Eerritin-antibody fragment conjugates: protein scaffolds to modify physicochemical and pharmacokinetic properties of biotherapeutics Whitney Shatz^{1,2}, Craig Blanchette², Robert F. Kelley³, Remo Perozzo¹, Yogeshvar N. Kalia¹ *School of Pharmaceutical Sciences, University of Geneva and University of Lausanne, Geneva, Switzerland, 2Department of Protein Chemistry, Genentech, South San Francisco, CA, USA, 3Department of Drug Delivery, Genentech, South San Francisco, CA, USA RESULTS INTRODUCTION Growing trend in the biotherapeutics field to develop molecules with a high degree of Fab addition achieved using two different bifunctional LC/MS method development for optimal reverse phase multivalency chemistries Useful for receptor clustering, T-cell recruiting, agonist activation, and half-life separation extension However, many of the currently available "molecular scaffolds" are polymer-based and raise obvious concerns with respect to biocompatibility and the accumulation of byx10² DP UV 280 nm products organic Protein-based scaffolds offer an attractive, "natural" alternative for modifying % ACN solvent therapeutic agent properties and functionality 25 x10² C4, UV 280 nm Ferritin is a ubiquitous protein found in most human cell types as well as in invertebrates, higher plants, fungi and bacteria; its primary function is to store iron. % ACN In mammals, ferritins are composed of 24 subunits that form an icosahedron with an 45 Most of the protein is eluting at the end of the external diameter of ~12 nm. x10¹ C4. UV 280 nm SEC gradient when using DP purification % ACN C4 column offers better resolution AIMS Final 1 1.5 2 2.5 3 3.5 4 Response Units vs. Acquisition Time (min) 4.5 > Optimized gradient enables greater separation Characterization Here, we present preliminary results describing the development of antibody fragment (Fab)-ferritin conjugates. Characterization of purified conjugate pools Optimization of linker chemistry using LC/MS Protein Biological SEC/QELS analysis Proof of concept Comparison of ESI/TOF m/z charge envelope HSF HSF + PEG24-TCO HSF + PEG24 + TET + Fab HSF + PEG₃₇ HSF + PEG₂₄ + Fail Engineering models R_H (nm) 6.5 7.0 9.1 7.2 11.6 lumber of sites* dPEG₂₄-NHS/ester 26.9 6.4 17.5 16.8 MW: 514.6 Da Step conjugation efficiency (%) 112.1 23.8 72.9 80 USE DEC. 1.2 Overall recover 26.7 58.3 (%) Commercially available Development of horse spleen ferritin recombinant Neither chemistry enabled complete saturation of 24 Fabs per ferritin organic ISF:PEG₂₄1:20 (HSF) ferritin solvent Evidence of charge ion suppression with higher 3:1. 20:1. 100:1 dPEG₂₄ Unstable maleimide and NHS/ester reactive groups increase product • pH 5.0 Ex vivo conjugation ratio heterogeneity 2 Conto 4 hours > Both chemistries vield - Optimization of linker Bioconiugation and in vivo desired product > Multiple surface exposed lysines led to heterogeneous conjugation chemistry using solvent analyses 1500 2000 2500 3000 3500 4000 4500 5000 5500 exposed lysines - In depth Comparison of ESI/TOF deconvolutions biophysical CONCLUSIONS characterization Method development Reconstruction abundances are These results confirm that Fab-ferritin conjugation can be achieved. In addition to the low due to poor ionization possible modification of Fab elimination kinetics and the potential for more prolonged therapeutic effect, the conjugates may offer other attributes well-suited for drug delivery > Evidence of 1-3 METHODS/TECHNIQUES Zoom applications that require multivalency. 20288 32. linkers /subunit Proceeded with 20687.85,17 Ecole de Pharmacie SEC-MALS 20X ratio Maleimide-thiol chemistry UNIVERSITÉ a С¬ **DE GENÈVE** SEC-OELS Genève - Lausanne I C/MS

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