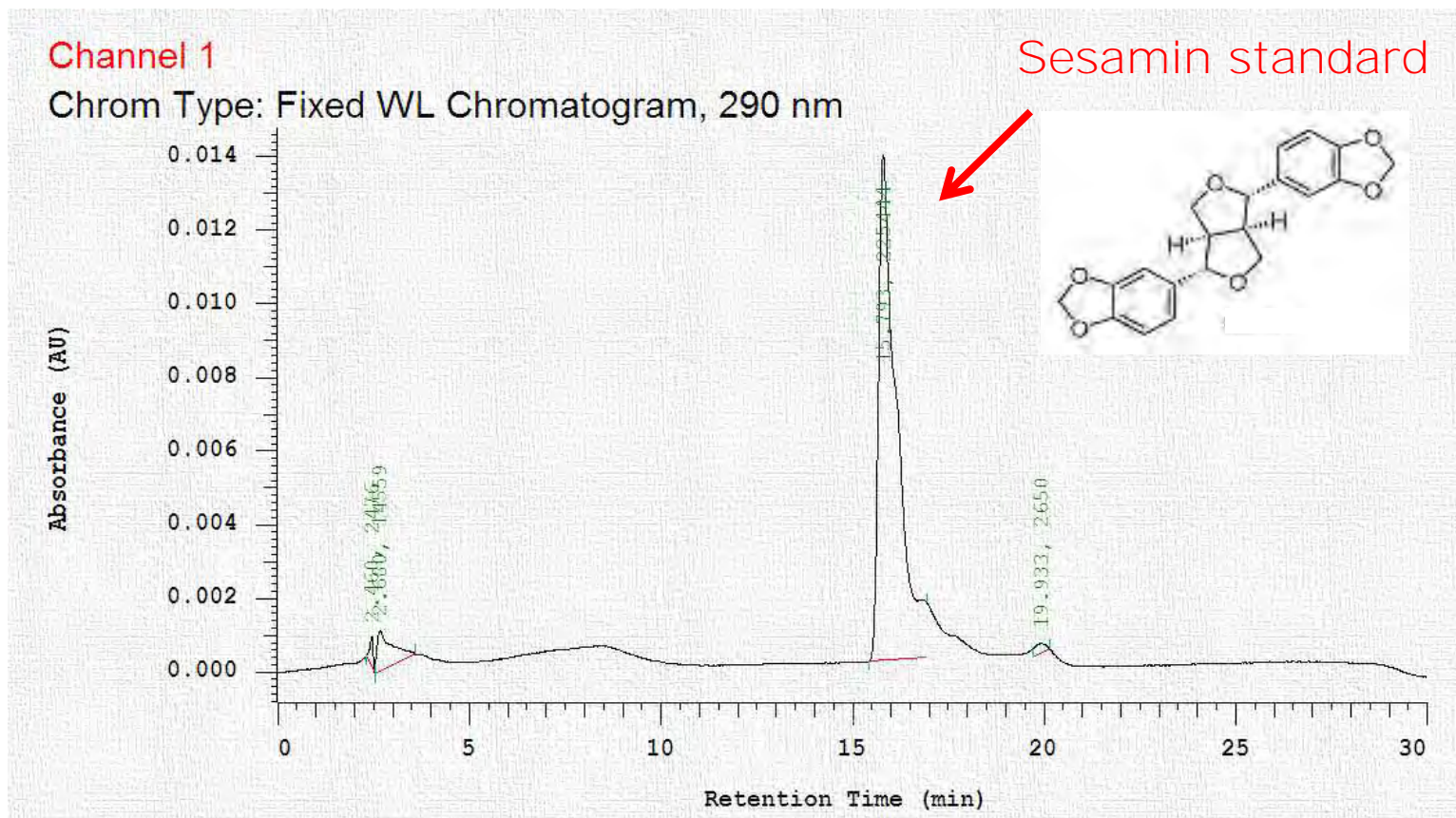


Figure 7 . HPLC profile of sesamin standards showing one sharp peak corresponding to sesamin with retention times of 15.7 .

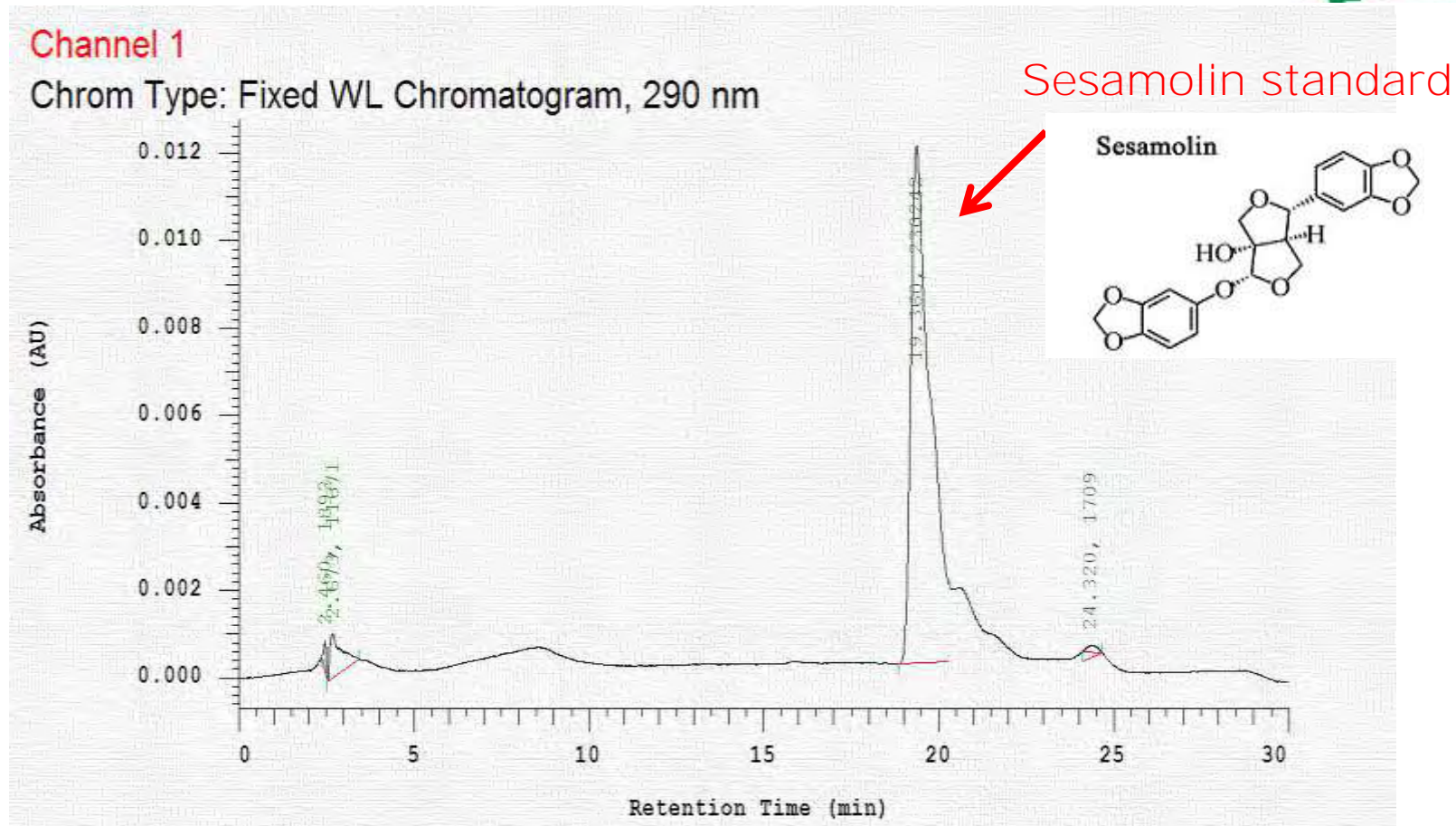


Figure 8 . HPLC profile of sesamol standards showing one sharp peak corresponding to sesamol with retention times of 19.3 .

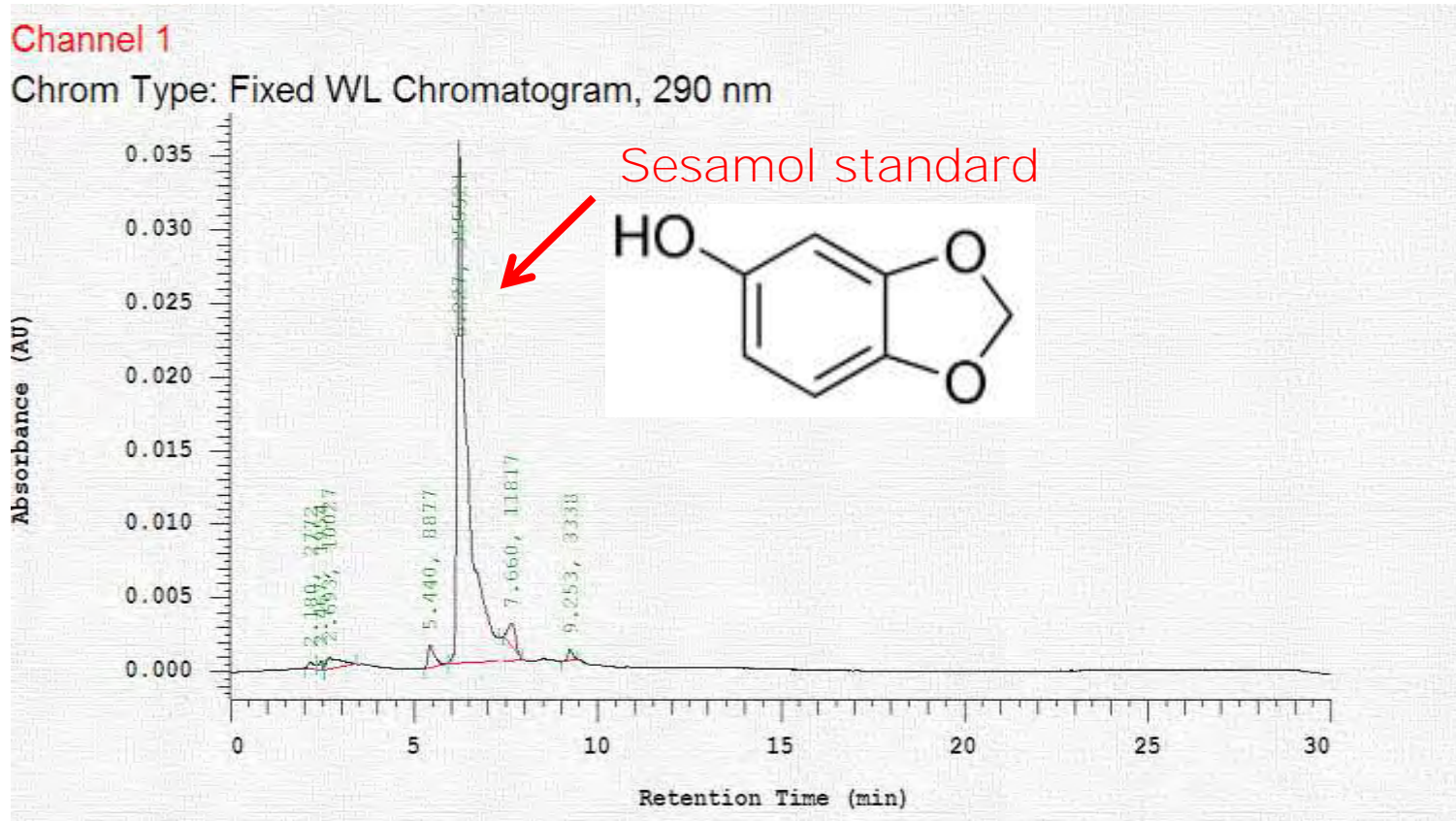


Figure 9 . HPLC profile of sesamol standards showing one sharp peak corresponding to sesamol with retention times of 6.2 .



Table 2. Effect of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil on lignan

	Sesamin (mg/g)	Sesamolign (mg/g)	Sesamol (mg/g)	Total (mg/g)	Sesamolign + sesamol (mg/g)
120°C	20.37±1.01 <sup>a</sup>	6.74±0.22 <sup>b</sup>	0.13±0.01 <sup>c</sup>	27.25±1.23 <sup>a</sup>	6.87±0.23 <sup>b</sup>
150°C	17.38±1.10 <sup>b</sup>	5.75±1.01 <sup>bc</sup>	0.14±0.01 <sup>c</sup>	23.28±2.09 <sup>bc</sup>	5.90±1.02 <sup>bc</sup>
180°C	16.74±0.61 <sup>b</sup>	5.06±0.57 <sup>cd</sup>	0.27±0.02 <sup>b</sup>	22.08±1.20 <sup>cd</sup>	5.34±0.59 <sup>cde</sup>
210°C	16.08±0.48 <sup>bc</sup>	3.98±0.42 <sup>d</sup>	0.52±0.05 <sup>a</sup>	20.59±0.94 <sup>cd</sup>	4.51±0.47 <sup>e</sup>
30%	18.34±0.67 <sup>ab</sup>	8.58±0.83 <sup>a</sup>	ND	26.92±1.50 <sup>ab</sup>	8.58±0.83 <sup>a</sup>
50%	15.64±2.72 <sup>bc</sup>	6.90±0.53 <sup>b</sup>	ND	22.54±3.25 <sup>cd</sup>	6.90±0.53 <sup>b</sup>
75%	13.29±2.54 <sup>c</sup>	5.79±0.76 <sup>bc</sup>	ND	19.09±3.25 <sup>d</sup>	5.79±0.76 <sup>bcd</sup>
95%	10.31±1.42 <sup>d</sup>	4.57±0.65 <sup>cd</sup>	ND	14.88±2.03 <sup>e</sup>	4.57±0.65 <sup>de</sup>

Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).



Appendix 1. Effect of lignans on total phenol, ABTS scavenging activity and ferrous iron chelating activity.

	total phenol ( $\mu\text{g GAE/g}$ )	ABTS (%)	ferrous iron chelating activity (%)
sesmin	$58.4 \pm 0.9^c$	$13.1 \pm 4.6^c$	$14.5 \pm 2.3^a$
sesamol	$261.9 \pm 5.5^a$	$58.5 \pm 2.0^a$	$10.3 \pm 1.4^{ab}$
sesamol	$113.1 \pm 1.4^b$	$24.0 \pm 3.3^b$	$7.1 \pm 1.8^b$

Each value is express as means  $\pm$  standard deviation from three data. <sup>a-c</sup> Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ). Total phenol assay (100  $\mu\text{g/g}$  lignans), ABTS scavenging activity assay (20  $\mu\text{g/g}$  lignans), Ferrous iron Chelating Activity (10  $\mu\text{g/g}$  lignans).



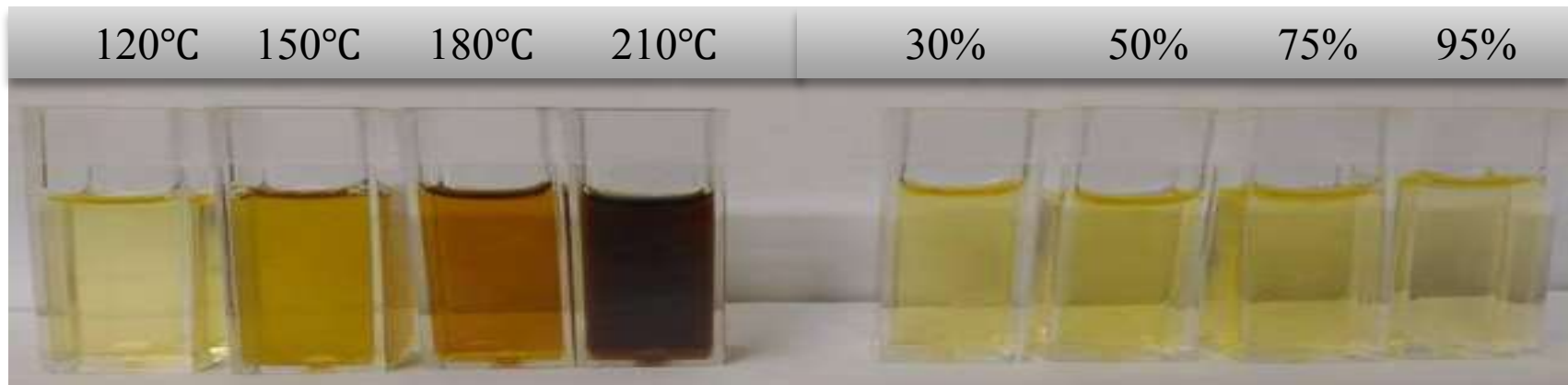


Table 3. Effect of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil on color

	L	a	b
120°C	40.90±0.21 <sup>e</sup>	6.66±0.05 <sup>d</sup>	42.30±0.43 <sup>a</sup>
150°C	29.20±0.01 <sup>f</sup>	13.66±0.05 <sup>c</sup>	40.06±0.15 <sup>d</sup>
180°C	20.06±0.11 <sup>g</sup>	20.83±0.05 <sup>b</sup>	25.46±0.46 <sup>f</sup>
210°C	14.20±0.01 <sup>h</sup>	21.90±0.10 <sup>a</sup>	14.06±0.47 <sup>h</sup>
30%	53.06±0.60 <sup>d</sup>	2.83±2.83 <sup>e</sup>	41.26±2.82 <sup>b</sup>
50%	54.40±0.43 <sup>b</sup>	1.75±1.75 <sup>f</sup>	39.83±0.15 <sup>e</sup>
75%	53.50±0.43 <sup>c</sup>	2.66±2.66 <sup>e</sup>	40.93±0.05 <sup>c</sup>
95%	56.93±0.20 <sup>a</sup>	-0.33±-0.33 <sup>g</sup>	23.73±0.25 <sup>g</sup>

Each value was expressed as means ± standard deviation from three data. <sup>a-h</sup> Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).

# Results-part 2



# Storage Test-Acid Value

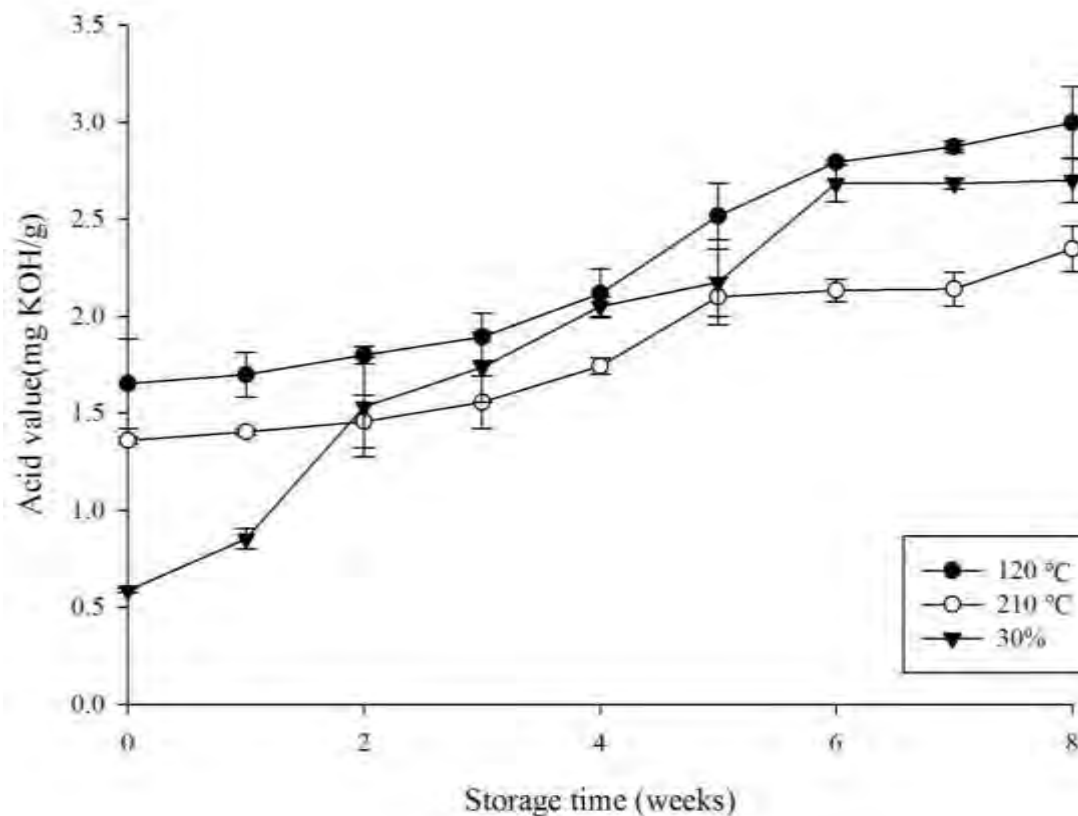


Figure 10. Change on acid value of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil during the incubation at 65°C. Each value was expressed as means  $\pm$  standard deviation from three data.



# Storage Test-Peroxide Value

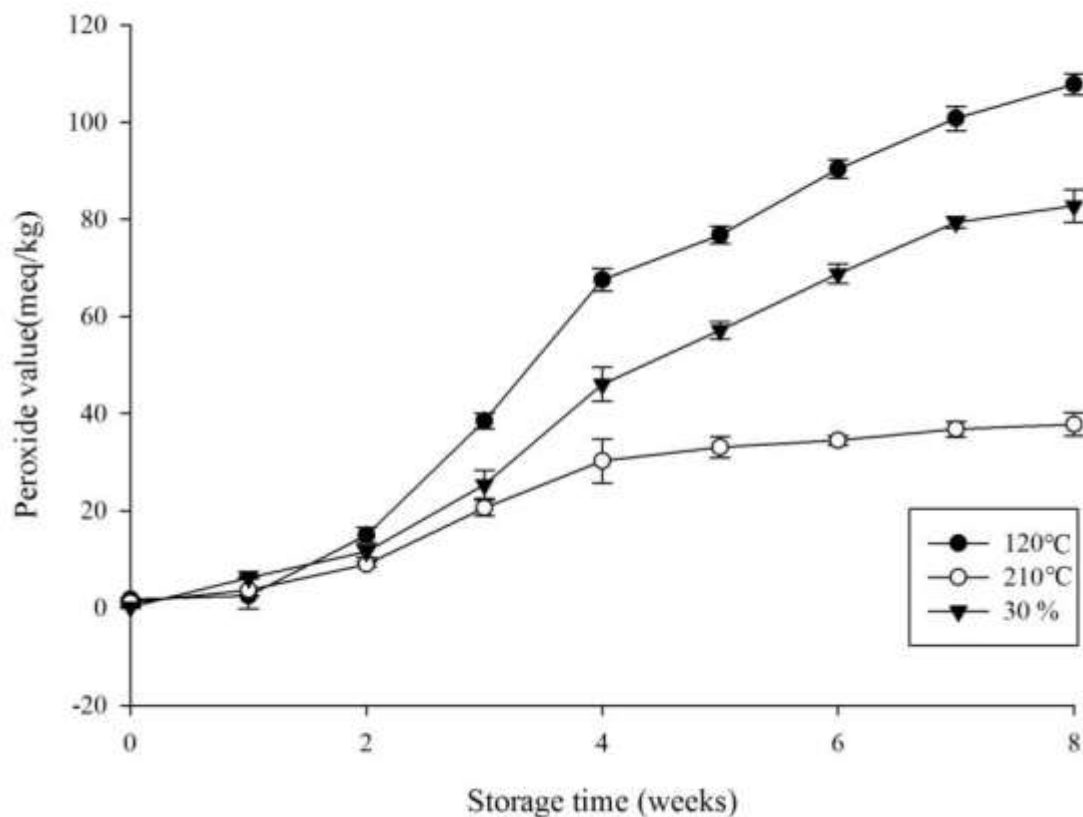


Figure 11. Change on peroxide value of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil during the incubation at 65°C. Each value was expressed as means  $\pm$  standard deviation from three data.



# Storage Test-Total Phenol Contents

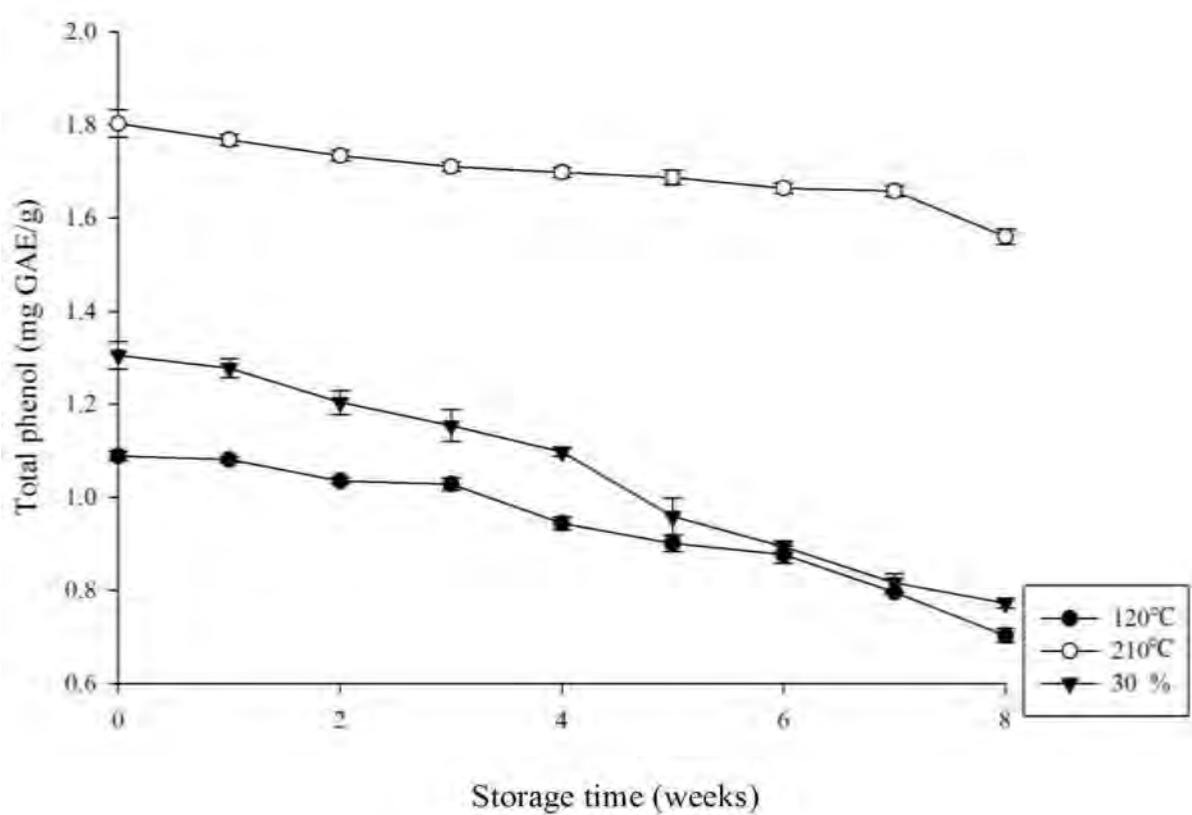


Figure 12. Change on total phenol contents of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil during the incubation at 65°C. Each value was expressed as means  $\pm$  standard deviation from three data.



**Table 4. Change on lignans of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil during the incubation at 65°C for eight weeks**

		Sesamin (mg/g)	Sesamolin (mg/g)	Sesamol (mg/g)	Total (mg/g)	Sesamolin + Sesamol (mg/g)
120°C	0 weeks	20.37±1.01 <sup>a</sup>	6.74±0.22 <sup>b</sup>	0.13±0.01 <sup>b</sup>	27.25±1.23 <sup>a</sup>	6.87±0.23 <sup>b</sup>
	8 weeks	15.04±0.73 <sup>c</sup>	6.68±0.22 <sup>b</sup>	0.13±0.01 <sup>b</sup>	21.86±0.95 <sup>b</sup>	6.81±0.22 <sup>b</sup>
210°C	0 weeks	16.08±0.48 <sup>c</sup>	3.98±0.42 <sup>c</sup>	0.52±0.05 <sup>a</sup>	20.59±0.94 <sup>b</sup>	4.51±0.47 <sup>c</sup>
	8 weeks	12.42±1.56 <sup>d</sup>	3.64±0.41 <sup>c</sup>	0.46±0.41 <sup>a</sup>	16.53±1.93 <sup>c</sup>	4.10±0.36 <sup>c</sup>
30%	0 weeks	18.34±0.67 <sup>b</sup>	8.58±0.83 <sup>a</sup>	ND	26.92±1.50 <sup>a</sup>	8.58±0.83 <sup>a</sup>
	8 weeks	14.69±1.25 <sup>c</sup>	7.39±0.43 <sup>b</sup>	ND	22.08±1.68 <sup>b</sup>	7.39±0.43 <sup>b</sup>

Each value was expressed as means ± standard deviation from three data.  
<sup>a-d</sup> Means followed by the different letters in the same column are significantly different ( $p < 0.05$ ).



# Storage Test-color analysis-L value

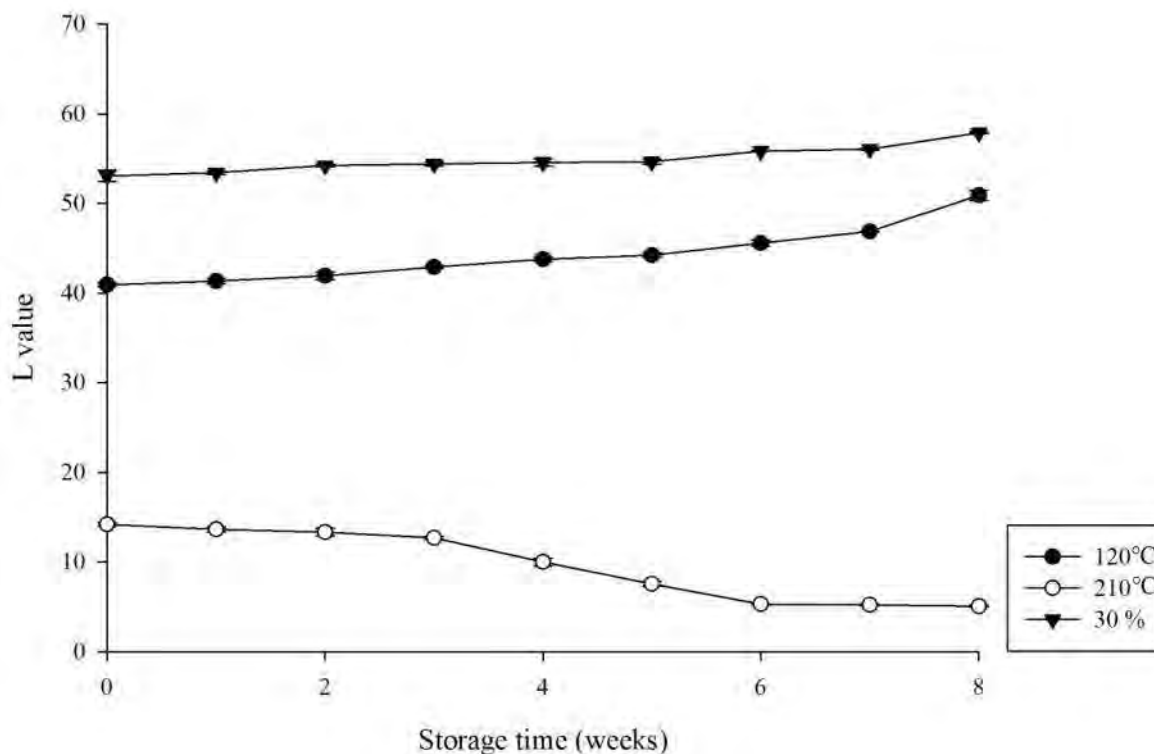


Figure 13. Change on L value of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil during the incubation at 65°C. Each value was expressed as means  $\pm$  standard deviation from three data.



# Storage Test-color analysis-a value

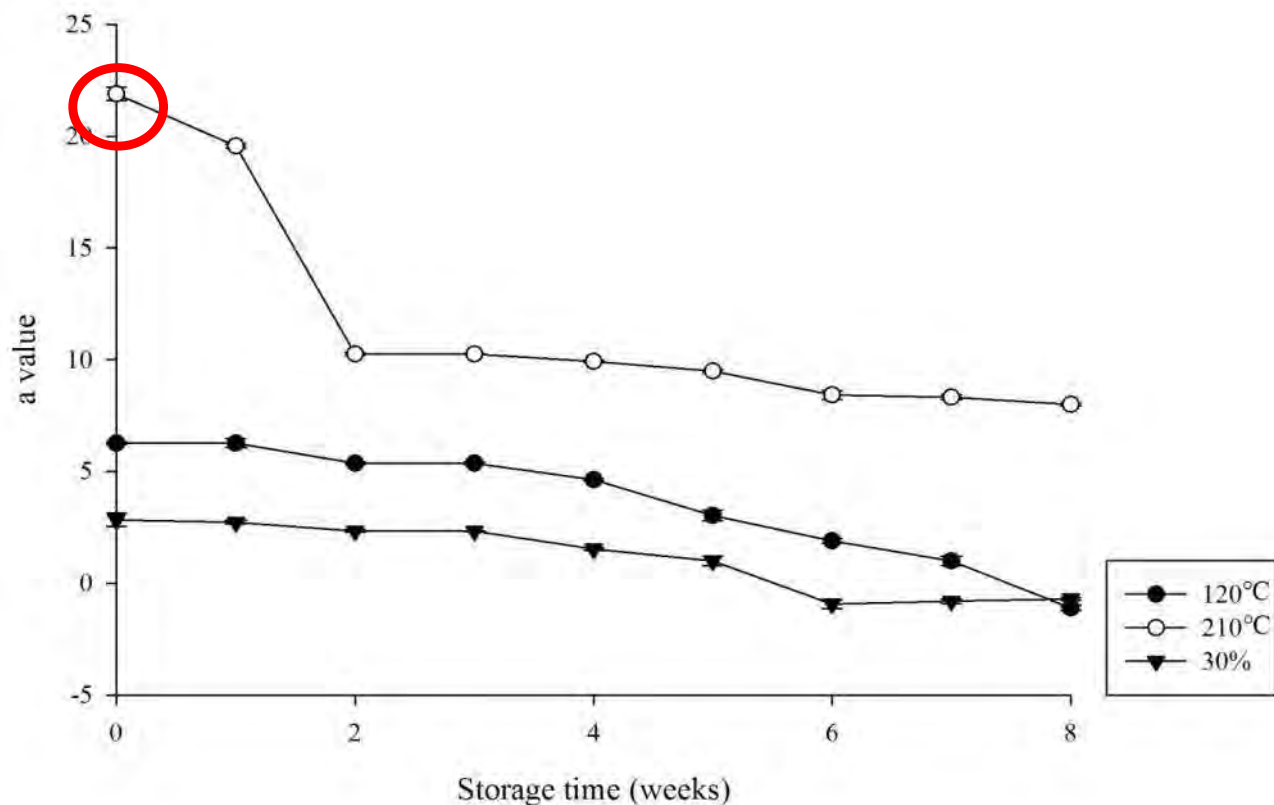


Figure 14. Change on a value of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil during the incubation at 65°C. Each value was expressed as means  $\pm$  standard deviation from three data.





# Storage Test-color analysis-b value

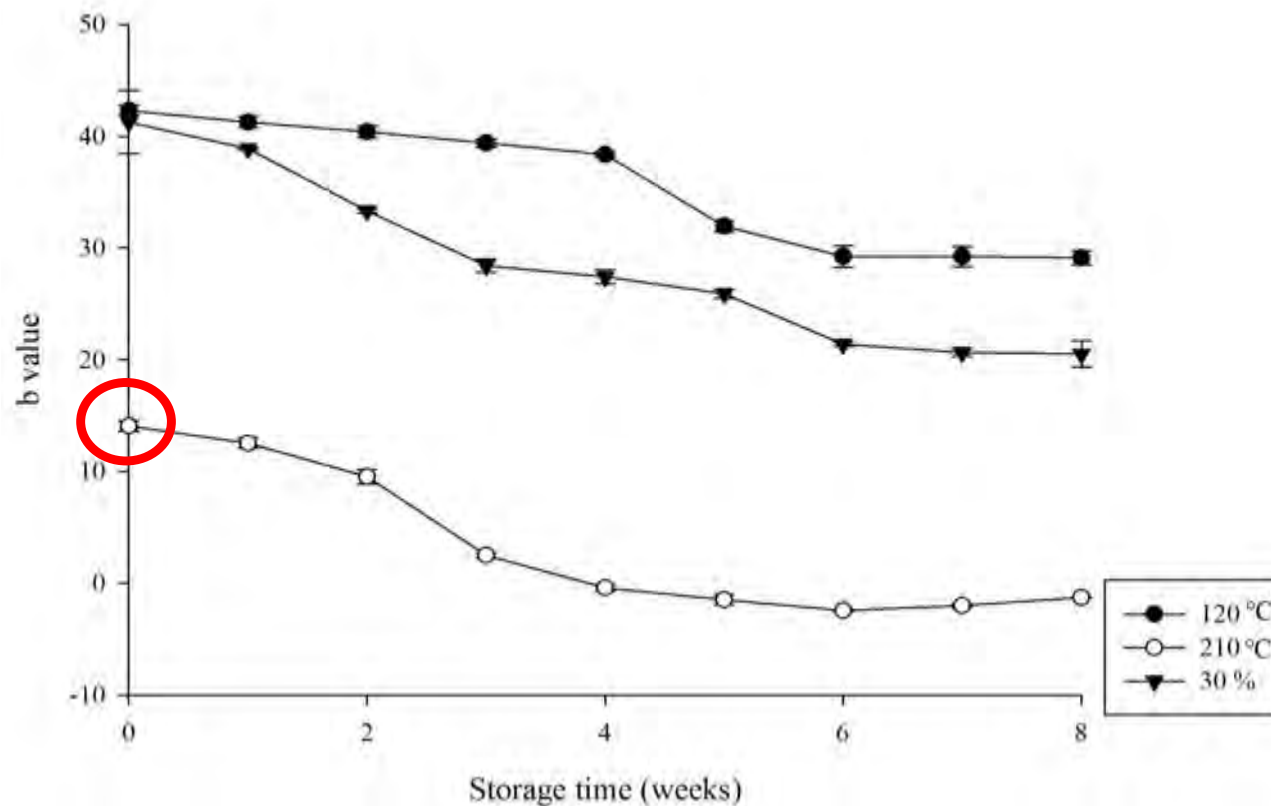


Figure 15. Change on b value of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil during the incubation at 65°C. Each value was expressed as means  $\pm$  standard deviation from three data.

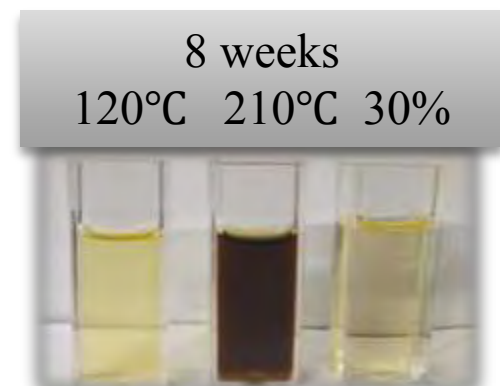
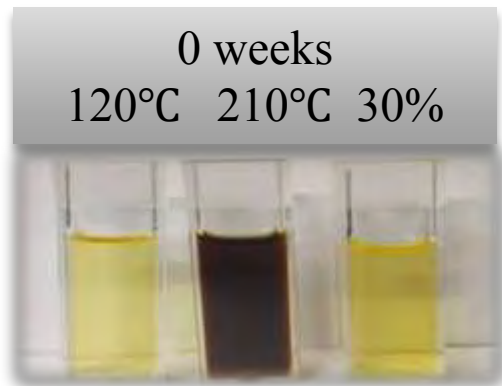


Table 5. Change on  $\Delta E^*$  of heating temperature and ethanol extract concentration of traditional heating processing and ethanol extract sesame oil during the incubation at 65°C for eight weeks

	$\Delta E^*$		
	120°C	210°C	30%
4 weeks	5.22±0.08 <sup>c</sup>	19.21±0.15 <sup>a</sup>	12.52±0.72 <sup>b</sup>
8 weeks	18.21±1.35 <sup>a</sup>	19.96±0.62 <sup>a</sup>	20.17±1.32 <sup>a</sup>

Each value was expressed as means ± standard deviation from three data.

<sup>a-c</sup> Means followed by the different letters are significantly different ( $p < 0.05$ ).

# Conclusions

- On quality analysis, **95% ethanol extract oils** shows best performance on lowest acid value, peroxide value and thiobarbituric acid value.
- While on antioxidant content analysis, 210 °C traditional process oil shows the highest concentration of phenolic contents, flavonoid and scavenging activity.
- **30% ethanol extract oils** shows quite good antioxidant capacity and favorite amber color. It has potential to replace low temperature roasted sesame oil for blended edible oil, salad and sauces of the use in the near future.



## Acid value

Determination of **free fatty acid**.  
(CNS 3647-N 6082)

## Peroxide value

Determination of peroxides which be stated an indicator of the **primary level of oil oxidation**.  
(CNS 3650-N 6085)

## Hunter L, a, b

- L scale: Dark vs. Light where a low number (0-50) indicates **dark** and a high number (51-100) indicates **light**.
- a scale: Red vs. Green where a positive number indicates **red** and a negative number indicates **green**.
- b scale: Yellow vs. Blue where a positive number indicates **yellow** and a negative number indicates **blue**.

## Total phenolic contents

The amount of total phenolic compounds was measured using the method. Sample solution was added to 2% Na<sub>2</sub>CO<sub>3</sub> and **Folin-ciocalteu** reagent was added. Absorbance was measured at 760nm. And the results were expressed as **gallic acid**.  
(Tahvanainen *et al.*,2000)

## Total flavonoid contents

Sample solution, mixed with then 5% NaNO<sub>2</sub> solution and AlCl<sub>3</sub> solution was added. Then, 1 mol/L NaOH were added, absorbance was measured at 510 nm. The total flavonoid content was expressed as **quercetin**.  
(Shen *et al.*,1999)

## DPPH radical scavenging activity

DPPH radical is scavenged by antioxidants through the donation of proton forming the reduced DPPH. The color changes from purple to yellow after reduction, which can be quantified by its decrease of absorbance at wavelength **517 nm**.  
(Shimada *et al.*, 1992)

## ABTS radical scavenging activity

Measure the loss of color when an antioxidant is added to the blue-green ABTS<sup>+</sup>. The antioxidant reduces ABTS<sup>+</sup> to ABTS and decolorize it. Trolox, a water-soluble substance of vitamin E, can be used as an antioxidant standard. Absorbance was measured at **734 nm**.  
(Luypaert *et al.*, 2004)



## Reducing power

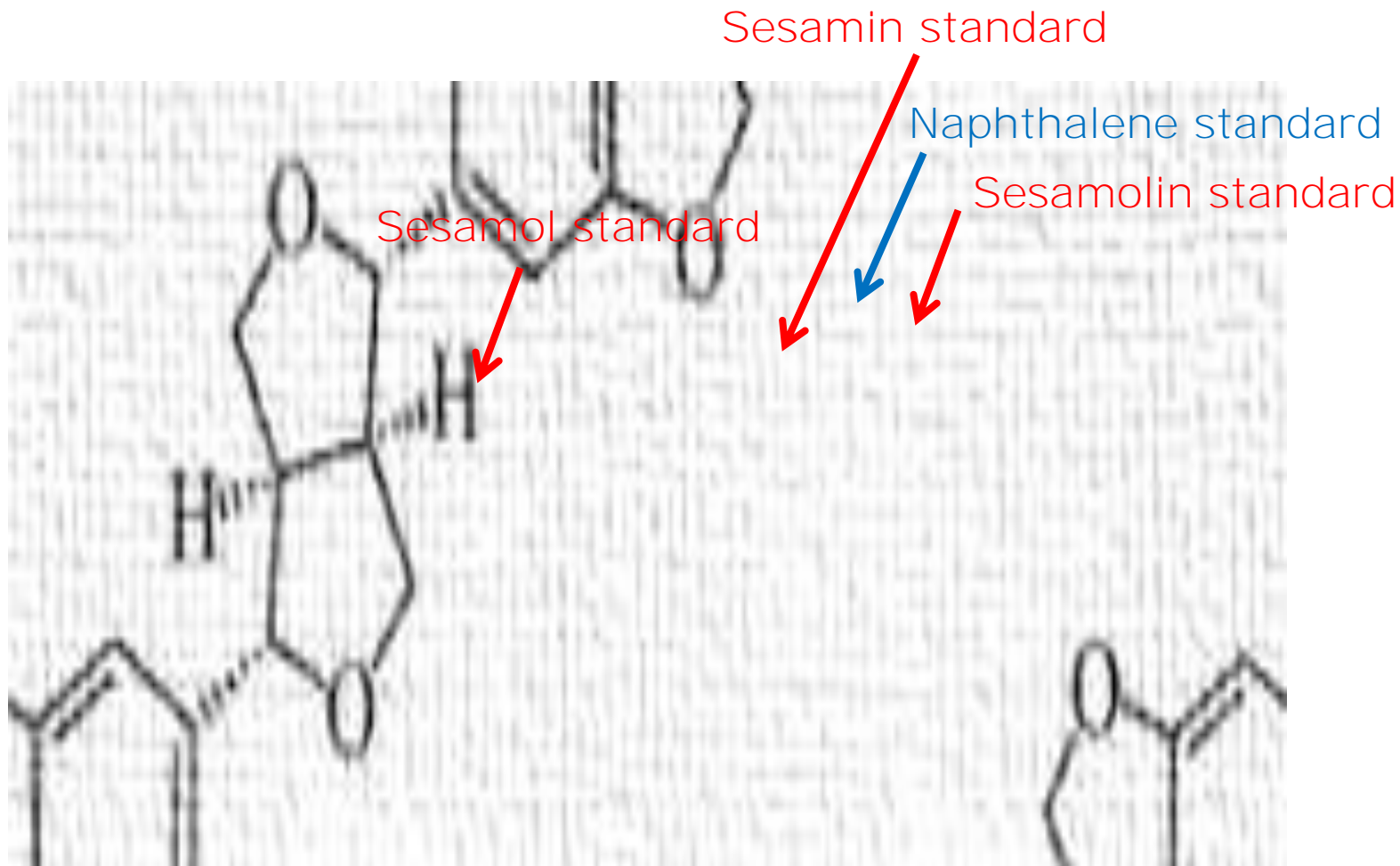
Solution were mixed with 0.2 M phosphate buffer and 1% **potassium ferricyanide**. Then, 10% trichloroacetic acid were added, and the tubes were centrifuged. Then the upper layer were mixed with methanol and 0.1% **ferric chloride**, and the absorbance of the reaction mixtures was measured at **700 nm**.

(Oyaizu et al.,1986)

## Ferrous iron chelating ability

The ferrous ion was monitored by measuring the formation of a red ferrous ion-ferrozine complex . Samples solution were mixed with **Ferrous Chloride**(2 mM) and **ferrozine** added to a concentration of 5 mM to start the reaction. The absorbance of the solution was measured at **562 nm**.

(Decker and Welch,1990)



圖十六、sesamin, sesamol, naphthalene 標準品分別有一顯著波峰的高效液相層析圖

Figure 16 . HPLC profile of sesamin, sesamol, naphthalene standards showing one sharp peak with Individual retention times .

表 1 食用芝麻油品質要求(續)

項目	等級	
	壓榨芝麻油	精製芝麻油
不色化物(%m/m)	3.0 以下	2.0 以下
過氧化價 (milliequivalents of active oxygen/kg Oil)	15 以下	10 以下

表 1 食用芝麻油品質要求

項目	等級	
	壓榨芝麻油	精製芝麻油
一般性狀	大致澄清，有芝麻油特有之香味	透明澄清，風味良好
顏色	具芝麻油特有顏色	
水分及揮發物(%m/m)	0.25 以下	0.2 以下
夾雜物(%m/m)	0.1 以下	0.05 以下
比重(20 °C/20 °C)	0.915~0.924	
折射率(ND 40 °C)	1.465~1.469	
碘價	104~120	
酸價(mg KOH/g Oil)	4.0 以下	0.6 以下
皂化價(mg KOH/g Oil)	186~195	

	Press rate %
120°C	40
150°C	42
180°C	44
210°C	46
30%	30
50%	25
75%	23
95%	20

	Water content (%)
Sesame (raw material)	6.50±0.15