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Behaviors of Flag-Shaped Dampers Using Combination of Magnetic Friction and Rubber Springs

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- Pre-compressed Rubber spring dynamic Test
- Smart damper dynamic Test
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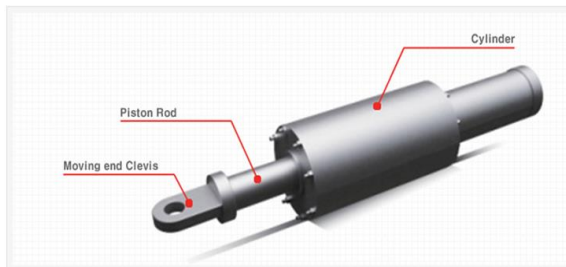
Background & Objective

- **Dampers** are used to **dissipate input energy** and **reduce vibration** of a system.
- In civil engineering, they are mainly applied in the **protection** of bridges and building **from seismic attacks**.
- In addition, they are used to **control the vibration of structures** induced by vehicles, human-being, or environmental loadings.
- Therefore, several type of dampers are developed, including fluid dampers, frictional dampers, metallic dampers, and SMA dampers.

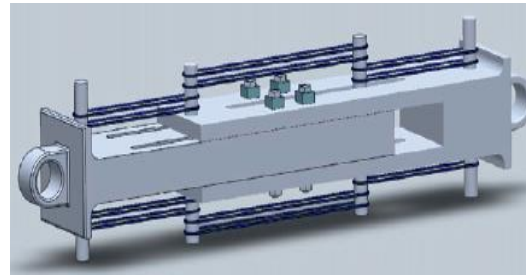


Background & Objective

- Several type of dampers
 - Viscosity(**fluid**) damper → **Long time** usage of liquid based damper creates high possibilities of **liquid leaks**
 - Damper using memory alloy(**SMA** damper) → New materials have a problem of being **uneconomical**.
 - Frictional damper(Using **bolt** tension) → Slight variation of bolt-tension or the surface-condition of frictional material may **reduce frictional force**.



<Viscosity damper>



<SMA damper>



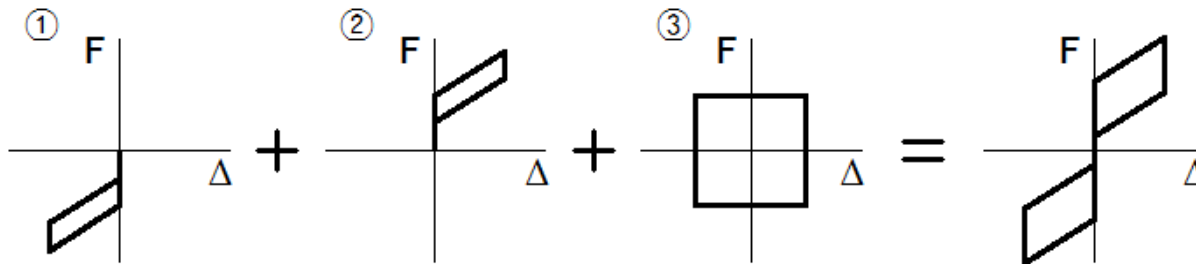
<frictional damper>

- Proposed a new concept of a smart damper using **magnet and rubber spring**.



Background & Objective

- Concept of smart damper



- A new concept of smart damper will be proposed that using **the friction of permanent magnets** and **pre-compressed rubber spring**.
- The **magnetic friction** provides **energy dissipation** capacity.
- The **pre-compressed rubber** springs provides **self-centering** capacity.
- The combination of magnetic friction and pre-compressed rubber springs generates 'flag-shaped' behavior for a **smart damper**.



Dynamic tests of magnetic friction damper

- Experiment Preparation



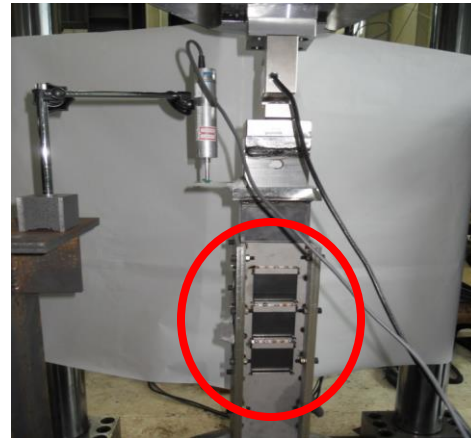
<Shape of the Magnet>



<Tensile test of the magnet>

➤ The pulling force is **800N** for each magnet.

Identify the friction force and frictional coefficient by controlling the number of magnets and frequency of the UTM.

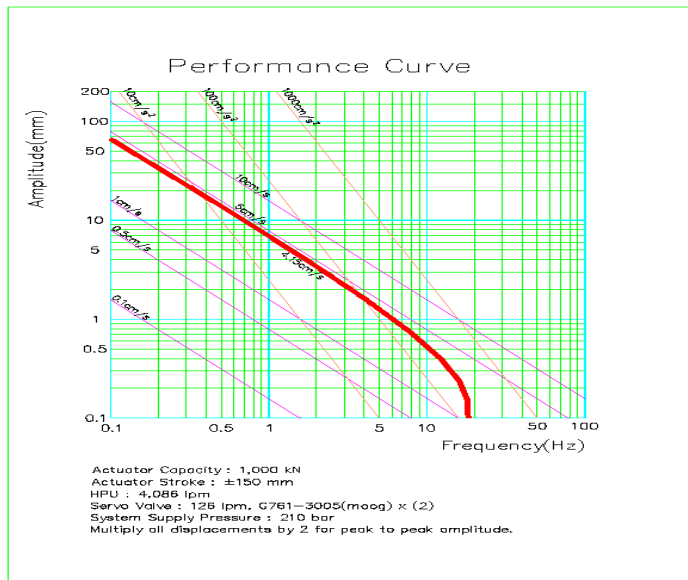


<Dynamic experiment preparation of magnetic damper >



Dynamic tests of magnetic friction damper

- Experiment procedure
 - The experiment is proceeded by changing the number of magnets in the order of 2, 4, 6, 8, 10, 12 magnets each.
 - The experiment is proceeded by controlling the frequency of UTM in the order of 0.1, 0.25, 0.5, 0.75, 1, 2 Hz.
 - Stroke is controlled in consideration of the Performance curve of the UTM.



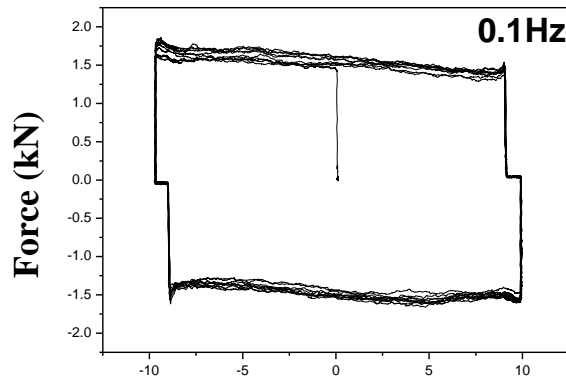
<UTM Performance curve>

No. of frequency	Stroke
0.10 Hz	± 10 mm
0.20 Hz	± 10 mm
0.50 Hz	± 10 mm
0.75 Hz	± 5 mm
1.00 Hz	± 5 mm
2.00 Hz	± 2 mm



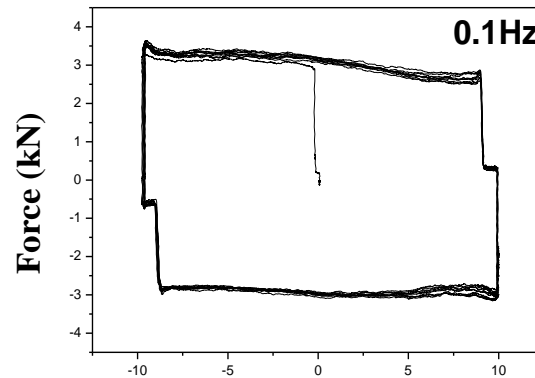
Dynamic tests of magnetic friction damper

- Result of magnets adhered



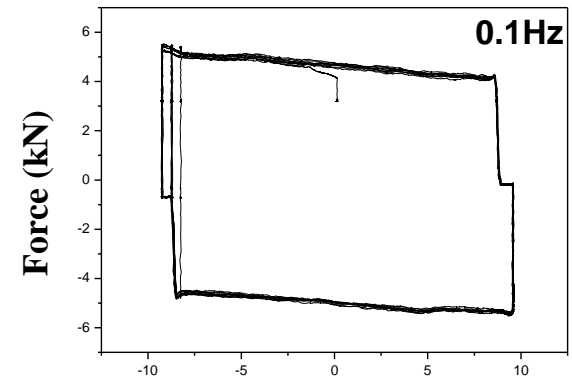
Displacement (mm)

<4 magnets adhered>



Displacement (mm)

<8 magnets adhered>



Displacement (mm)

<12 magnets adhered>

Magnets	0.1 Hz	0.25 Hz	0.5 Hz	0.75 Hz	1 Hz	2 Hz
4 magnets	1.51	1.58	1.64	1.68	1.73	1.82
8 magnets	3.05	3.35	3.44	3.35	3.45	3.5
12 magnets	4.75	4.86	5.1	4.95	5.05	4.92

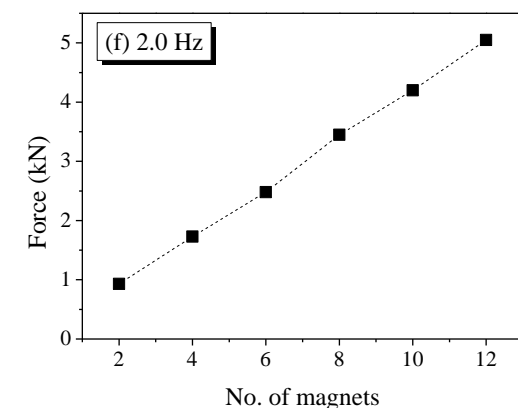
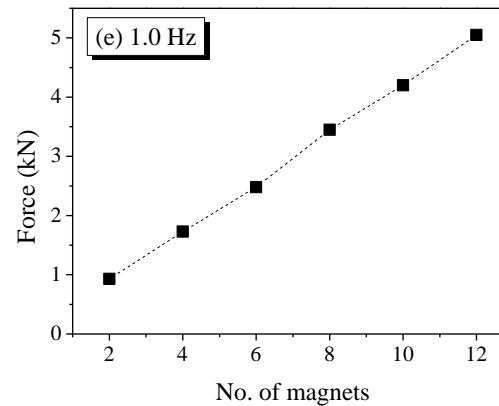
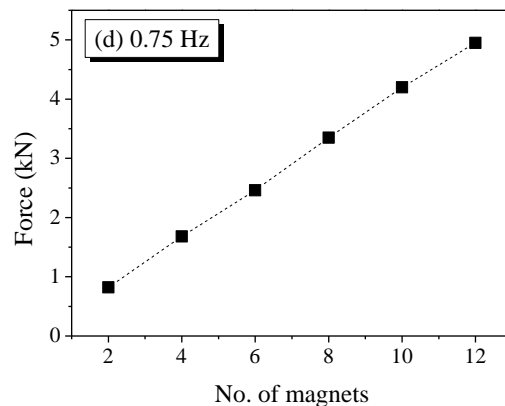
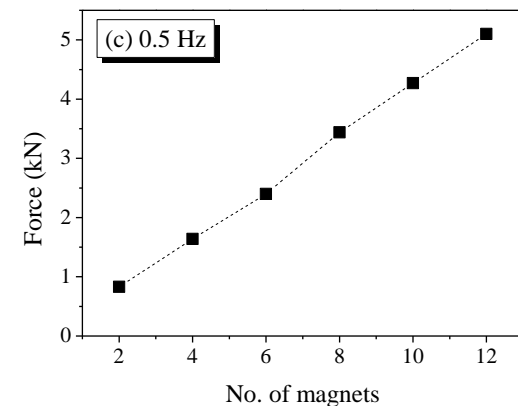
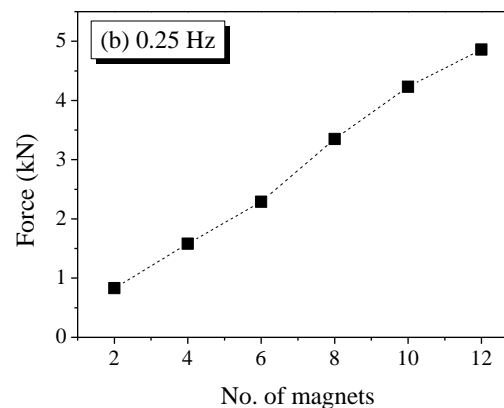
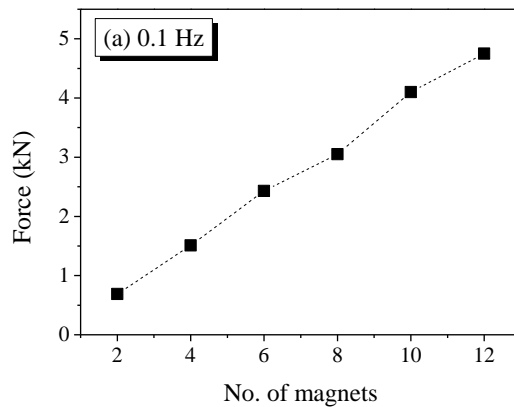
(kN)

<Friction forces along with magnets number>



Dynamic tests of magnetic friction damper

- Estimation of friction force



- The friction force depending on in number of magnets was a **linear increase**.



Dynamic tests of magnetic friction damper

- Estimation of frictional coefficient.

$$F = \mu N \quad F = kn$$

$$N = 0.8n \quad \mu = \frac{k}{0.8}$$

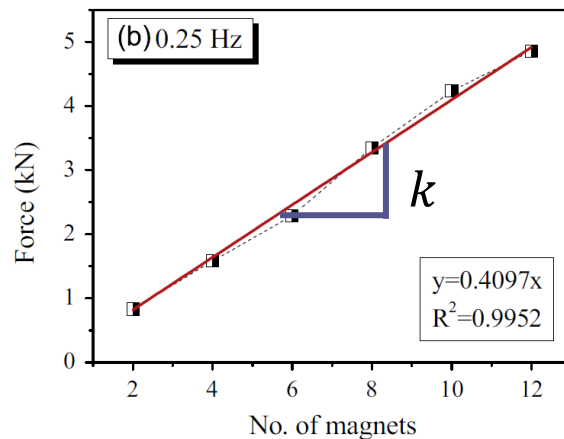
F : Frictional force

k : Slope of the regression line

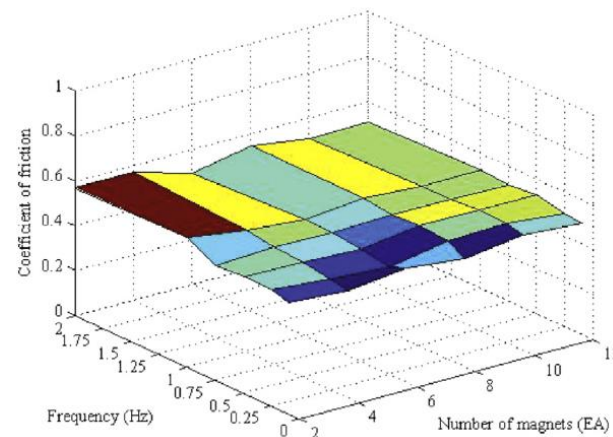
μ : Frictional coefficient

n : Number of magnet

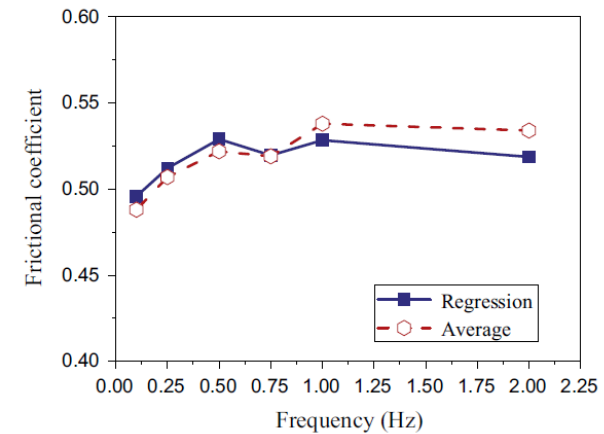
N : Normal force induced by magnetic force



Frictional force as a function of number of magnet (and regression line)



Frictional coefficient of the damper in a 3D graph

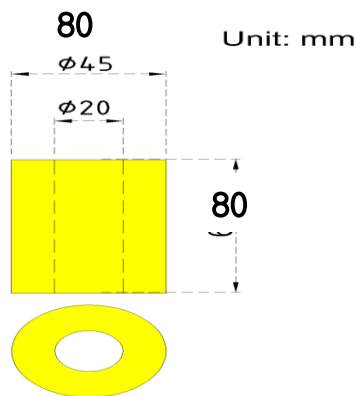


Frictional coefficient of average and regression

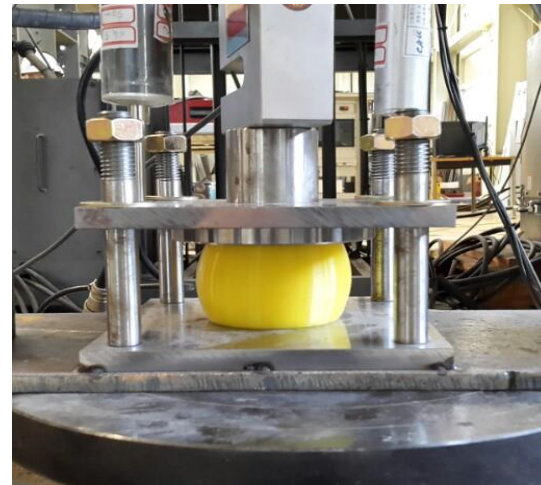


Pre-compressed rubber springs test

- Purpose of experiment
 - In order to develop the rubber spring + magnetic-frictional damper system, we made experimental rubber spring model.
 - Experimental test identify the behavior of the rubber spring and performing dynamic test. And the control frequency is 0.1-2Hz
- Preparation of Experiment



<Shape of the rubber spring>

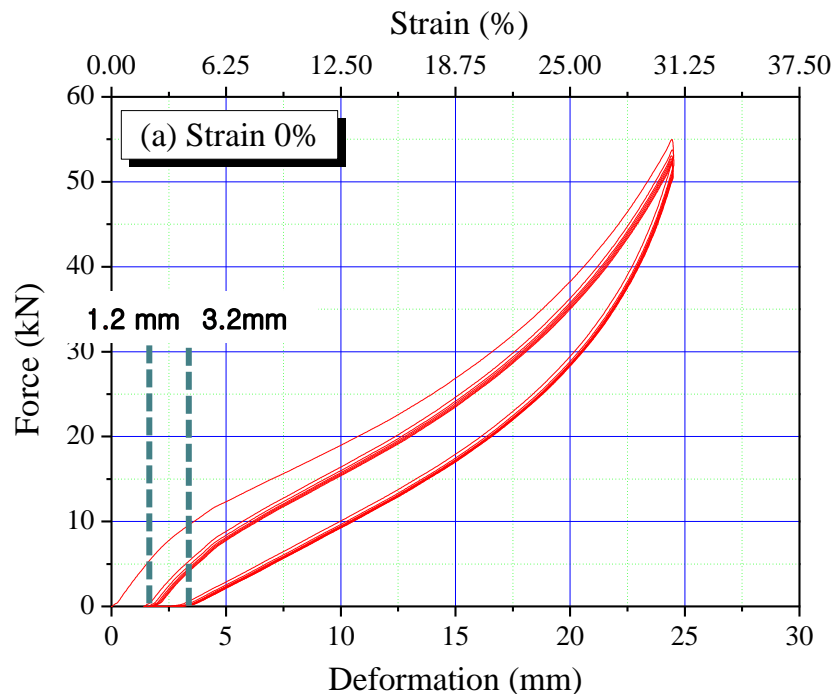


<Test for dynamic tests>



Pre-compressed rubber springs test

- Rubber spring's behavior



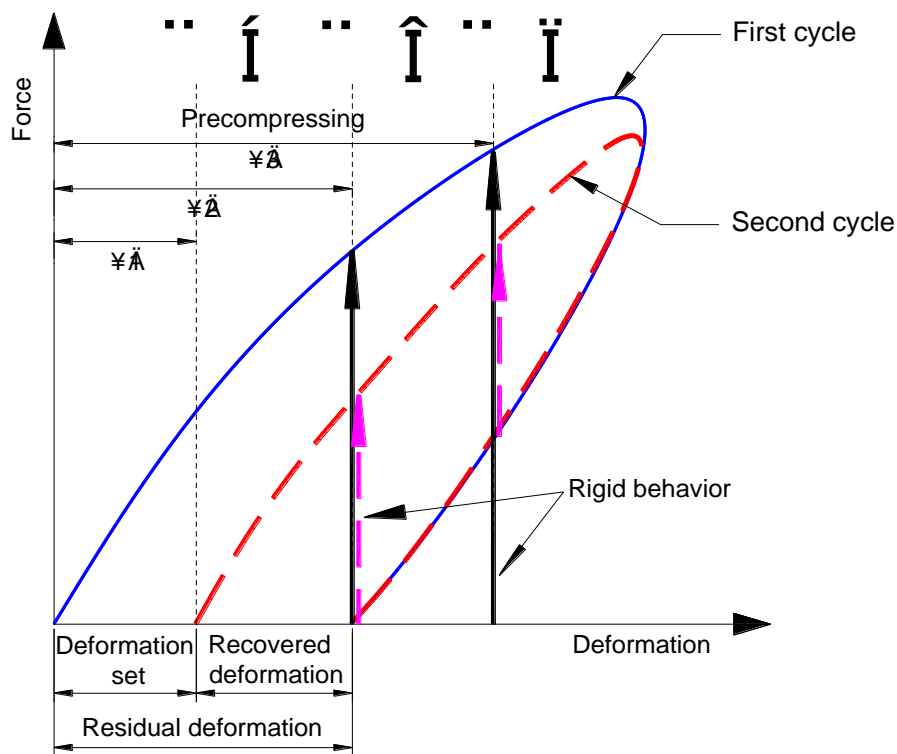
- Compression until 25 mm (31.25 % strain)
- Residual deformation : 3.2 mm (4.0% strain)
- Recovery deformation : 2 mm (2.5% strain)
- Remained deformation : 1.2 mm (1.5% strain)

- The rubber spring should be initially compressed by at least 4.0% strain to prevent a slack behavior during vibrational cycles.



Pre-compressed rubber springs test

- Effect of pre-compression



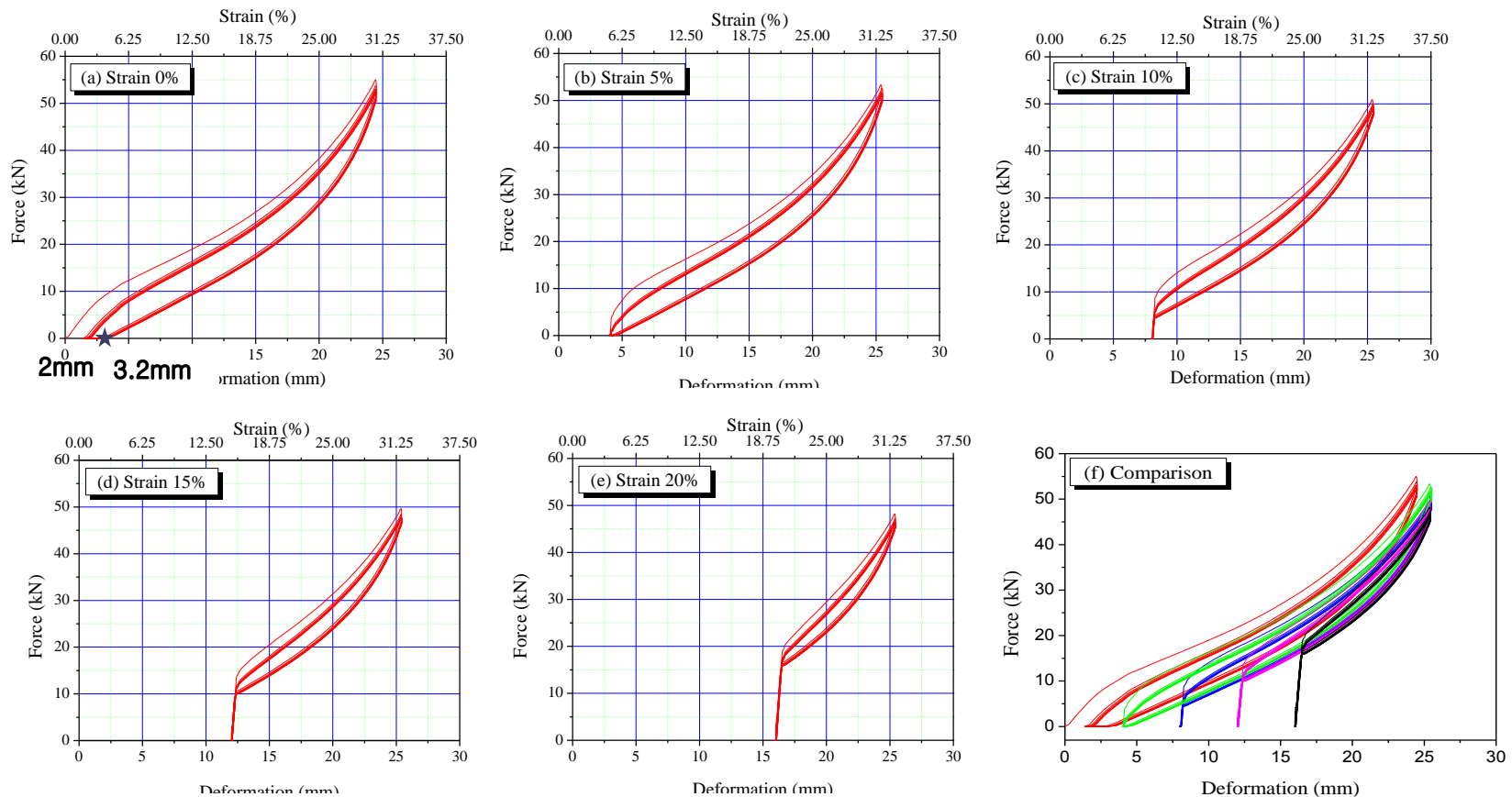
- **Pre-compression $< \Delta 1$**
The second cycle begins **with a gap**.
- **$\Delta 1 < \text{Pre-compression} < \Delta 2$**
The deformation set is removed by the pre-compression. But, **the recovered deformation remains**.
- **$\Delta 2 < \text{pre-compression}$**
The behavior shows a rigid behavior up to the first loading path then the unloading stops with remaining force and the curve goes up to the second loading path rigidly.

<Effect of precompression in the rubber spring>



Pre-compressed rubber springs test

- Rubber spring's behavior along with pre-compression

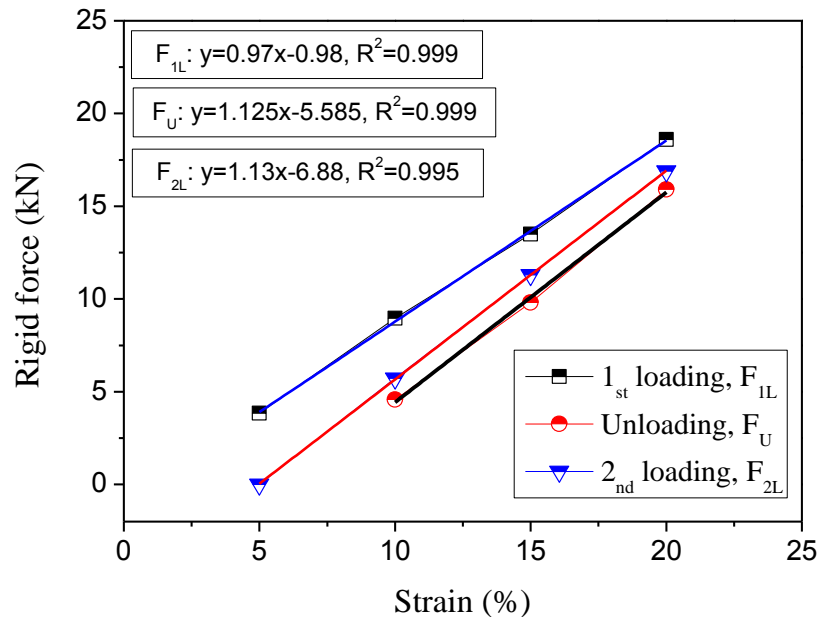


< Force-deformation curves of the rubber springs >



Pre-compressed rubber springs test

- Determination of pre-compression strain



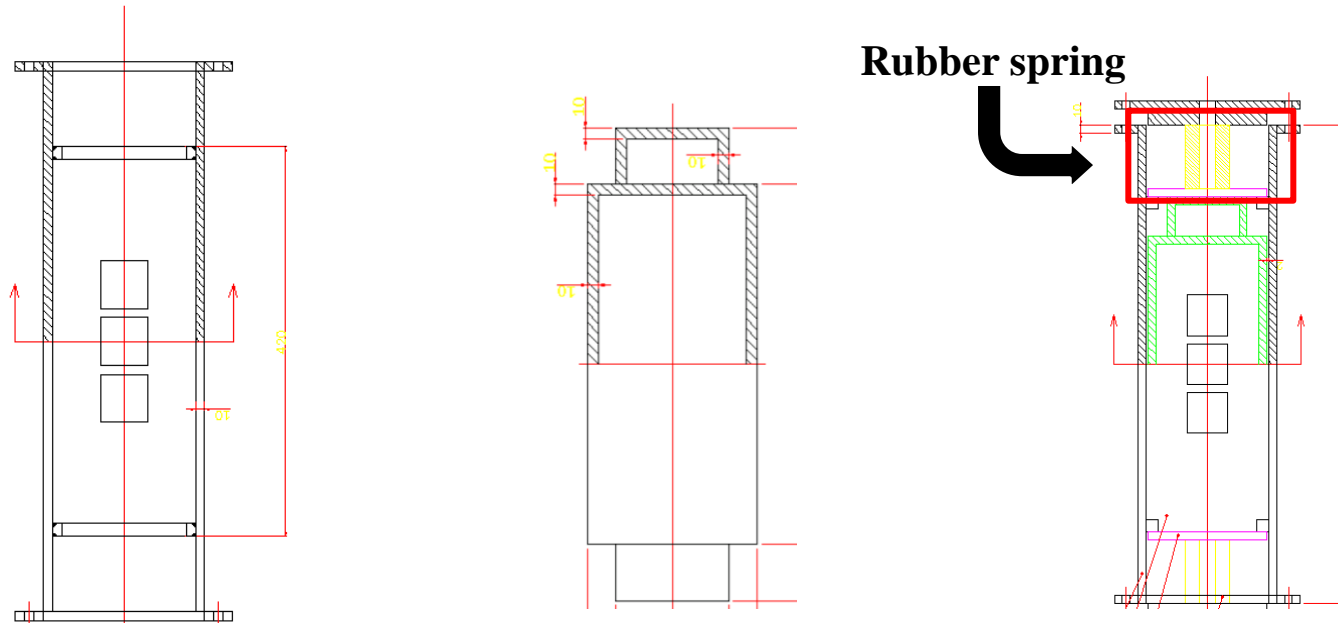
$$y = 1.1254x - 5.585$$

- Frictional force for 8 magnets is 4.2 kN.
- From the equation, we obtained the corresponding strain (8.69%)
- In this study, use 10% (8.0 mm deformation) pre-compression strain



Smart damper dynamic test

- Shape of the smart damper



(a) Drawing of outer cylinder (b) Drawing of inner piston (c) Drawing of damper

<Drawing of smart damper>

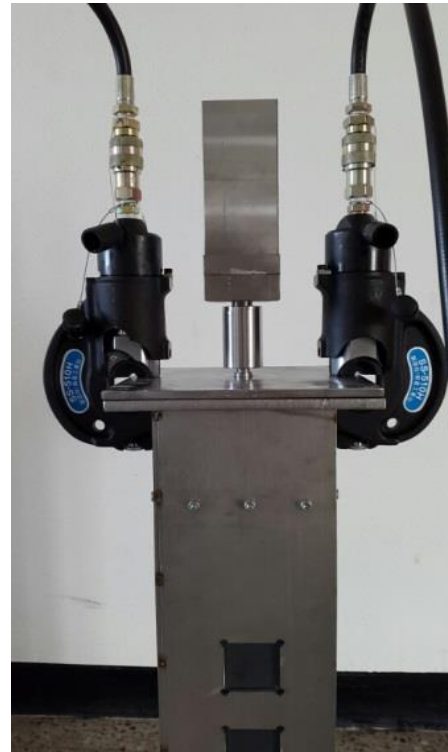


Smart damper dynamic test

- Experiment preparation



(a) Before pre-compression



(b) Pre-compression



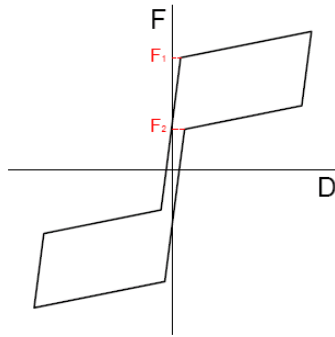
(c) Dynamic test

<Experiment preparation>

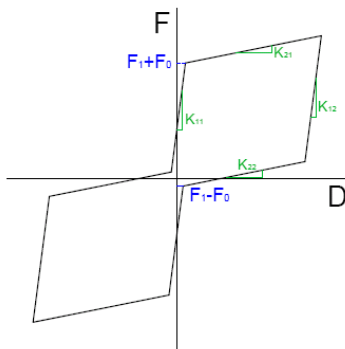


Smart damper dynamic test

- Determination of pre-compression strain



- Rigid force for self-centering $>$ Frictional force
 - Return to the origin position

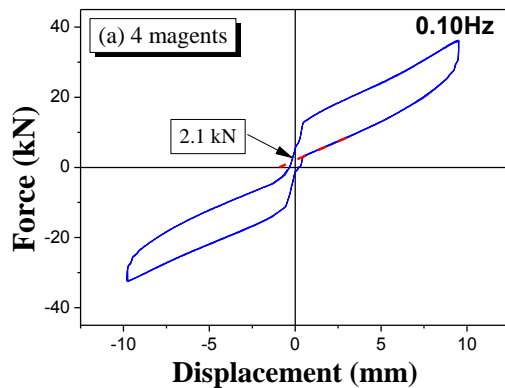


- Rigid force for self-centering $<$ Frictional force
 - Remain residual displacement

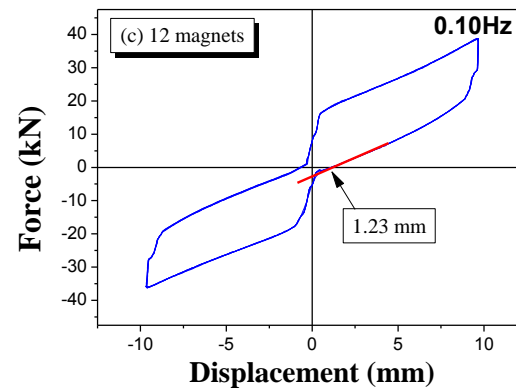


Smart damper dynamic test

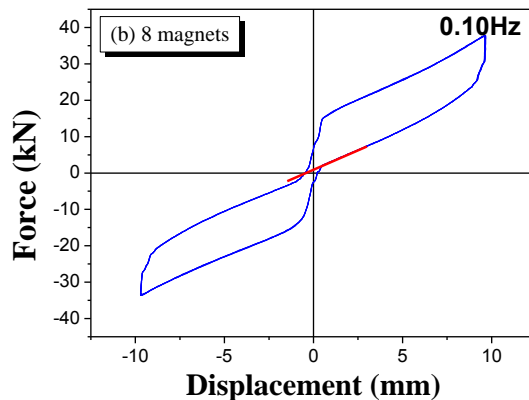
- Determination of pre-compression strain



- 4 magnets
- Remained rigid force
(2.1 kN)



- 12 magnets
- Residual displacement
(1.23 mm)

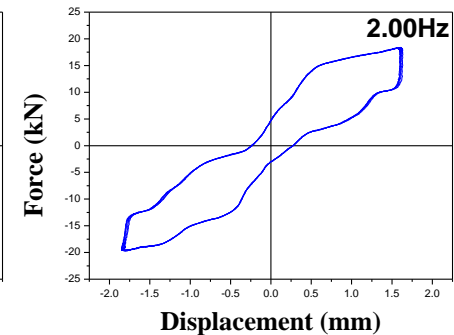
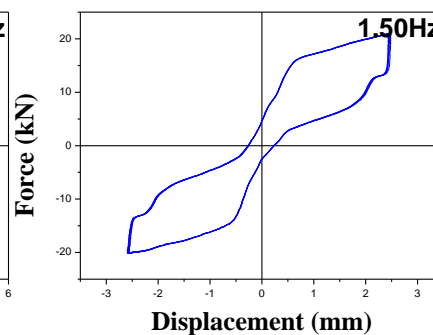
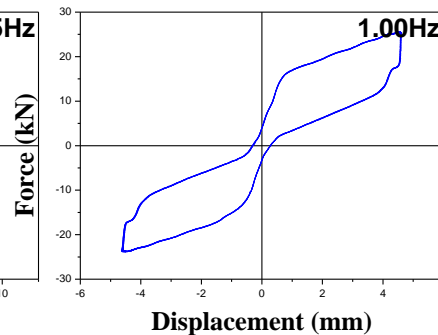
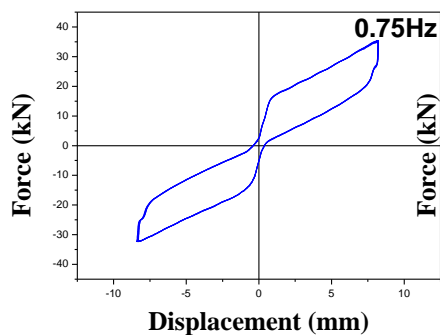
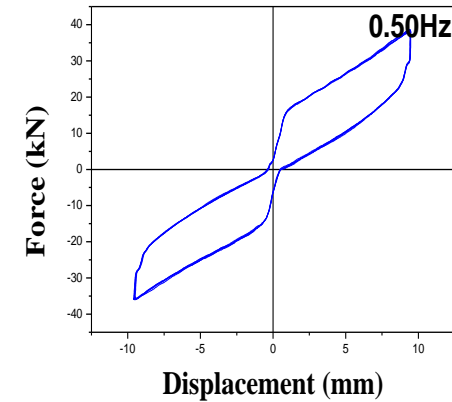
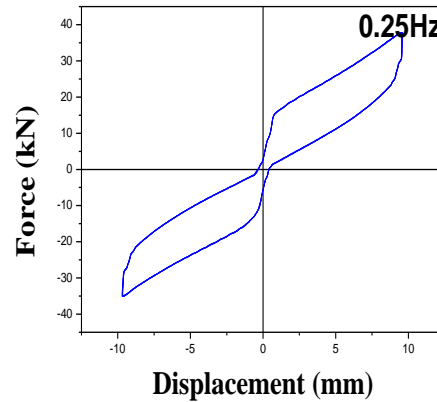
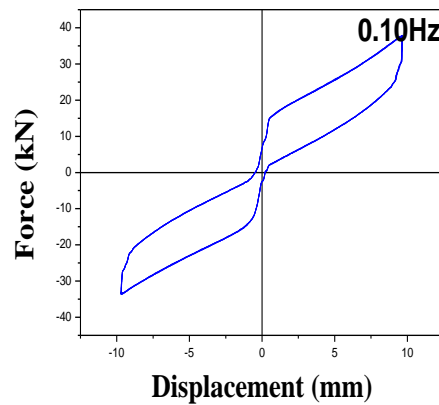


- 8 magnets
 - Return to the origin position
 - The unloading rigid force of the pre-compressed rubber spring should be greater than the magnetic friction.



Smart damper dynamic test

- Results of vibration tests (8 magnets)

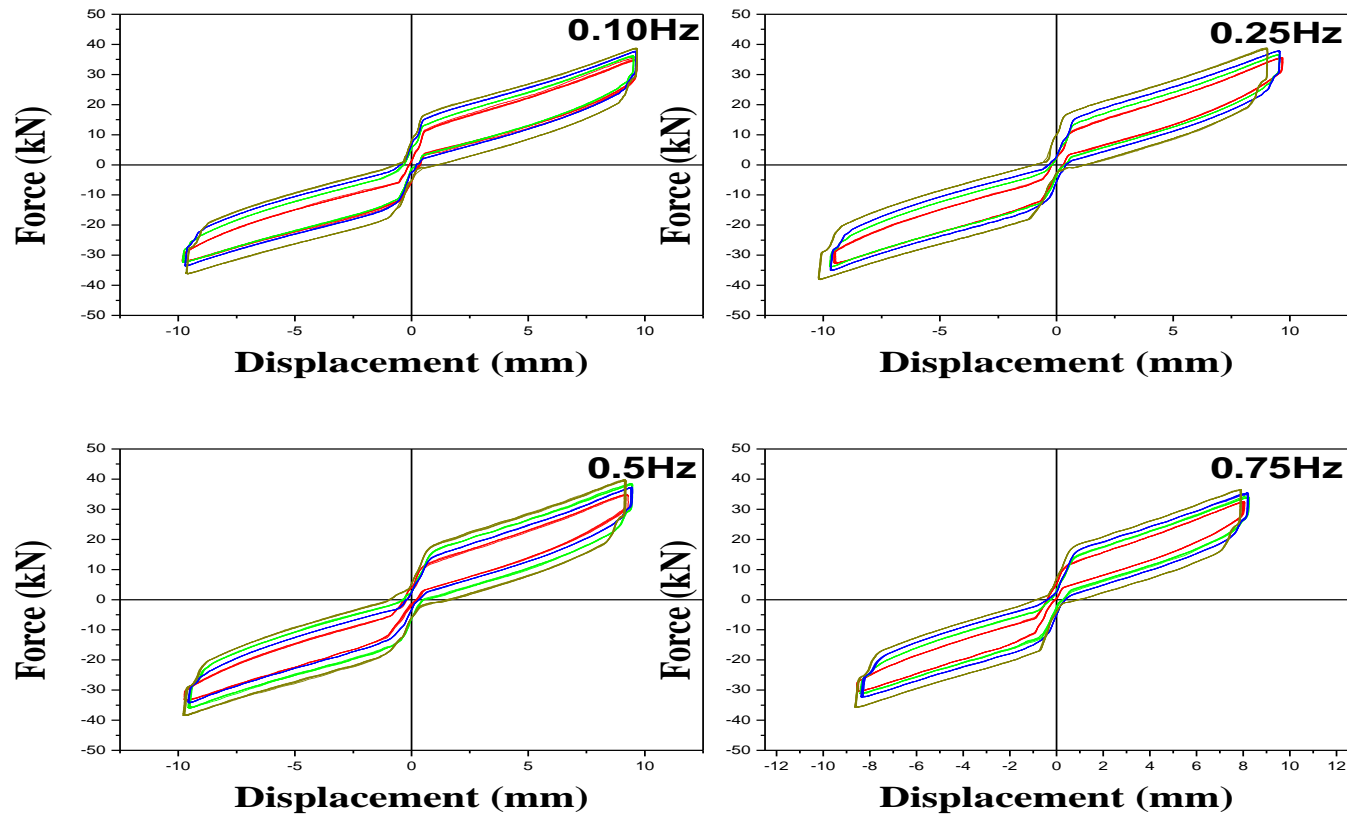


<Graph of symmetric behavior along with frequency>



Smart damper dynamic test

- Symmetric behavior of the smart damper



<Comparison with symmetric behavior>



Smart damper dynamic test

- Damping ratios of the hysteretic curves

Frequency (Hz)	No. of magnets			
	0	4	8	12
0.1	3.19	4.04	5.32	6.55
0.25	2.51	3.93	5.21	6.91
0.5	2.90	4.06	5.40	7.21
0.75	2.51	4.16	6.16	7.81
Average	2.78	4.05	5.52	7.12
1.0	3.28	4.96	6.85	8.76
1.5	3.63	6.16	9.02	11.62
2.0	3.53	6.32	10.24	13.41

$$\xi = \frac{E_d}{4\pi E_{so}}$$

- Damping ratios seemed **not to increase** with **increasing loading frequency**.
- Damping ratio **increased almost linearly** with an **increasing number of magnets**.

< Damping ratio according to frequency and No. of magnets (%) >



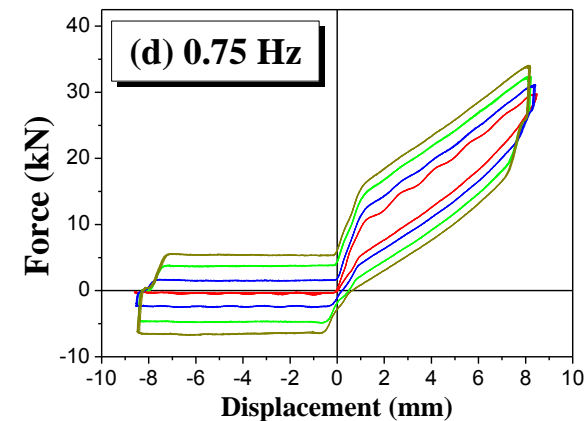
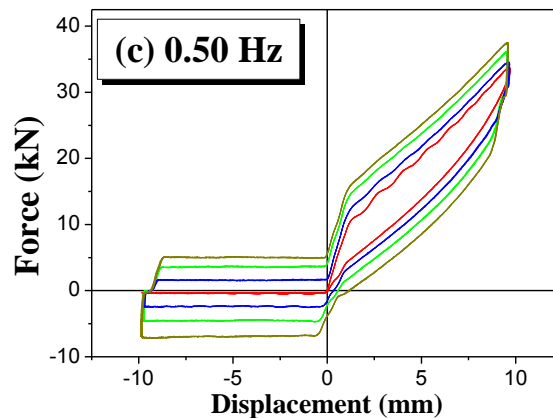
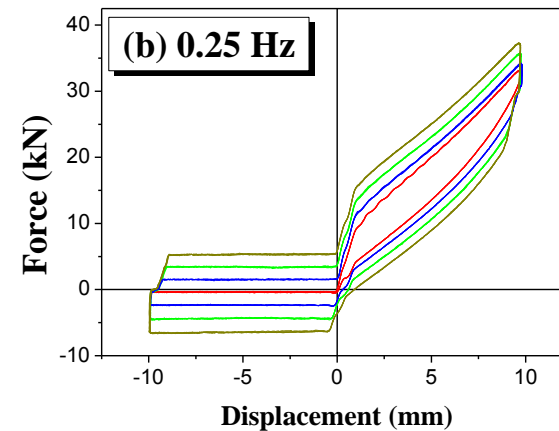
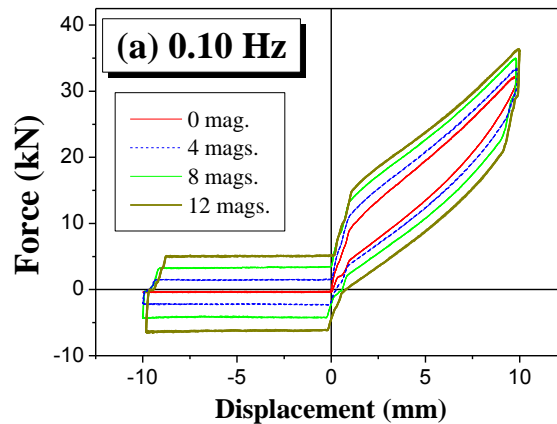
Smart damper dynamic test

- Asymmetric behavior of the smart damper
(the proposed smart damper can easily produce asymmetric behavior with the removal one rubber spring)
 - The damper will provide **only friction in one direction** and **friction plus rubber spring force in the opposite direction**.
 - Asymmetric damper would be useful for structures or systems that have resisting capacities that vary **according to direction**.
 - For a **bridge**, **abutments** generally have **strong** resisting capacity in **passive action** (pushing) but relatively **small** resistance in **active action** (pulling).



Smart damper dynamic test

- Asymmetric behavior of the smart damper

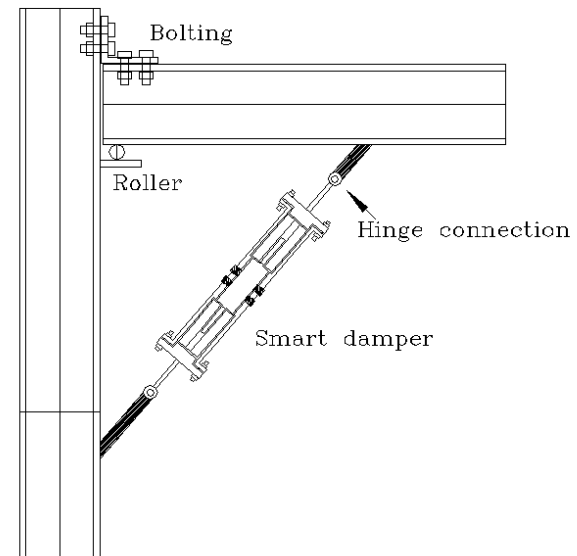


<Asymmetric behavior of the smart damper>



Conclusion

- This study proposed a new concept of a smart damper **using pre-compressed rubber springs and magnetic friction**. The performance of the magnets and pre-compressed rubber springs was verified through the dynamic.
- The damper with only rubber springs of **8% strain pre-compression** excluding magnetic friction showed **flag-shaped behavior**; thus, the damper provided **self-centering** capacity and energy dissipation with **a damping ratio of 2.7%**.
- Additionally, the proposed damper can be used **to support or control vibration of pipes in power plants** and also it may be applied to structural parts such as **beam-column-connections** and **bracing in moment frames** because **inexpensive materials** is used, **its mechanism** is relatively **simple**, and prove that it provide **self-centering and energy dissipation**.



Thank you for your attention



Acknowledgement

This work was supported by a National Research Foundation of Korea (NRF) grant funded by the Korean government (MSIP) (Project No. 2015-041523).