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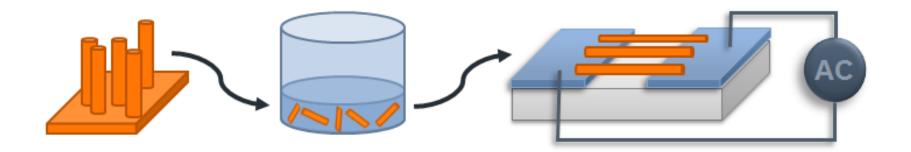




# Dielectrophoretic fabrication and characterization of ZnO NW photoconductors and MOS photodiodes

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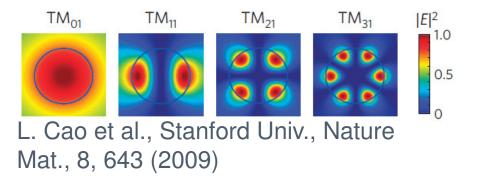


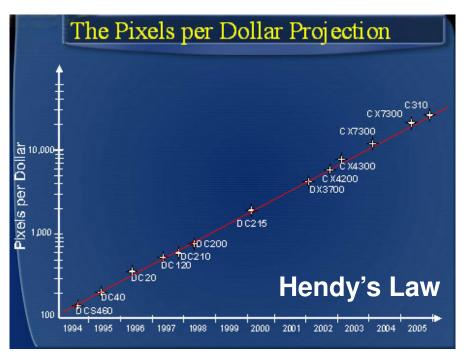
**NANOWIRE PHOTODETECTORS** 



- High crystal quality
- Enhanced light absorption (optical resonances)
- Tunable optical properties

   (absorption edge) as a function of
   NW diameter
- Near-ballistic transport (reduced scattering rate)
- Polarization sensitive detection
- Single photon detection (superconducting NWs)









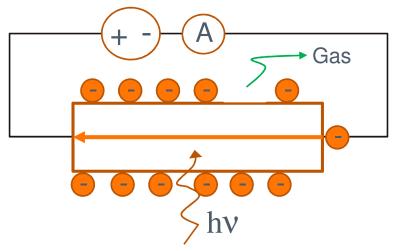


As surface to volume ratio is increased, reported photoconductive gains seem to enlarge:

- Surface effects (carrier trapping)
- Gas adsorption/desorption processes

Ej: graphene, C nanotubes, metal oxide NWs,...

#### **ZnO NW photoconductor**



$$R = \frac{I_{ph}}{P_o} \propto \frac{Nq}{h\nu}$$
$$N\uparrow, R\uparrow, EQE >> 100\%$$

but...

 $\tau$  (relaxation time)  $\uparrow\uparrow$ 





## TECHNICAL CHALLENGE:

Reliable and fast processing methods for high throughput fabrication of NW devices.

#### Common bottom-up approaches

- electric or magnetic fields
- fluid flows
- Langmuir-Blodgett technique
- bubble-blown films
- mechanical printing

# ... but creating high-density NW arrays in an efficient and scalable manner remains challenging.

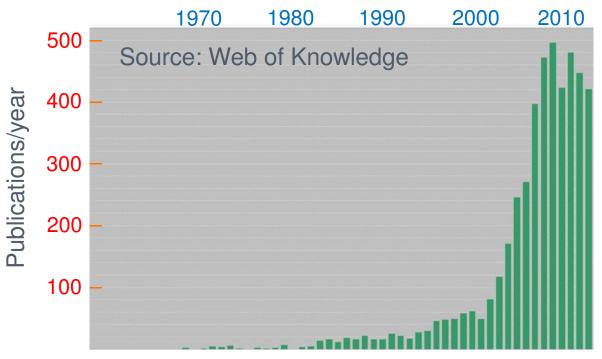






**Dielectrophoresis** describes the movement of a particle in a non-uniform electric field.

- **1950s** First studies by Prof. Herbert Pohl.
- **1980s, 90s** Widely used in biochemistry to separate cells and study their dielectric properties.
- Last decade Manipulation of inorganic nanostructures.

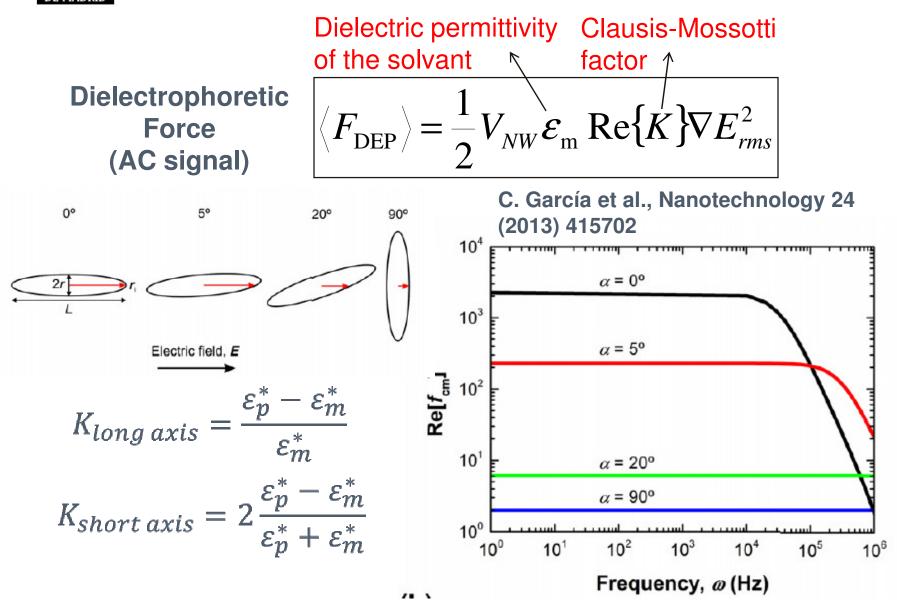


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#### **Dielectrophoresis (DEP)**



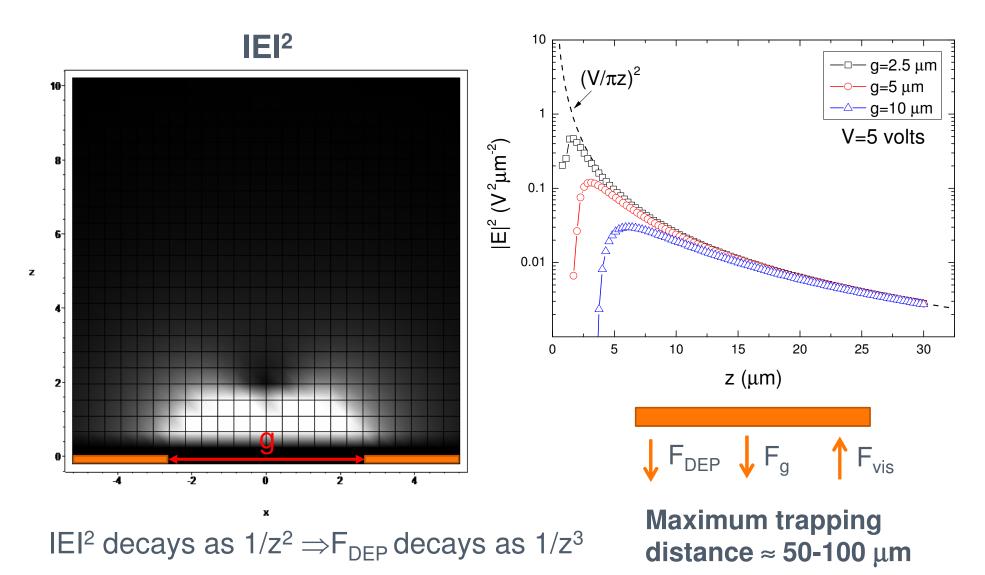


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#### DEVICE FABRICATION DEP attractive force



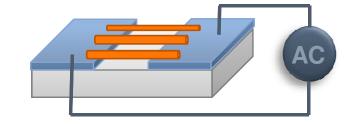


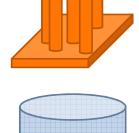


# **DEVICE FABRICATION:**

- 1. ZnO NW Growth
- 2. Preparation of NW dispersions
- 3. Dielectrophoresis (DEP)
- **DEVICE CHARACTERIZATION:** 
  - 1. NW photoconductors
  - 2. NW MOS photodiodes









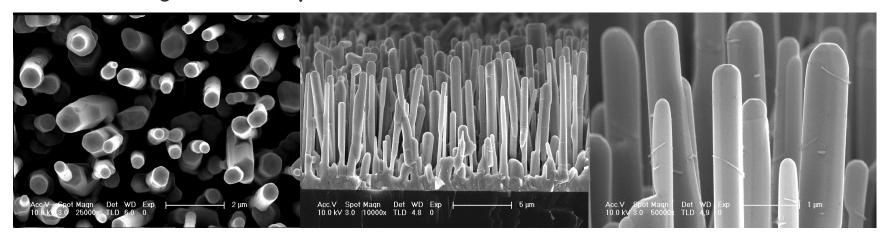
# ZnO NANOWIRES Vapor Phase Transport



- Substrate= Si(100) / precleaned in HF:H<sub>2</sub>O (1:10)
- Zn film nucleation layer (t=20-100Å)
- Source:  $(ZnO,Zn)/graphite powder ZnO(s) + C(s) \rightarrow Zn(g) + CO(g)$
- Carrier gas: Ar flux(0-400 sccm)/O<sub>2</sub> flux(10-100 sccm)

Diameters = 100-500 nm Lengths =  $5-20 \mu$ m

preferential orientation: [0001]

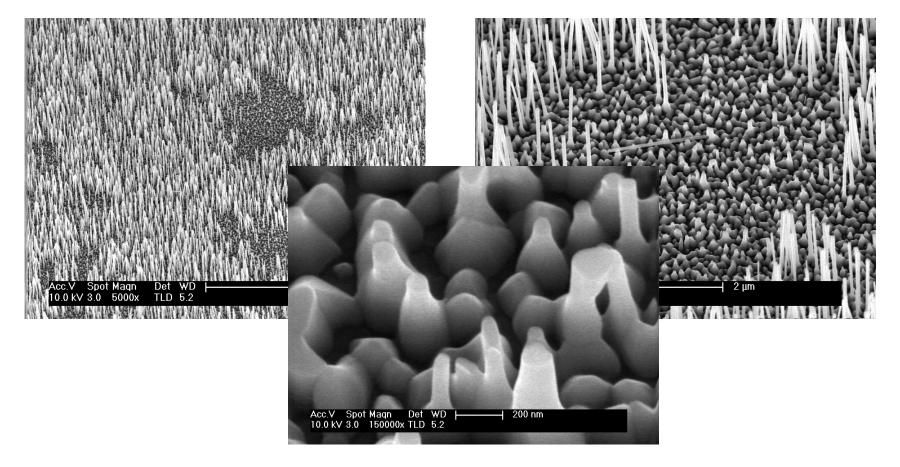








# Donor substrate $\Rightarrow$ ethanol dispersion US cavitation



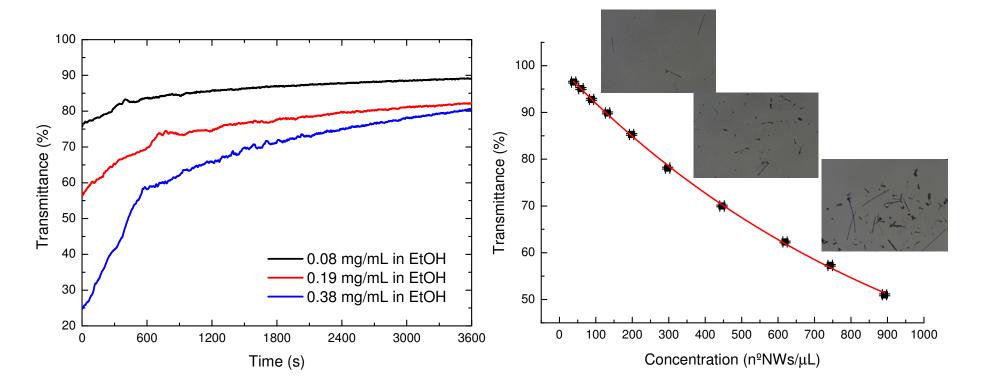


# ZnO NANOWIRES Filtering process





# Filtering process based on sedimentation



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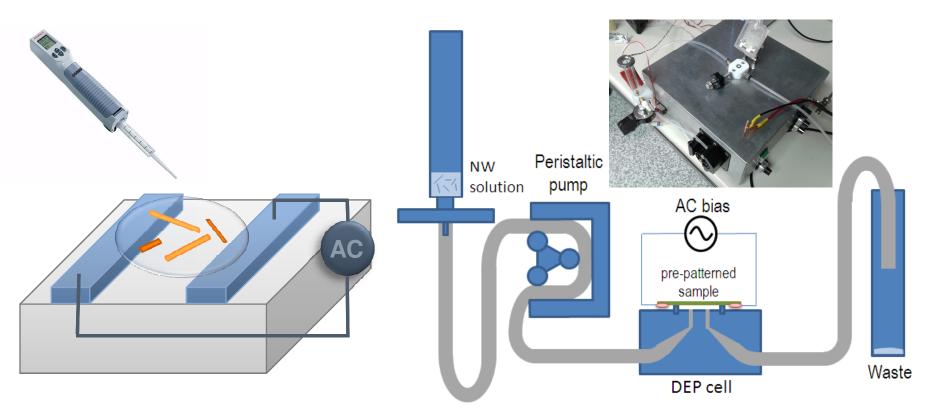


## DEVICE FABRICATION Dielectrophoresis



#### **Droplet DEP**

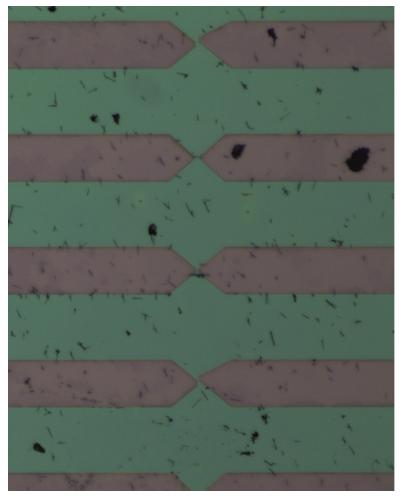
#### **Continuous-flow DEP system**



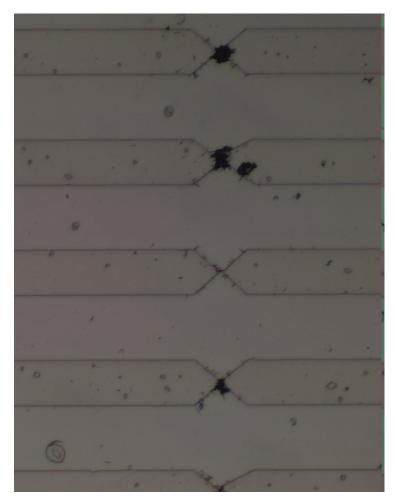




## **Droplet DEP**



#### **Continuous-flow DEP system**



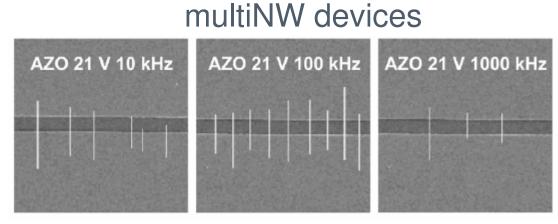




#### C. García et al., Nanotechnology 24 (2013) 415702

Receiver chip substrate:

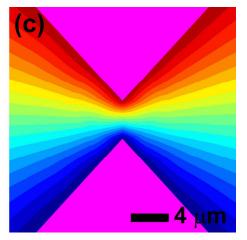
- SiO<sub>2</sub>/Si
- Glass
- Printed Circuit
   Boards

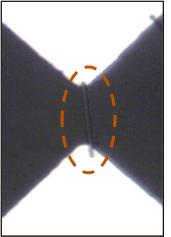


# single NW devices

Metal electrodes

- Al
- Au
- Al-doped ZnO (AZO)
- Cu

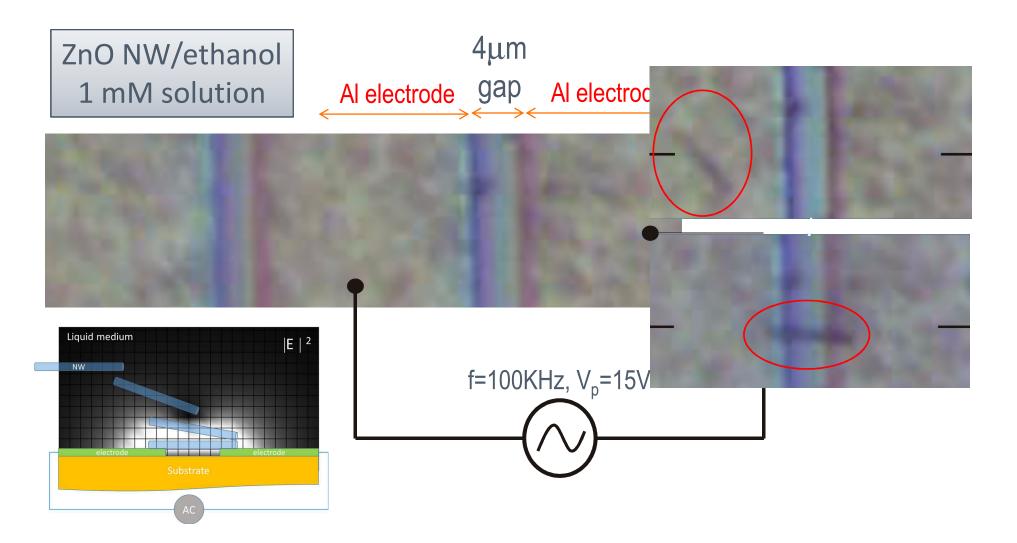




**COMSOL** multiphysics





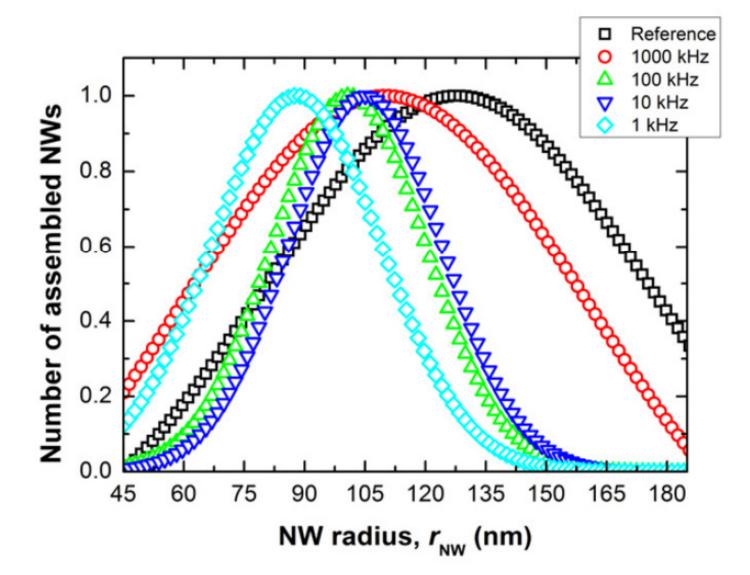


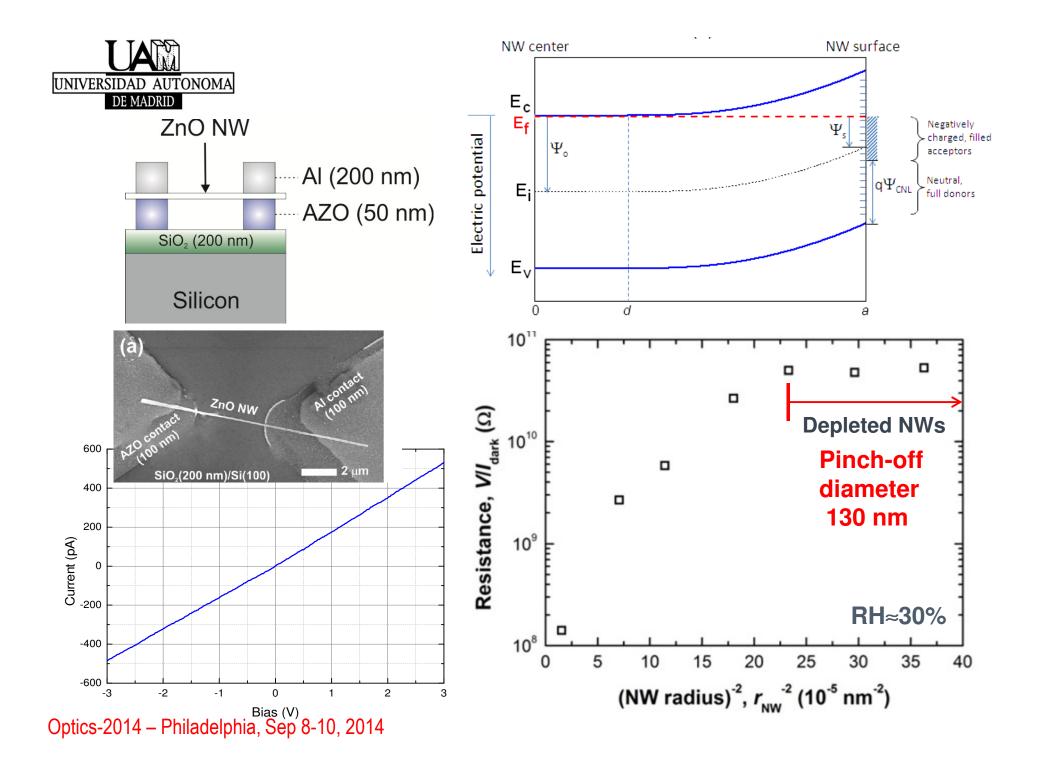
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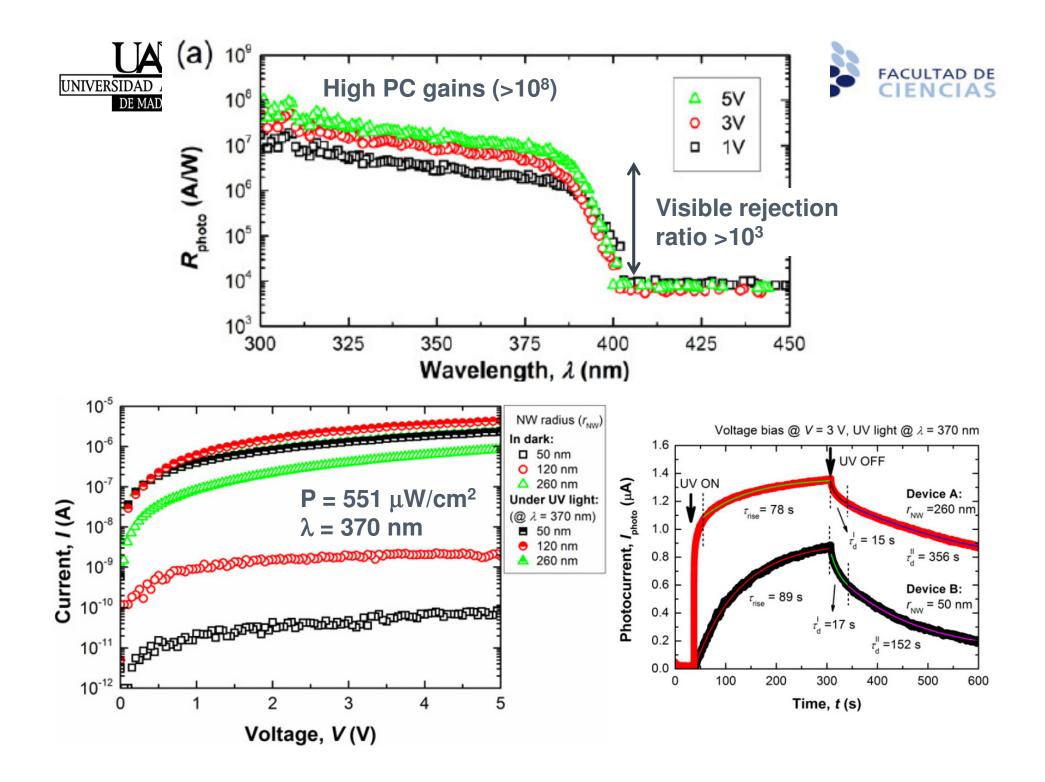


## DIELECTROPHORESIS Size selectivity





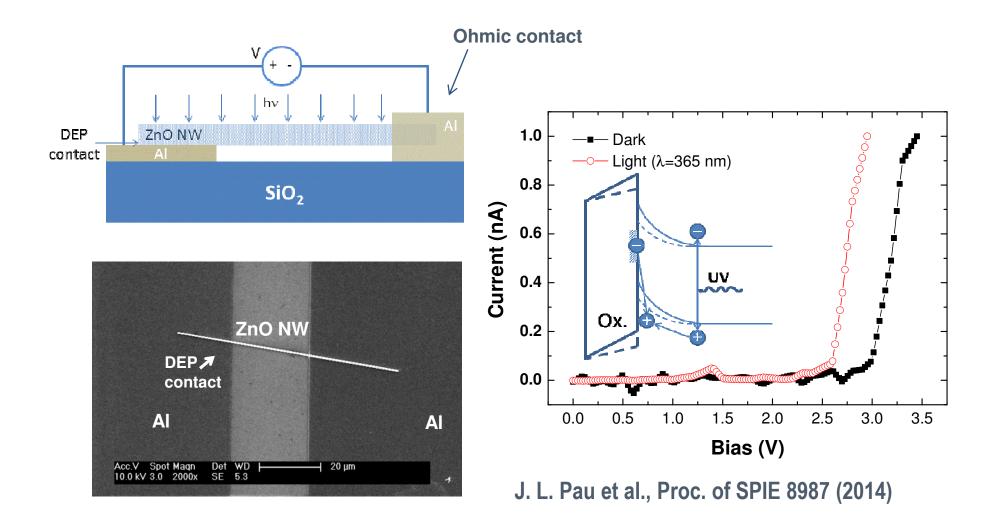




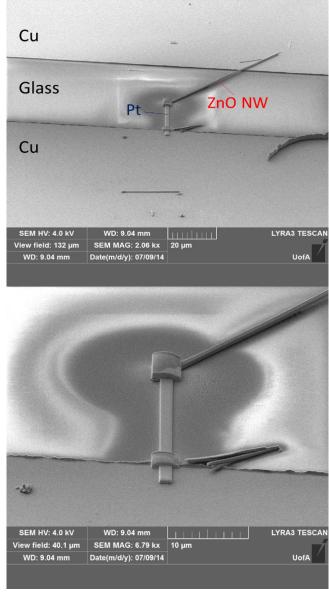


## SINGLE NW DEVICES Blocking contacts

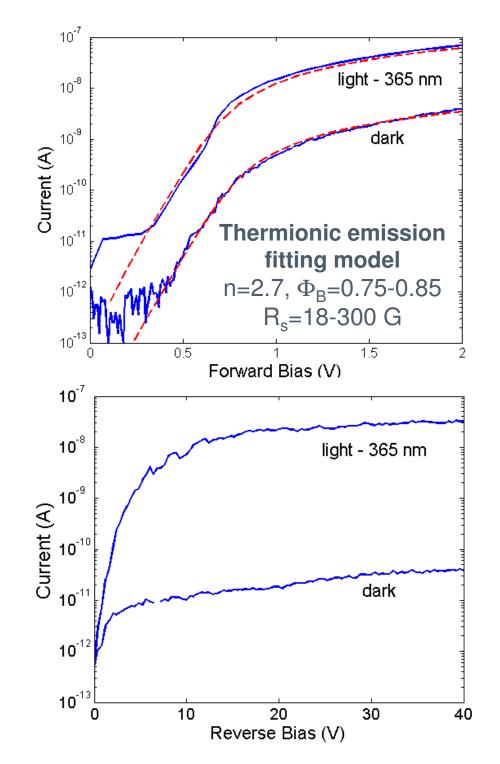






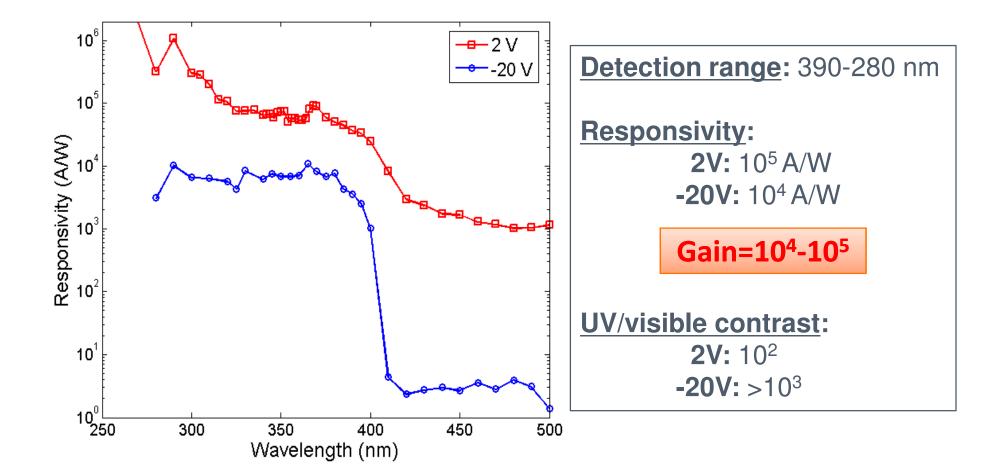


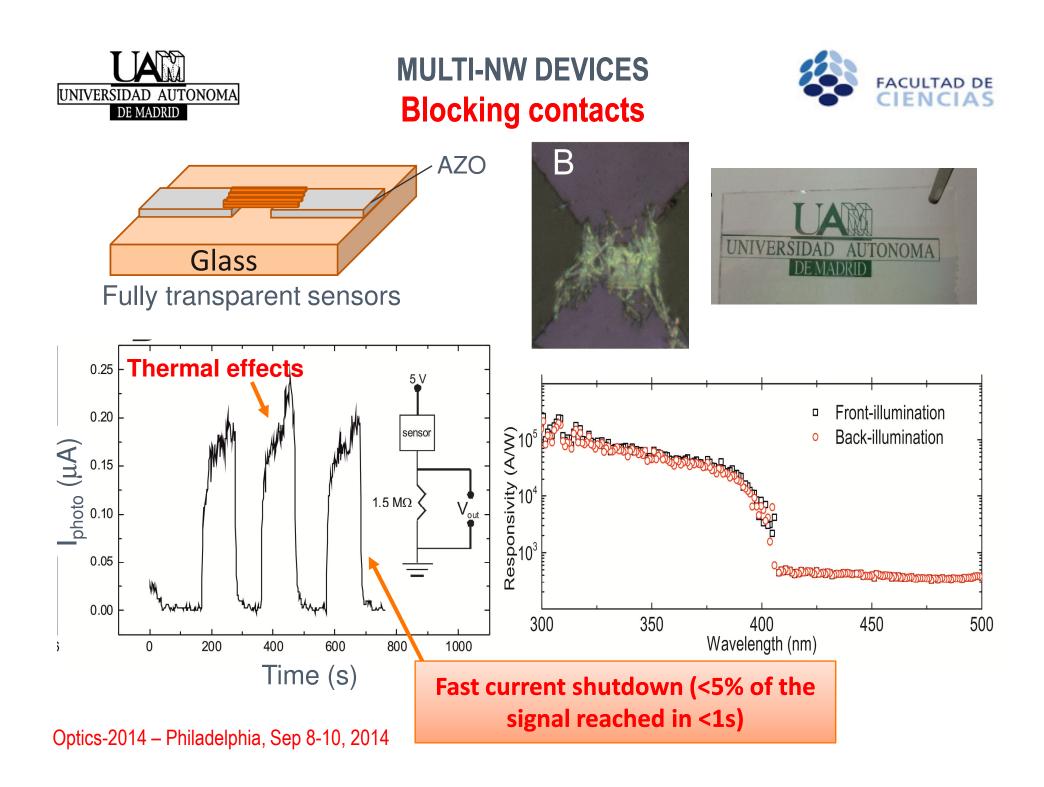
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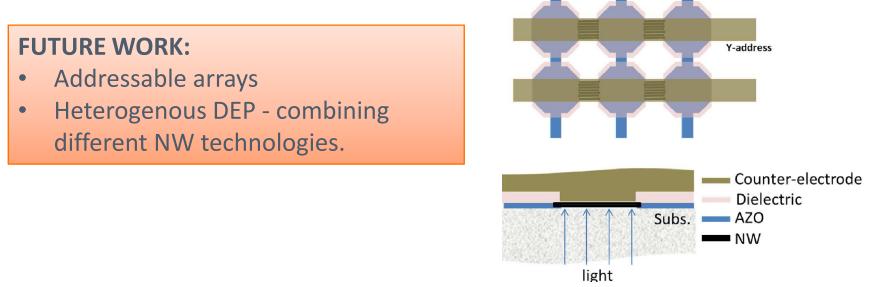






X-address

- DEP systems for NW integration developed
- Industrially scalable procedure for the fabrication of single NW and multi NW devices
- UV-visible photodetectors based on contacts formed by DEP have demonstrated to present fast response and very low leakage currents.







#### Rest of team

(PhD students)
(Undergrad)
(JdlC post-doc)
(Technicians)
(Faculty)
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A. Redondo
E. Ruiz, P. Rodríguez
J. Piqueras

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